

**Safety Data Sheet****Westlake  
Chemical****Section 1: Identification of the Substance/Mixture and of the Company/Undertaking****1.1 Product identifier**

<b>Product Name</b>	<b>EPOLENE® Maleated Polypropylene Polymers</b>
<b>Synonyms</b>	Maleated Homopolypropylene; Polypropylene, Maleated; Propene polymer with maleic anhydride
<b>Product Grades</b>	E-43P

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

<b>Relevant identified use(s)</b>	Plastic modification, wax
-----------------------------------	---------------------------

**1.3 Details of the supplier of the safety data sheet**

<b>Manufacturer</b>	Westlake Polymers LLC 2801 Post Oak Blvd. Houston, TX 77056 United States www.westlake.com
<b>Telephone (General)</b>	713-960-9111

**1.4 Emergency telephone number**

800-424-9300 – CHEMTREC

**Section 2: Hazards Identification****EU/EEC**

According to Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 453/2010]

According to EU Directive 67/548/EEC (DSD) or 1999/45/EC (DPD)

**2.1 Classification of the substance or mixture**

<b>CLP</b>	• Not classified
<b>DSD/DPD</b>	• Not classified

**2.2 Label Elements**

<b>CLP</b>	<b>Hazard</b>	• No label element(s) required
<b>DSD/DPD</b>	<b>Risk phrases</b>	• No label element(s) required

**2.3 Other Hazards**

<b>CLP</b>	• May form combustible dust concentrations in air. According to Regulation (EC) No. 1272/2008 (CLP) this material is not considered hazardous.
<b>DSD/DPD</b>	• May form combustible dust concentrations in air. According to European Directive 1999/45/EC this material is not considered dangerous.

**United States (US)**

According to OSHA 29 CFR 1910.1200 HCS

**2.1 Classification of the substance or mixture**

<b>OSHA HCS 2012</b>	• Combustible Dust
----------------------	--------------------

## 2.2 Label elements

OSHA HCS 2012      Hazard  
statements

### • WARNING

May form combustible dust concentrations in air

## 2.3 Other hazards

OSHA HCS 2012

- Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

## Canada

According to WHMIS

### 2.1 Classification of the substance or mixture

WHMIS

- Not classified

### 2.2 Label elements

WHMIS

- No label element(s) required.

### 2.3 Other hazards

WHMIS

- May form combustible dust concentrations in air.  
In Canada, the product mentioned above is not considered hazardous under the Workplace Hazardous Materials Information System (WHMIS).

## Section 3 - Composition/Information on Ingredients

### 3.1 Substances

Composition		
Chemical Name	Identifiers (CAS)	%
Polypropylene, maleated	25722-45-6	>99%
Maleic anhydride	108-31-6	<0.05%

### 3.2 Mixtures

- Material does not meet the criteria of a mixture in accordance with Regulation (EC) No 1272/2008.

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

#### Inhalation

- IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

#### Skin

- For thermal burns, flush or submerge effected area in cold water to dissipate heat. Cover with clean bandage material. Do not peel material from skin. Get medical attention. For contact at ambient temperatures, wash with soap and water.

#### Eye

- If dust or molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. If irritation persists, get medical attention immediately.

#### Ingestion

- First aid is not expected to be necessary if material is used under ordinary conditions and as recommended.

### 4.2 Most important symptoms and effects, both acute and delayed

- Refer to Section 11 - Toxicological Information.

### 4.3 Indication of any immediate medical attention and special treatment needed

#### Notes to Physician

- Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

## Section 5 - Firefighting Measures

### 5.1 Extinguishing media

- Suitable Extinguishing Media** • Water fog, dry chemical, foam, carbon dioxide.
- Unsuitable Extinguishing Media** • None known.

### 5.2 Special hazards arising from the substance or mixture

- Unusual Fire and Explosion Hazards** • Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
- Hazardous Combustion Products** • Carbon dioxide, carbon monoxide, formaldehyde, acetaldehyde, irritating smoke.

### 5.3 Advice for firefighters

- Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

## Section 6 - Accidental Release Measures

### 6.1 Personal precautions, protective equipment, and emergency procedures

- Personal Precautions** • Do not walk through spilled material. Do not breathe dust. Avoid contact with skin and eyes. Wear appropriate personal protective equipment, avoid direct contact.
- Emergency Procedures** • Contain spill and monitor for excessive dust accumulation. Avoid unnecessary personnel and equipment traffic in the spill area. Ventilate closed spaces before entering.

### 6.2 Environmental precautions

- No special environmental precautions necessary.

### 6.3 Methods and material for containment and cleaning up

- Containment/Clean-up Measures** • Avoid generating dust.
- Use clean nonsparking tools to collect material.
  - Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

### 6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

## Section 7 - Handling and Storage

### 7.1 Precautions for safe handling

- Handling**
- Avoid contact with molten material; do not breathe fumes, vapors, dust or sprays from molten or burning material. When processing at > 600°F (315°C), consider use of a respirator to avoid breathing decomposition products.
  - Do not use in areas without adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.
  - Use appropriate Personal Protective Equipment (PPE) Avoid contact with skin and eyes. Do not breathe dust. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

### 7.2 Conditions for safe storage, including any incompatibilities

- Storage**
- Keep container closed and in ventilated area, away from ignition sources, heat, open flames, and direct sunlight. Do not store with incompatible materials.

## 7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses

## 7.4 Other Information

- For prevention of fire and explosion, keep from contact with incompatible materials. Minimize dust generation and accumulation. Because product may accumulate a static charge, use proper bonding and/or grounding procedures prior to transfer. In the United States of America, refer to NFPA® Pamphlet No. 654, "Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, 2006 edition."

## Section 8 - Exposure Controls/Personal Protection

### 8.1 Control parameters

Exposure Limits/Guidelines				
	Result	ACGIH	NIOSH	OSHA
Maleic anhydride (108-31-6)	TWAs	0.01 mg/m <sup>3</sup> TWA (inhalable fraction and vapor)	0.25 ppm TWA; 1 mg/m <sup>3</sup> TWA	0.25 ppm TWA; 1 mg/m <sup>3</sup> TWA

### 8.2 Exposure controls

#### Engineering Measures/Controls

- Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances; such as poorly ventilated spaces, very hot processing, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.

#### Personal Protective Equipment

##### Respiratory

- For limited exposure use an N95 dust mask. For prolonged exposure use an air-purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or symptoms are experienced.

##### Eye/Face

- Wear safety goggles.

##### Hands

- Wear thermally resistant gloves and long sleeves when handling molten product.

##### Skin/Body

- Wear long sleeves and/or protective coveralls.

#### Environmental Exposure Controls

- Follow best practice for site management and disposal of waste.

#### Key to abbreviations

ACGIH = American Conference of Governmental Industrial Hygiene

NIOSH = National Institute of Occupational Safety and Health

OSHA = Occupational Safety and Health Administration

STEL = Short Term Exposure Limits are based on 15 minute exposures

TWA = Time Weighted Averages are based on 8h/day, 40h/week exposures

## Section 9 - Physical and Chemical Properties

### 9.1 Information on Physical and Chemical Properties

Material Description			
Physical Form	Solid	Appearance/Description	Tan solid with no odor or a mild odor.
Color	Tan	Odor	Odorless to mild.
Odor Threshold	NDA		
General Properties			
Boiling Point	NDA	Softening Point	150 to 165 C(302 to 329 F)
Decomposition Temperature	277°C (531°F) (estimated)	pH	NDA

<b>Specific Gravity/Relative Density</b>	0.92 Water=1	<b>Water Solubility</b>	Negligible.
<b>Viscosity</b>	NDA	<b>Explosive Properties</b>	Not Explosive.
<b>Oxidizing Properties:</b>	Not an oxidizer.		
<b>Volatility</b>			
<b>Vapor Pressure</b>	NDA	<b>Vapor Density</b>	NDA
<b>Evaporation Rate</b>	NDA		
<b>Flammability</b>			
<b>Flash Point</b>	NDA	<b>UEL</b>	NDA
<b>LEL</b>	NDA	<b>Autoignition</b>	NDA
<b>Flammability (solid, gas)</b>	Not Flammable.		
<b>Environmental</b>			
<b>Octanol/Water Partition coefficient</b>	NDA		

## 9.2 Other Information

- No additional physical and chemical parameters noted.

## Section 10: Stability and Reactivity

### 10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

- Stable under normal temperatures and pressures.

### 10.3 Possibility of hazardous reactions

- Hazardous polymerization not indicated.

### 10.4 Conditions to avoid

- Heat, sparks, open flame.

### 10.5 Incompatible materials

- Strong oxidizing agents, fluorine.

### 10.6 Hazardous decomposition products

- No data available

## Section 11 - Toxicological Information

### 11.1 Information on toxicological effects

Component Name	CAS	Data
Maleic anhydride (< 0.05%)	108-31-6	<b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 400 mg/kg; Skin-Rabbit LD50 • 2620 mg/kg; <b>Irritation:</b> Eye-Rabbit • 1 % • Severe irritation; <b>Multi-dose Toxicity:</b> Skin-Mouse TDLo • 150 mg/kg 3 Day(s)-Intermittent; <i>Skin and Appendages:</i> <i>After topical exposure: Cutaneous sensitization (experimental);</i> <b>Mutagen:</b> Cytogenetic analysis • Hamster • Lung (Somatic cell) • 230 mg/L; <b>Reproductive:</b> Ingestion/Oral-Rat TDLo • 1400 mg/kg (6-15D preg); <i>Reproductive Effects: Effects on Embryo or Fetus: Fetotoxicity (except death, e.g., stunted fetus)</i>

GHS Properties	Classification
Acute toxicity	EU/CLP•NDA OSHA HCS 2012•NDA
Aspiration Hazard	EU/CLP•NDA OSHA HCS 2012•NDA
Carcinogenicity	EU/CLP•NDA

	<b>OSHA HCS 2012•NDA</b>
Germ Cell Mutagenicity	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
Skin corrosion/Irritation	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
Skin sensitization	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
STOT-RE	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
STOT-SE	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
Toxicity for Reproduction	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
Respiratory sensitization	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>
Serious eye damage/Irritation	<b>EU/CLP•NDA</b> <b>OSHA HCS 2012•NDA</b>

**Route(s) of entry/exposure**

- Inhalation, Skin, Eye, Ingestion

**Medical Conditions****Aggravated by Exposure**

- Disorders of the lungs.

**Potential Health Effects****Inhalation****Acute (Immediate)**

- Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs but reactions are typically reversible.

**Chronic (Delayed)**

- Prolonged exposure to the dust may cause wheezing, chest tightness, productive cough nasal irritation and symptoms of chronic respiratory disease.

**Skin****Acute (Immediate)**

- Exposure to dust may cause mechanical irritation.

**Chronic (Delayed)**

- No data available.

**Eye****Acute (Immediate)**

- Exposure to dust may cause mechanical irritation. Excessive concentrations of nuisance dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.

**Chronic (Delayed)**

- No data available.

**Ingestion****Acute (Immediate)**

- Excessive concentrations of nuisance dust in the workplace may cause mechanical irritation to mucous membranes.

**Chronic (Delayed)**

- No data available

**Key to abbreviations**

LD = Lethal Dose

MLD = Mild

TC = Toxic Concentration

TD = Toxic Dose

**Section 12 - Ecological Information****12.1 Toxicity**

- NDA

## 12.2 Persistence and degradability

- NDA

## 12.3 Bioaccumulative potential

- NDA

## 12.4 Mobility in Soil

- NDA

## 12.5 Results of PBT and vPvB assessment

- PBT and vPvB assessment has not been carried out.

## 12.6 Other adverse effects

- NDA

## Section 13 - Disposal Considerations

### 13.1 Waste treatment methods

#### Product waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

#### Packaging waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	Not regulated	NDA	NDA	NDA
TDG	NDA	Not regulated	NDA	NDA	NDA
IMO/IMDG	NDA	Not regulated	NDA	NDA	NDA
IATA/ICAO	NDA	Not regulated	NDA	NDA	NDA

### 14.6 Special precautions for user

- None known.

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

- Not relevant.

## Section 15 - Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### SARA Hazard Classifications

- None

#### Inventories

- These products comply with the following inventories:

**Australia AICS**    **Canada DSL/NDL**    **China**    **EU EINECS/ELNICS**  
**Japan ENCS**    **Korea KECL**    **New Zealand**    **Philippines PICCS**

#### USA TSCA

#### California Prop 65

- In compliance, no reportable substances

#### CERCLA

- In the event of a spill, the end user should verify whether reporting is required under local, state, and/or federal regulations.

**CONEG**

- These products are in compliance with the heavy metals requirements of the Coalition of Northeastern Governors and California Toxics in Packaging Prevention Act (AB2021).

**Ozone Depleting Substances**

- In compliance with 40 CFR 82, no reportable substances.

**RCRA**

- In the form delivered by Westlake, these products are not considered as hazardous waste, and are not subject to reporting under the Resource Conservation and Recovery Act.

**15.2 Chemical Safety Assessment**

- No Chemical Safety Assessment has been carried out.

**Section 16 - Other Information****Last Revision Date**

25/March/2015

**Preparation Date**

12/September/2014

**For Other Information**

Contact Westlake Polymers LLC Customer Service 1-800-545-9577  
(Monday-Friday, 7:30am-5:00pm - central standard time)

**Disclaimer/Statement of Liability**

It is your responsibility to determine that our product is safe, lawful, and technically suitable for your intended uses. This material safety data sheet cannot cover all possible situations which the user may experience during processing. Each aspect of the user's operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this material safety data sheet should be provided to employees and/or customers. Westlake Polymers LLC must rely on the user to use this information to develop appropriate work practice guidelines and employee instructional programs specific to the user's operation.

As the conditions and methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of these products. Information contained herein is believed to be true and accurate, but all statements or suggestions are made without warranty, expressed, or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable international, federal, state, and local laws and regulations regarding the use, storage, sale, transport or disposal of this material is the responsibility of the user.

Westlake Polymers LLC does not endorse or claim suitability of its product for any particular use. WESTLAKE MAKES NO WARRANTY OF MERCHANTABILITY AS TO ITS EPOLENE® PRODUCTS. WESTLAKE MAKES NO WARRANTIES, EXPRESS OR IMPLIED, CONCERNING THE SUITABILITY OR FITNESS OF ANY WESTLAKE PRODUCT FOR ANY PARTICULAR USE. Westlake's liability and your exclusive remedy for any claim arising out of the sales of its products are expressly limited at Westlake's option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is proven and claimed.

The information in this sheet is valid for cited regulations published as of the date this document was prepared, as shown herein. Updates may be prepared as the regulations are amended or pending revised information about the resin. It is the customer's responsibility to seek updated regulatory information on any specific resin.

**Key to abbreviations**

NDA = No data available