



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY*

Product name: ADCOTE 1140

Issue Date: 04/17/2020

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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: ADCOTE 1140

Recommended use of the chemical and restrictions on use

Identified uses: Packaging laminating adhesives

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY*

Agent for Rohm and Haas Chemicals LLC

400 ARCOLA ROAD

COLLEGEVILLE PA 19426-2914

UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Flammable liquids - Category 2

Eye irritation - Category 2A

Specific target organ toxicity - single exposure - Category 3

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Highly flammable liquid and vapour.
Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary statements**Prevention**

Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ eye protection/ face protection.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and/or attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Polyester resin solvent based

This product is a mixture.

Component	CASRN	Concentration
Polyester resin(s)	Not Hazardous	45.0 - 47.0 %
Methyl ethyl ketone	78-93-3	53.0 - 55.0 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Immediate medical attention is required.

Skin contact: Take off all contaminated clothing immediately. Wash off immediately with soap and plenty of water. If skin irritation persists, call a physician. Wash contaminated clothing before re-use.

Eye contact: Immediately flush eye(s) with plenty of water. Immediate medical attention is required.

Ingestion: Never give anything by mouth to an unconscious person. If a person vomits when lying on his back, place him in the recovery position. Drink 1 or 2 glasses of water. Call a physician immediately.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Massive ingestion of methyl ethyl ketone may cause gastric irritation with absorption leading to metabolic acidosis with an anion gap. CNS narcosis and cardiac arrhythmias effects may be similar to other organic solvents.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Foam. Carbon dioxide (CO₂). Dry powder. Water spray.

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture

Hazardous combustion products: No data available

Unusual Fire and Explosion Hazards: Vapors can travel to a source of ignition and flash back.. Heated material can form flammable or explosive vapors with air.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat..

Advice for firefighters

Fire Fighting Procedures: For safety reasons in case of fire, containers should be stored separately in closed containments.. Cool closed containers exposed to fire with water spray..

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

Environmental precautions: Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up: Evacuate personnel to safe areas. Remove all sources of ignition. Ensure adequate ventilation. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). No sparking tools should be used.

7. HANDLING AND STORAGE

Precautions for safe handling: Provide sufficient air exchange and/or exhaust in work rooms. In case of insufficient ventilation, wear suitable respiratory equipment. Do not breathe vapours or spray mist. Wear personal protective equipment. For personal protection see section 8. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Vapors can be evolved when material is heated during processing operations. See SECTION 8, Exposure Controls/Personal Protection, for types of ventilation required. Ground all metal containers during storage and handling. No sparking tools should be used. Wash after handling and shower at end of work period.

Conditions for safe storage: Keep container tightly closed. Keep away from heat, sparks, flame, and other sources of ignition. Store in a cool, dry, well ventilated place.

Other data: CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Methyl ethyl ketone	Dow IHG	TWA	50 ppm
	Dow IHG	STEL	100 ppm
	ACGIH	TWA	200 ppm
	ACGIH	STEL	300 ppm
	OSHA Z-1	TWA	590 mg/m3 200 ppm
	OSHA P0	TWA	590 mg/m3 200 ppm
	OSHA P0	STEL	885 mg/m3 300 ppm

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methyl ethyl ketone	78-93-3	methyl ethyl ketone	Urine	End of shift (As soon as	2 mg/l	ACGIH BEI

possible
after
exposure
ceases)

Exposure controls

Engineering controls: Use only in area provided with appropriate exhaust ventilation.

Use explosion-proof local exhaust ventilation with a minimum capture velocity of 100 ft/min (0.5 m/sec) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Hygiene measures: Wash hands before breaks and immediately after handling the product.

Individual protection measures

Eye/face protection: Tightly fitting safety goggles. Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: Chemical-resistant gloves should be worn whenever this material is handled. The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): SilverShield Gloves butyl-rubber 4H Glove (Trademark of Safety 4 A/S of Denmark). Gloves should be removed and replaced immediately if there is any indication of degradation or chemical breakthrough. Before removing gloves clean them with soap and water.

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. Up to 10 times the exposure limit: Wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Up to 1000 ppm organic vapor: Wear a properly fitted NIOSH approved (or equivalent) full-facepiece, air-purifying respirator, OR full-facepiece, airline respirator in the pressure demand mode. Above 1000 ppm organic vapor or Unknown: Wear a properly fitted NIOSH approved (or equivalent) self-contained breathing apparatus in the pressure demand mode, OR full-facepiece, airline respirator in the pressure demand mode with emergency escape provision.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	Olive
Odor	Solvent odor
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	No data available
Flash point	closed cup -6.10 °C (21.02 °F) <i>SETAFLASH CLOSED CUP</i>

Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not Applicable
Flammability (liquids)	Not expected to be a static-accumulating flammable liquid.
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	Not Determined
Relative Density (water = 1)	0.9390
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: No data available

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use. Stable under recommended storage conditions.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Strong oxidizing agents

Hazardous decomposition products: Heating or fire conditions liberates toxic gas.. Decomposition products can include and are not limited to:. Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Product test data not available.

Information for components:

Polyester resin(s)

Single dose oral LD50 has not been determined.

Methyl ethyl ketone

LD50, Rat, 2,657 - 5,554 mg/kg

Acute dermal toxicity

Product test data not available.

Information for components:

Polyester resin(s)

The dermal LD50 has not been determined.

Methyl ethyl ketone

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

Product test data not available.

Information for components:

Polyester resin(s)

The LC50 has not been determined.

Methyl ethyl ketone

LC50, Rat, 4 Hour, vapour, 34.5 mg/l

Skin corrosion/irritation

Product test data not available.

Information for components:

Polyester resin(s)

Essentially nonirritating to skin.

Methyl ethyl ketone

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause moderate skin irritation with local redness.

Repeated contact may cause moderate skin irritation with local redness.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

Product test data not available.

Information for components:

Polyester resin(s)

Essentially nonirritating to eyes.

Methyl ethyl ketone

May cause pain disproportionate to the level of irritation to eye tissues.
May cause moderate eye irritation which may be slow to heal.
May cause moderate corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

Product test data not available.

Information for components:

Polyester resin(s)

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Methyl ethyl ketone

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Information for components:

Polyester resin(s)

Available data are inadequate to determine single exposure specific target organ toxicity.

Methyl ethyl ketone

May cause drowsiness or dizziness.
Route of Exposure: Inhalation
Target Organs: Nervous system

Aspiration Hazard

Product test data not available.

Information for components:

Polyester resin(s)

Based on physical properties, not likely to be an aspiration hazard.

Methyl ethyl ketone

May be harmful if swallowed and enters airways.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Information for components:

Polyester resin(s)

No relevant data found.

Methyl ethyl ketone

In animals, effects have been reported on the following organs:

Liver.

Methyl ethyl ketone has caused liver effects in laboratory animals exposed by inhalation to high concentrations.

Methyl ethyl ketone is probably not neurotoxic in itself but it potentiates the neurotoxicity of methyl-n-butyl ketone and n-hexane.

Carcinogenicity

Product test data not available.

Information for components:

Polyester resin(s)

No relevant data found.

Methyl ethyl ketone

Available data are inadequate to evaluate carcinogenicity.

Teratogenicity

Product test data not available.

Information for components:

Polyester resin(s)

No relevant data found.

Methyl ethyl ketone

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Has caused birth defects in laboratory animals only at doses toxic to the mother.

Reproductive toxicity

Product test data not available.

Information for components:

Polyester resin(s)

No relevant data found.

Methyl ethyl ketone

For similar material(s): In animal studies, did not interfere with reproduction.

Mutagenicity

Product test data not available.

Information for components:

Polyester resin(s)

No relevant data found.

Methyl ethyl ketone

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were negative.

Additional information

No toxicity data are available for this material.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Polyester resin(s)

Acute toxicity to fish

No relevant data found.

Methyl ethyl ketone

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 2,993 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 308 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (microalgae), static test, 96 Hour, Growth rate inhibition, 2,029 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, Bacteria, 96 Hour, > 1,000 mg/l, hUCC

Persistence and degradability

Polyester resin(s)

Biodegradability: No relevant data found.

Methyl ethyl ketone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 98 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 2.44 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	71 - 76 %
10 d	71 - 82 %
20 d	71 - 89 %

Photodegradation**Test Type:** Half-life (indirect photolysis)**Sensitization:** OH radicals**Atmospheric half-life:** 8 d**Method:** Estimated.**Bioaccumulative potential****Polyester resin(s)****Bioaccumulation:** No relevant data found.**Methyl ethyl ketone****Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).**Partition coefficient: n-octanol/water(log Pow):** 0.29 Measured**Mobility in soil****Polyester resin(s)**

No relevant data found.

Methyl ethyl ketone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 3.8 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: For disposal, incinerate this material at a facility that complies with local, state, and federal regulations.**Contaminated packaging:** Do not re-use empty containers. Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	II
Reportable Quantity	Methyl ethyl ketone

Classification for SEA transport (IMO-IMDG):

Proper shipping name	RESIN SOLUTION
UN number	UN 1866
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California Prop. 65

WARNING: This product can expose you to chemicals including Acetaldehyde, which is/are known to the State of California to cause cancer, and Ethylene glycol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System**HMIS**

Health	Flammability	Physical Hazard
2*	3	0

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: / 1001 / Issue Date: 04/17/2020 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
Dow IHG	Dow Industrial Hygiene Guideline
OSHA P0	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short term exposure limit
TWA	Time weighted average

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution

Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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