

## CASCOREZ® IB-353

### Description

This is an economical, medium-low viscosity wood adhesive possessing a moderate setting speed and a relatively high tolerance to long assembly times which makes it ideally suited for cold press flat laminating of HPL (high pressure laminate) and veneers to composite wood panels.

### Typical Physical Properties (at time of manufacture):

Property	Specification	Units
Emulsion Type	PVAc	
Color – Wet	White	
– Dry	Translucent/Cream	
Viscosity	2,500	cps (LV #3/12/25°C)
PH	4.5	(@ 25°C)
Solids	42.5	%
Minimal Use Temperature	35	°F
Weight/Gallon	9.5	Lbs.
Freeze/Thaw Stable	Yes	Five (5) Cycles
Storage Life	12 months	@ 50°F - 90°F

### Performance Properties:

Property	Specification
ASTM D-5751-99	Dry Use
ASTM D-4317-98	Type III

Additional information is available in Momentive Specialty Chemicals' Bulletin "Cascorez® Emulsion Adhesives – General Gluing Information" (16 General).

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**Before using any Momentive Specialty Chemicals Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.**

**For more information contact your local Momentive Sales Representative or Customer Service Center (866) 443-9466.**

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