Technical Data Sheet



Cascorez® IB-555

Product Description

This medium viscosity wood adhesive possesses a moderate setting speed and good heat resistance. This is an excellent, general-purpose product suggested for edge/face gluing, panel-on-frame assembly, dowelling, case goods assembly, and any other assembly applications involving cellulosic substrate where the mentioned adhesive attributes are desired.

Typical Physical Properties

<u>Type</u>	PVAc
Wt./Gal., lbs	9.6
Solids Content, %	50
Color-Wet	Cream
Dry	Opaque/Cream
Viscosity (LV #3/12/25C)	4,500 cps
pH, 25C	4.5
Minimum Film Forming Temp., F	45
Freeze/Thaw Stable, 5 cycles	Yes
Storage Life @ 70F	12 months

Performance Properties

ASTM D 4317-98......Type III

CASCOREZ® is a registered trademark of Momentive Specialty Chemicals Inc.

Before using any Momentive Specialty Chemicals Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.

For more information contact your local Momentive Sales Representative or Customer Service Center (866) 443-9466.



Momentive Specialty Chemicals Inc.

180 East Broad Street Columbus, OH 43215 + 1 614 225 4000 For worldwide locations visit

© 2011 Momentive Specialty Chemicals Inc. Printed in U.S.A.

Revised 02/18/2011

® and ™ Licensed trademarks of Momentive Specialty Chemicals Inc.

The information provided herein was believed by Momentive Specialty Chemicals ("Momentive") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Momentive are subject to Momentive's terms and conditions of sale. MOMENTIVE MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING ANY PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY MOMENTIVE, except that the product shall conform to Momentive's specifications. Nothing contained herein constitutes an offer for the sale of any product.