

# DuPont™ Tyzor® Organic Titanates

## Product Information - Tyzor® NBZ

### Description

DuPont™ TYZOR® NBZ, zirconium tetra-n-butanolate CAS# 1071-76-7, is a highly reactive organic alkoxy zirconate containing ca. 16 % n-butanol.. TYZOR® NBZ is a yellowish brown organic flammable liquid. It is very sensitive to moisture. Main use of TYZOR® NBZ is for

cross-linking in nonaqueous systems, catalysis, surface modification, and adhesion promotion. TYZOR® NBZ is soluble in or miscible with many organic solvents or products. To prevent undesired pre-reactions the products must be anhydrous.

**Typical Properties of TYZOR® NBZ \***

Property	Value	Unit
Molecular weight	383 (solvent free product)	g/mol
ZrO <sub>2</sub> content	ca. 28	%
Density (20 °C)	ca.1.07	g/cm <sup>3</sup>
Viscosity (20 °C)	ca. 150	mPa*s
Refractive index (20 °C)	ca. 1.463	
Pourpoint	ca. - 70	°C
Flash point	ca. 30-40	°C
solvent content (n-butanol)	ca. 16	%

\* This table gives typical properties. DuPont does not make any express or implied warranty that these products will continue to have these typical properties.

### Reactions

TYZOR® NBZ reacts very fast with water under hydrolysis forming n-butanol and reactive zirconium oxide hydrate or zirconium dioxide. With alcohols a quick exchange of alkoxy groups occurs. TYZOR® NBZ can be base material for titanates with higher alkoxy groups. By reaction with chelating agents the corresponding zirconium chelates are formed which have a lower reactivity. TYZOR® NBZ acts as Lewis acid giving fast catalysis under mild conditions in many applications such as esterification / transesterification, polycondensation, olefin polymerization (Ziegler-Natta), etc. The high reactivity of TYZOR® NBZ enables the interaction with low reactive functional groups such as OH or COOH groups of polymers, mineral substrate or metals effecting coating, adhesion promotion or cross-linking of polymers. By thermal treatment (> 350 °C) TYZOR® NBZ is decomposed to ZrO<sub>2</sub> giving very thin layers of ZrO<sub>2</sub> on different substrates such as glass, minerals, pigments, metals. Hereby the surface hardness, the chemical resistance and the adhesion properties can be improved.

### Advantages

TYZOR® NBZ is an important constituent in many applications that demand decisive product and processing advantages. Examples are:

#### **Polymerization**

(Ziegler-Natta) (PE, PP, polybutadiene etc.):  
*stereoselectivity, low pressure, and effective process*

#### **Esterification**

(polyester, different esters) *elimination of by products, high yield, easy work up*

#### **Transesterification**

[(meth) acrylic esters / polyester for different applications such as fibers, films, UP resins, paint binder different esters] *mild conditions, no by products, high yield, easy work up, low catalyst concentrations*

#### **Amide / polyamide formation**

(carboxylic amide, polyamide from acid/ester) *mild conditions, high yield, low catalyst concentrations*

#### **Coating**

(glass, metal treatment, filler, pigment coating):  
*surface hardness, adhesion promotion, improved dispersibility, coloring effects, heat and light reflection, corrosion resistance*

## Paints

*crosslinking of paint binders, adhesion promotion, binder for high temperature paints*

## Oxides via sol-gel process:

*simple process for special oxides as coatings, glasses or for encapsulating of different materials*

## Processing

TYZOR® NBZ can be used as additive, as coating/primer or in sol-gel systems as base material.

# Applications

**Catalyst:** As esterification catalyst TYZOR® NBZ is used in an amount of ca 0.01-1 %. TYZOR® NBZ is often added as the last ingredient of the reaction components to prevent undesired pre-reactions. Transesterifications can be run at low temperatures, < 100 °C. Esterifications (e.g. polyester preparation) need temperatures of > 180 °C. TYZOT NBZ can be used for Ziegler-Natta catalysis but is mainly used in combination with Ti, Mg or Al compounds.

**Crosslinking:** For cross-linking reactions TYZOR® NBZ is added to the polymer or binder in concentrations of ca. 0.5 - 5 %. The reactivity of TYZOR® NBZ is very high.

**Coating:** Zirconium dioxide layers can be prepared by thermal or hydrolytic processes. Thermal decomposition occurs at > 350 - 600 °C. By spraying, dipping or brushing of the substrate from solutions and subsequent hydrolysis by moisture yields ZrO<sub>2</sub> layers.

**Primer:** TYZOR® NBZ can be used as a primer by applying in very low concentrations of ca. 0.1-5 % in an anhydrous organic solvent. Heating after application to ca. 80-100 °C for a short time will fix the ZrO<sub>2</sub> on the surface.

**Sol-Gel:** Total or partial hydrolysis of TYZOR® NBZ preferably in the presence of chelating agents or in combination with other metal alkoxides gives a sol-gel that can be used as a binder, coating, artificial glass or ceramic.

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## Internet Contacts:

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