



SAFETY DATA SHEET

In accordance with OSHA 29 CFR 1910.1200

HM 6239
Revision Number 3

Revision date 07-Jun-2023
Supersedes Date: 24-May-2018

1. Identification

1.1. Product identifier

Product Name HM 6239

Other means of identification

Other information Not applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hot-melt adhesives
Restrictions on use No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party

Bostik Inc.
11320 W. Watertown Plank Road
Wauwatosa, Wisconsin 53226 USA
Phone: +1 (800) 843-0844 (Domestic Toll Free)
Phone: +1 (414) 774-2250 (International)

E-mail msds@bostik.com

1.4. Emergency telephone number

Emergency Telephone CHEMTREC (Chemical Transportation Emergency Center)
Chemtrec: 1-800-424-9300 (US) , 1-703-527-3887 (Outside U.S.)
Rocky Mountain Poison Center: 1-866-767-5089

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Hazards not otherwise classified (HNOC)

Not applicable

2.2. Label elements

EMERGENCY OVERVIEW

Contact with solid material may cause irritation
Contact with molten material will cause thermal burns
Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Appearance Glue sticks Physical state Solid Odor No information available

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2.3. Other Information

Contact with product at elevated temperatures can result in thermal burns.

3. Composition/information on ingredients

3.1. Substances

Not applicable.

Mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

4. First-aid measures

4.1. Description of first aid measures

Inhalation

Molten . Move to fresh air in case of accidental inhalation of vapors or decomposition products. **Solid** : Not an expected route of exposure.

Eye contact

Solid : In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. **Molten** . Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Contact with molten materials requires immediate medical assistance.

Skin contact

Solid : Wash skin with soap and water. **Molten** . After contact with molten product, cool skin area rapidly with cold water. For severe burns, immediate medical attention is required. Do not remove clothing if adhering to skin. Removal of solidified molten material from skin requires medical assistance. Do not try to removed solidified material from the skin.

Ingestion

Get immediate medical advice/attention. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms

Contact with molten substance may cause severe burns to skin and eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians

Burns caused by molten material must be treated clinically. Treat any burns as thermal burns, after decontamination.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Large Fire

CO₂, dry chemical, dry sand, alcohol-resistant foam.
CAUTION: Use of water spray when fighting fire may be inefficient.

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Unsuitable extinguishing media Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical The product is insoluble and floats on water. The melted product can cause severe burns.

Hazardous combustion products No information available.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

5.3. Advice for firefighters

Special protective equipment for fire-fighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid contact with hot, molten product.

Other information Where possible allow molten material to solidify naturally.

6.2. Environmental precautions

Environmental precautions Keep out of drains, sewers, ditches and waterways. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment **Molten** . Cover with dry sand/earth.

Methods for cleaning up **Solid:** . Take up mechanically, placing in appropriate containers for disposal. **Molten** . Where possible allow molten material to solidify naturally. Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Clean contaminated surface thoroughly.

Reference to other sections See section 8 for more information. See section 13 for more information.

7. Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Wash thoroughly after handling. Take precautionary measures against static discharges. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors. Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

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7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals.

Recommended storage temperature Keep at temperatures between 50 and 95 °F / 10 and 35 °C.

7.3 References to other sections

Reference to other sections Section 10: STABILITY AND REACTIVITY
Section 13: DISPOSAL CONSIDERATIONS

8. Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

8.2. Exposure controls

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location.

Individual protection measures, such as personal protective equipment

Eye/face protection Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Hand protection Heat resistant gloves are recommended when handling molten materials. **Solid:** . For operations where prolonged or repeated skin contact may occur, impervious gloves should be worn.

Skin and body protection Long sleeved clothing. Impervious clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid
Appearance Glue sticks
Color Amber

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Odor No information available
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	Not applicable Insoluble in water
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 204 °C / 399.2 °F	
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	21 - 55 Pa.s	@ 350 °F

9.2. Other information

Explosive properties	No information available	
Oxidizing properties	No information available	
Solvent content (%)	No information available	
Solid content (%)	100	
Softening Point	135 - 153 °F	
Molecular weight	No information available	
VOC content	No information available	No information available
Liquid Density	0.96 g/cm ³	
Bulk density	No information available	

10. Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Chemical stability Stable under normal conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Extremes of temperature and direct sunlight. To avoid thermal decomposition, do not overheat. Do not add water or other volatile material to molten adhesive. Under dusty conditions avoid all sources of ignition, including sparks and static electricity.

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10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide Carbon dioxide (CO₂) Hydrocarbons

11. Toxicological information

11.1. Information on toxicological effects

Inhalation	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Skin contact	Based on available data, the classification criteria are not met.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>5000 mg/kg
ATEmix (dermal)	>5000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/l
ATEmix (inhalation-vapor)	>20 mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.

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STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

12.1. Toxicity

Ecotoxicity	No information available.
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12.2. Persistence and degradability

Persistence and degradability	No information available.
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12.3. Bioaccumulative potential

Bioaccumulation	There is no data for this product.
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12.4. Mobility in soil

Mobility	No information available.
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Other adverse effects

Other adverse effects	No information available.
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13. Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.
Contaminated packaging	Dispose of in accordance with federal, state and local regulations.

14. Transport information

<u>DOT</u>	Not regulated
<u>IATA</u>	Not regulated

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IMDG Not regulated

15. Regulatory information

International Inventories

TSCA	Listed
DSL	Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

Listed - The components of this product are either listed or exempt from listing on inventory.

Not Listed - One or more components of this product are not listed on inventory.

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

Europe

Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU

This product does not contain Lead, Cadmium, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-Ethylhexyl) phthalate (DEHP), Benzyl butyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) above the regulated limit mentioned in this regulation. This document is based on the information given to us by our own suppliers at the date of this document.

SVHC: Substances of Very High Concern for Authorization:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

16. Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Prepared By Product Safety & Regulatory Affairs.

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Revision Note SDS sections updated. 1. 4. 5. 6. 7. 8. 9. 10. 11. 15.

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End of Safety Data Sheet