Safety Data Sheet

THERMOGRIP(R) 6327
Revision Number 2

Revision Date 20-Mar-2019
Supersedes Date: 23-Sep-2014

1. Identification

1.1. Product Identifier

Product Name THERMOGRIP(R) 6327

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hot-melt adhesives.
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party
Bostik Inc.
11320 W. Watertown Plank Road
Wauwatosa, Wisconsin 53226 USA
Phone: +1 (800) 843-0844 (Domestic Toll Free)
Phone: +1 (414) 774-2250 (International)
Fax: +1 (414) 774-8075

E-mail msds@bostik.com

1.4. Emergency telephone number

Telephone: 1-800-227-0332
(Outside U.S.) 1-703-527-3887

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200

2.2. Label Elements

EMERGENCY OVERVIEW

Contact with solid material may cause irritation
Contact with molten material will cause thermal burns

Appearance No information available **Physical State** Solid **Odor** No information available

Precautionary Statements - Prevention
Not applicable

Precautionary Statements - Response
Not applicable

Precautionary Statements - Storage
Not applicable

Precautionary Statements - Disposal
Not applicable

Hazards not otherwise classified (HNOC)
Not applicable

2.3. Other Information

No information available.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Not applicable

3.2 Mixtures

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water. In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin. Removal of solidified molten material from skin requires medical assistance. Consult a physician if necessary.

Inhalation Remove to fresh air.

Ingestion Seek medical advice immediately. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

4.4. Reference to Other Sections

Reference to other sections Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION
Section 11: TOXICOLOGY INFORMATION

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media
In case of fire: Use CO2, dry chemical, or foam to extinguish.

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical
Avoid dusting when handling and avoid all possible sources of ignition (spark or flame). This material can accumulate static charge by flow or agitation and can be ignited by static discharge.

Hazardous Combustion Products	Carbon monoxide. Carbon dioxide (CO2). Hydrocarbons.

Explosion Data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

5.3. Advice for firefighters

Special protective actions for fire-fighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation, especially in confined areas.

6.2. Environmental precautions

Environmental precautions	Keep out of drains, sewers, ditches and waterways. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment	**Molten** . Cover with dry sand/earth.
Methods for cleaning up	Use personal protection equipment. **Solid:** . Take up mechanically, placing in appropriate containers for disposal. Avoid creating dust. **Molten** . Where possible allow molten material to solidify naturally. Clean contaminated surface thoroughly.

6.4. Reference to other sections

Reference to other sections	Section 7: HANDLING AND STORAGE Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION Section 13: DISPOSAL CONSIDERATIONS

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Avoid contact with skin, eyes or clothing. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors. After contact with skin, wash immediately with plenty of water and soap. This material can accumulate static charge by flow or agitation and can be ignited by static discharge. Avoid dusting when handling and avoid all possible sources of ignition (spark or flame).

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Store away from incompatible materials.

Incompatible materials Incompatible with oxidizing agents. Strong acids. Strong bases.

7.3. Specific end use(s)

Specific Use(s)
Hot-melt adhesives. Industrial use.

Other information No information available.

7.4. References to Other Sections

Reference to other sections Section 13: DISPOSAL CONSIDERATIONS
Section 10: STABILITY AND REACTIVITY

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

8.2. Exposure controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Personal protective equipment [PPE]

Eye/face protection **Molten** . If splashes are likely to occur, wear safety glasses with side-shields.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Heat resistant gloves are recommended when handling molten materials.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General hygiene considerations Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Solid
Color	White
Odor	No information available
Odor Threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No information available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash Point	> 204 °C / > 399 °F	
Evaporation Rate	No information available	
Flammability (solid, gas)	No information available	

Flammability Limit in Air		
Upper flammability or explosive limits	No information available	
Lower flammability or explosive limits	No information available	
Vapor Pressure	No information available	
Vapor Density	No information available	
Relative Density	No information available	
Water Solubility	No information available	
Solubility in Other Solvents		
Partition coefficient	No information available	
Autoignition Temperature	No information available	
Decomposition Temperature	No information available	
Kinematic Viscosity	No information available	
Dynamic Viscosity	10000 mPa s	Spindle 27 @ 10 rpm @ 350 °C
Explosive properties	No information available	
Oxidizing properties	No information available	

9.2. Other information

Softening Point	No information available	
Molecular Weight	No information available	
Solvent content (%)	No information available	
Solid content (%)	100	
Density	.960 g/cm³	
VOC (volatile organic compound)		No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

None under normal use conditions.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

None under normal processing.

10.4. Conditions to avoid

Do not add water or other volatile material to molten adhesive. Take precautionary measures against static discharges.

10.5. Incompatible materials

Incompatible with oxidizing agents. Strong acids. Strong bases.

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide (CO2). Hydrocarbons.

Section 11: TOXICOLOGY INFORMATION

11.1. Information on toxicological effects

Product Information	No data available
Inhalation	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Skin contact	Based on available data, the classification criteria are not met.
Ingestion	Based on available data, the classification criteria are not met.

Component Information

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Symptoms	No information available.
Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Irritation	No information available.
Corrosivity	No information available.
Sensitization	No information available.
Germ cell mutagenicity	No information available.
Reproductive toxicity	No information available.
Developmental Toxicity	No information available.
Teratogenicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic Toxicity	No information available.
Target Organ Effects	No information available.
Aspiration hazard	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by ACGIH, OSHA, IARC or NTP at or above 0.1 wt%.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

No information available

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Disposal of Wastes	It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations
Contaminated packaging	Dispose of in accordance with federal, state and local regulations

Section 14: TRANSPORT INFORMATION

DOT	Not regulated
IATA	Not regulated
IMDG	Not regulated

Section 15: REGULATORY INFORMATION

Global Inventories

TSCA	Listed
DSL	Listed

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL - Canadian Domestic Substances List
Listed - The components of this product are either listed or exempt from listing on inventory.
Not Listed - One or more components of this product are not listed on inventory.

United States of America

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

Europe

Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU
This product does not contain Lead (7439-92-1), Cadmium (7440-43-9), Mercury (7439-97-6), Hexavalent chromium (7440-47-3), Polybrominated biphenyls (PBB), and Polybrominated diphenyl ethers (PBDE) above the regulated limit mentioned in this regulation

SVHC: Substances of Very High Concern for Authorization:
This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

No information available

Key Literature References and Sources for Data
No information available

Prepared By	Product Safety & Regulatory Affairs
Revision Date	20-Mar-2019
Revision note	SDS sections updated, 1, 5, 6, 7, 8, 11, 15, 16.
Training Advice	No information available
Further information	No information available

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End of Safety Data Sheet