

RILSAN® 7280 GREY MAC ESY**1. PRODUCT AND COMPANY IDENTIFICATION****Company**

Arkema Inc.
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Specialty Polyamides

Customer Service Telephone Number: (800) 932-0420
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: RILSAN® 7280 GREY MAC ESY
Synonyms: Not available
Molecular formula: Not applicable
Chemical family: Polyamide 11
Product use: Anti-corrosion coating of metal components - applied by the electrostatic spraying of coloured or natural powder

2. HAZARDS IDENTIFICATION**Emergency Overview**

Color: grey
Physical state: solid
Form: powder
Odor: none

***Classification of the substance or mixture:**

Carcinogenicity, Category 1B, H350
Reproductive toxicity, Category 1B, H360

*For the full text of the H-Statements mentioned in this Section, see Section 16.

RILSAN® 7280 GREY MAC ESY

GHS-Labeling

Hazard pictograms:



Signal word:

Danger**Hazard statements:**

H350 : May cause cancer.

H360 : May damage fertility or the unborn child.

Supplemental Hazard Statements:

May form combustible dust concentrations in air.

Processing may release vapors and/or fumes which cause eye, skin and respiratory tract irritation.

Precautionary statements:**Prevention:**

P201 : Obtain special instructions before use.

P202 : Do not handle until all safety precautions have been read and understood.

P281 : Use personal protective equipment as required.

Response:

P308 + P313 : IF exposed or concerned: Get medical advice/ attention.

Storage:

P405 : Store locked up.

Disposal:

P501 : Dispose of contents/ container to an approved waste disposal plant.

Supplemental information:**Potential Health Effects:**

Contains high molecular weight polymer(s). Effects due to processing releases: Irritating to eyes, respiratory system and skin.

Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness, (severity of effects depends on extent of exposure).

Other:

RILSAN® 7280 GREY MAC ESY

Mechanical irritation effects from dust exposure are possible at ambient temperature. This product may release fume and/or vapor of variable composition depending on processing time and temperature. The metal compounds in poorly soluble pigments are not expected to be as bioavailable, and will not necessarily exhibit the same properties, as the metals or metal salts in their pure state.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Undecanoic acid, 11-amino-, homopolymer	25587-80-8	>= 60 - <= 100 %	Not classified
Titanium oxide (TiO ₂)	13463-67-7	>= 5 - < 10 %	Not classified
Benzenesulfonamide, 4-methyl-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	25036-26-4	>= 1 - < 5 %	Not classified
Low Molecular Weight extract PA11	Proprietary*	<= 2 %	Not classified
Water	7732-18-5	<= 2 %	Not classified
C.I. Pigment Blue 28	1345-16-0	>= 0.1 - < 1 %	Not classified

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES
4.1. Description of necessary first-aid measures:
Inhalation:

If inhaled, remove victim to fresh air.

Skin:

In case of contact, immediately flush skin with plenty of water. If molten polymer gets on the skin, cool rapidly with cold water. Do not peel solidified product off the skin. Obtain medical treatment for thermal burns. Remove material from clothing. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:

Immediately flush eye(s) with plenty of water. Obtain medical treatment for thermal burns.

Ingestion:

RILSAN® 7280 GREY MAC ESY

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms/effects, acute and delayed:

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information) and Section 11 (Toxicology Information) of this SDS.

4.3. Indication of immediate medical attention and special treatment needed, if necessary:

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

5. FIREFIGHTING MEASURES**Extinguishing media (suitable):**

Water spray, Carbon dioxide (CO₂), Foam

Extinguishing media (unsuitable):

High volume water jet

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Do not use a solid stream of water.

A solid stream of water can cause a dust explosion.

Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:

Dust clouds generated during handling and/or storage can form explosive mixtures with air. Dust explosion characteristics vary with the particle size, particle shape, moisture content, contaminants, and other variables.

Note: Check that all equipment is properly grounded and installed to satisfy electrical classification requirements. As with any dry material, pouring this material or allowing it to free-fall or to be conveyed through chutes or pipes can accumulate and generate electrostatic sparks, potentially causing ignition of the material itself, or of any flammable materials which may come into contact with the material or its container.

When burned, the following hazardous products of combustion can occur:

Carbon oxides

Hazardous organic compounds

Hydrogen cyanide (hydrocyanic acid)

(traces)

RILSAN® 7280 GREY MAC ESY**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:**

Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel. Ventilate the area. Eliminate all ignition sources. Avoid dust formation and dispersal of dust in the air. Wet down (dampen) the spilled material with water. Sweep or scoop up using non-sparking tools and place into suitable properly labeled containers for prompt disposal. The sweepings should be wetted down further with water. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Implement workplace practices such that dusts are not allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:

Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE**Handling****General information on handling:**

Do not taste or swallow.
Do not get in eyes, on skin, or on clothing.
Do not breathe dust.
Keep away from heat, sparks and flames.
Keep container closed.
Use only with adequate ventilation.
Wash thoroughly after handling.
Avoid creating dust in handling, transfer or clean up.
Prevent dust accumulation.
Implement routine housekeeping practices to ensure that dusts do not accumulate on surfaces.
Check that all equipment is properly grounded and installed to satisfy electrical classification requirements.
Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations.
Container hazardous when empty.
Follow label warnings even after container is emptied.
RESIDUAL DUSTS MAY EXPLODE ON IGNITION.
DO NOT CUT, DRILL, GRIND, OR WELD ON OR NEAR THIS CONTAINER.
Improper disposal or reuse of this container may be dangerous and/or illegal.
Emptied container retains product residue.

Storage**General information on storage conditions:**

Keep in a dry, cool place. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product. Store in well ventilated area away from heat and sources of ignition such as flame, sparks and static electricity. Ensure that all storage and handling equipment is properly grounded and installed to satisfy electrical classification requirements. Static electricity may accumulate when transferring material. All metal and groundable storage containers, including but not limited to drums, cylinders, Returnable Intermodal Bulk Containers (RIBCs) and Class C Flexible Intermodal Bulk Containers (FIBCs) must be bonded and grounded during filling and emptying operations. Observe all federal, state and local regulations and National Fire Protection Association (NFPA) Codes, which pertain to the specific local conditions of storage and use, including NFPA 654.

RILSAN® 7280 GREY MAC ESY

Storage stability – Remarks:

Stable under normal conditions.

Storage incompatibility – General:

None known.

Temperature tolerance – Do not store above:

140 °F (60 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

Titanium oxide (TiO₂) (13463-67-7)

US. ACGIH Threshold Limit Values

Time weighted average	10 mg/m ³
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US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Form:	Total dust
PEL:	15 mg/m ³

C.I. Pigment Blue 28 (1345-16-0)

US. ACGIH Threshold Limit Values

Expressed as:	as Co
Time weighted average	0.02 mg/m ³

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

Engineering controls:

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Check that all dust control equipment such as local exhaust ventilation, material transport systems, and air-material separation devices involved in handling this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Isolation devices may be appropriate to prevent propagation from one unit to another. Ensure that dust-handling systems are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Consult ACGIH ventilation manual, NFPA Standard 91 and NFPA Standard 654 for design of exhaust system and safe handling.

Respiratory protection:

Do not breathe dust. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its

RILSAN® 7280 GREY MAC ESY

components. Full facepiece equipment is recommended and, if used, replaces need for face shield and/or chemical goggles. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:

Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Rinse immediately if skin is contaminated. Wash contaminated clothing and clean protective equipment before reuse. Provide a safety shower at any location where skin contact can occur. Wash thoroughly after handling.

Eye protection:

Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	grey
Physical state:	solid
Form:	powder
Odor:	none
Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	842 °F (450 °C)
Lower flammable limit (LFL):	30 g/m3
Upper flammable limit (UFL):	No data available
pH:	Not applicable
Density:	No data available
Bulk density:	400 - 600 kg/m3
Vapor pressure:	Not applicable
Vapor density:	Not applicable
Boiling point/boiling range:	No data available

RILSAN® 7280 GREY MAC ESY

Melting point/range:	361 - 370 °F (183 - 188 °C)
Freezing point:	No data available
Evaporation rate:	No data available
Solubility in water:	68 °F (20 °C) insoluble (on the basis of its structure)
Solubility in other solvents: [qualitative and quantitative]	Insoluble in most organic solvents
Viscosity, dynamic:	No data available
Particle size:	Average 30 µm
Oil/water partition coefficient:	No data available
Thermal decomposition	572 °F (300 °C)
Flammability:	See GHS Classification in Section 2
Minimum ignition energy:	ca. 25 mJ

10. STABILITY AND REACTIVITY**Stability:**

The product is stable under normal handling and storage conditions.

Hazardous reactions:

Hazardous polymerization does not occur.

Materials to avoid:

None known.

Conditions / hazards to avoid:

Store protected from moisture and heat. (to maintain the technical properties of the product). See Hazardous Decomposition Products below.

Hazardous decomposition products:

Thermal decomposition giving toxic, flammable, and / or corrosive products:

Carbon oxides

Ammonia

Hydrogen cyanide (hydrocyanic acid)

(traces)

Hazardous organic compounds

Amine derivatives

RILSAN® 7280 GREY MAC ESY**11. TOXICOLOGICAL INFORMATION**

Data on this material and/or its components are summarized below.

Data for Undecanoic acid, 11-amino-, homopolymer (25587-80-8)**Acute toxicity****Oral:**

No deaths occurred. (Rat) LD0 > 2,000 mg/kg.

Dermal:

No deaths occurred. (Rat) LD0 > 2,000 mg/kg.

Skin Irritation:

Not irritating. (In vitro)

Eye Irritation:

Not corrosive (Bovine cornea)

Skin Sensitization:

Not a sensitizer. LLNA: Local Lymph Node Assay. (Mouse) No effect is reported.

Repeated dose toxicity

Subchronic dietary administration to rat, dog / No adverse systemic effects reported.

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria

Other information

The information presented is from representative materials with this Chemical Abstract Service (CAS) Registry number. The results vary depending on the size and composition of the test substance.

Data for Titanium oxide (TiO2) (13463-67-7)**Acute toxicity****Oral:**

Practically nontoxic. (rat) LC50 > 5,000 mg/kg.

Dermal:

Practically nontoxic. (rabbit) LD50 > 10,000 mg/kg.

Inhalation:

Practically nontoxic. (rat) 4 h LC50 > 6.82 mg/l. (dust/mist)

Skin Irritation:

Practically non-irritating. (rabbit) Irritation Index: 0 - 0.28/8.0.

RILSAN® 7280 GREY MAC ESY

Eye Irritation:

Causes mild eye irritation. (rabbit)

Skin Sensitization:

Not a sensitizer. LLNA: Local Lymph Node Assay. (mouse) No skin allergy was observed

Not a sensitizer. Buehler Test. (guinea pig) No skin allergy was observed

Repeated dose toxicity

Subchronic inhalation administration to rat / affected organ(s): respiratory tract / Local irritation of the respiratory system

Subchronic oral administration to rat / No adverse effects reported.

Carcinogenicity

Chronic dietary administration to rat and mouse / signs: No increase in tumor incidence was reported.

Chronic inhalation administration to rat / affected organ(s): lung / signs: Increase in tumor incidence was reported.

Classified by the International Agency for Research on Cancer as: Group 2B: Possibly carcinogenic to humans.

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria, animal cells, yeast

Genotoxicity**Assessment in Vivo:**

No genetic changes were observed in laboratory tests using: mice, rats

Developmental toxicity

Exposure during pregnancy. Oral (rat) / No birth defects were observed.

Human experience**Skin contact:**

Skin: No skin allergy was observed. (studied using human volunteers)

Data for Benzenesulfonamide, 4-methyl-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] (25036-26-4)**Acute toxicity****Oral:**

No deaths occurred. (Rat) LD0 > 2,000 mg/kg.

Skin Irritation:

Not irritating. (Rabbit)

Eye Irritation:

Not irritating. (Rabbit)

Skin Sensitization:

Not a sensitizer. Guinea pig maximization test. No skin allergy was observed

RILSAN® 7280 GREY MAC ESY

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria

Data for C.I. Pigment Blue 28 (1345-16-0)**Acute toxicity****Oral:**

No deaths occurred. (rat) LD50 > 10,000 mg/kg.

Carcinogenicity

Long term implantation administration to rodent / affected organ(s): site of contact / signs: Increased incidence of tumors was reported.

Chronic inhalation administration to animals / affected organ(s): lung / signs: Increased incidence of tumors was reported.

Classified by the International Agency for Research on Cancer as: Group 2B: Possibly carcinogenic to humans. (cobalt compounds)

Genotoxicity**Assessment in Vitro:**

Both positive and negative responses for genetic changes were observed in laboratory tests on similar materials using: bacteria, animal cells

Genotoxicity**Assessment in Vivo:**

Both positive and negative responses for genetic changes were observed in laboratory tests using: rats, mice, (data for similar material)

Developmental toxicity

Exposure during pregnancy. Oral (rat and mouse) / No birth defects were observed. (data for a similar material)

Reproductive effects

Reproduction test. Oral (rat) / Testicular toxicity / (impaired pup growth and development, (data for a similar material))

Other information

Heavy metals within this lattice structure are not soluble in HCL and are not bioavailable.

Human experience**Inhalation:**

Respiratory tract: irritation, coughing, decreased lung function. Exposures exceeded recommended occupational exposure limit. (based on reports of occupational exposure to workers) (dust)

Human experience**Skin contact:**

Skin: rash. (based on reports of occupational exposure to workers) (dust)

RILSAN® 7280 GREY MAC ESY**12. ECOLOGICAL INFORMATION****Chemical Fate and Pathway**

No data are available.

Ecotoxicology

Data on this material and/or its components are summarized below.

Data for Titanium oxide (TiO₂) (13463-67-7)

The information presented is from representative materials in this chemical class. The results may vary depending on the test substance.

Aquatic toxicity data:

No effect up to the limit of solubility. *Oncorhynchus mykiss* (rainbow trout) 96 h LC₅₀ > 100 mg/l (Nominal concentration)

No effect up to the limit of solubility. *Pimephales promelas* (fathead minnow) 96 h LC₅₀ > 1,000 mg/l (Nominal concentration)

Aquatic invertebrates:

No effect up to the limit of solubility. *Daphnia magna* (Water flea) 96 h EC₅₀ > 100 mg/l (Nominal concentration)

Algae:

Harmful. *Pseudokirchneriella subcapitata* (green algae) 72 h EC₅₀ = 61 mg/l (Nominal concentration)

Microorganisms:

Practically nontoxic. *Pseudomonas fluorescens* 24 h EC₅₀ > 10,000 mg/l

Practically nontoxic. Activated sludge 3 h EC₅₀ > 1,000 mg/l

13. DISPOSAL CONSIDERATIONS**Waste disposal:**

Where possible recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled and/or solvent laden product may require special disposal practices in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT): not regulated

International Maritime Dangerous Goods Code (IMDG): not regulated

RILSAN® 7280 GREY MAC ESY

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
United States TSCA Inventory	TSCA	The components of this product are all on the TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Does not conform
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Does not conform
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Does not conform
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Conforms to
Australia Inventory of Chemical Substances (AICS)	AICS	Does not conform

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:

Fire Hazard, Chronic Health Hazard

SARA Title III – Section 313 Toxic Chemicals:

The following components are subject to reporting levels established by SARA Title III, Section 313:

<u>Chemical name</u>	<u>CAS-No.</u>	<u>De minimis concentration</u>	<u>Reportable threshold:</u>
C.I. Pigment Blue 28	1345-16-0	0.1 %	10000 lbs (Otherwise used (non-manufacturing/processing)) 25000 lbs (Manufacturing and processing)

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

RILSAN® 7280 GREY MAC ESY

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

<u>Chemical name</u>	<u>CAS-No.</u>
Titanium oxide (TiO2)	13463-67-7

Pennsylvania Right to Know

<u>Chemical name</u>	<u>CAS-No.</u>
Undecanoic acid, 11-amino-, homopolymer	25587-80-8
Titanium oxide (TiO2)	13463-67-7

California Prop. 65

WARNING! This product contains a chemical known to the State of California to cause cancer.

<u>Chemical name</u>	<u>CAS-No.</u>
Carbon black	1333-86-4
Titanium oxide (TiO2)	13463-67-7

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H350 May cause cancer.
H360 May damage fertility or the unborn child.

Miscellaneous:

Other information: Refer to National Fire Protection Association (NFPA) Code 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Latest Revision(s):

Reference number: 000000026865
Date of Revision: 11/10/2016
Date Printed: 11/16/2016

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RILSAN® 7280 GREY MAC ESY

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It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.