

## Product Data Sheet

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# PETRONATE HL/L

## Sodium Sulfonate

### ▪ Product Description

Petronate HL/L is an all natural low molecular weight first intent sodium sulfonate. It is recommended for use in soluble oils and semi synthetic fluids to impart all of the benefits of natural sodium sulfonate and exhibits improved emulsion properties compared to commercially available synthetic products. Nominal dosages would range from 1.0 tot 10.0 wt.% of the finished soluble oil or semi-synthetic fluid. Petronate HL/L is compatible with most mineral base oils, white oils and synthetic base stocks.

### ▪ Physical Properties

Properties	Unit	Test Method	Specification
Sulfonate Content	wt, %	ASTM D 3712	61 – 63
Oil Content	wt, %	ASTM D 3712	31 – 35
Inorganic Salts	wt, %	ASTM D 3712	Max. 1.0
Equivalent Weight		ASTM D 3712	430-450
Free Alkalinity,	mg KOH/gm		Max. 2.0
Water	wt, %	ASTM D 1364	4.0 – 5.0
Colour, dilute		ASTM D 1500	Max. 5.0

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Revision date: August 30, 2010

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