

**SAFETY DATA SHEET**

Revision Date: 08/11/2017

Print Date: 1/5/2018

SDS Number: 000000233679

Version: 1.3

Natrosol™ PLUS 330 CS Modified
hydroxyethylcellulose
™ Trademark, Ashland or its subsidiaries, registered
in various countries
431375

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : Natrosol™ PLUS 330 CS
Modified hydroxyethylcellulose
™ Trademark, Ashland or its subsidiaries, registered in
various countries

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Rheology modifier

Details of the supplier of the safety data sheet

Ashland
P.O. Box 2219
Columbus, OH 43216
United States of America (USA)
614-790-3333

EHSProductSafety@ashland.com

Emergency telephone number

1-800-ASHLAND (1-800-274-5263)

Regulatory Information Number

1-800-325-3751

Product Information

614-790-3333

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Combustible Dust :

GHS label elements

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Precautionary Statements : **Prevention:**
Keep dust/air mixtures away from ignition sources.

Other hazards

None known.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : organic

Chemical nature : Defatter

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
SILICA COLLOIDAL	112926-00-8	This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).	1.632

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

 If inhaled : If breathed in, move person into fresh air.
 If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.

In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.

 In case of eye contact : Remove contact lenses.
 Protect unharmed eye.

 If swallowed : Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

 Most important symptoms and effects, both acute and delayed : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
 irritation (nose, throat, airways)



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Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
- Specific hazards during firefighting : Organic dusts at sufficient concentration can form explosive mixtures in air.
Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : carbon dioxide and carbon monoxide
Nitrogen oxides (NO_x)
- Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.
- Further information : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Avoid dust formation.
Avoid breathing dust.
Material can create slippery conditions.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.



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SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid dust formation.
Ensure all equipment is electrically grounded and bonded before beginning transfer operations.
The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".

Conditions for safe storage : No smoking.

Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

SILICA COLLOIDAL	112926-00-8	TWA	6 mg/m3	OSHA P0
		TWA	20 Million particles per cubic foot Dust (Silica)	OSHA Z-3
		TWA	80 mg/m3 / %SiO2 Dust (Silica)	OSHA Z-3
		TWA	6 mg/m3 (Silica)	NIOSH REL
		PEL	6 mg/m3	CAL PEL



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Engineering measures : Provide appropriate exhaust ventilation at places where dust is formed.
General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Eye protection : Safety glasses

Skin and body protection : Wear as appropriate:
Safety shoes
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : granules, powder

Physical state : solid

Colour : off-white

Odour : odourless

Odour Threshold : No data available

pH : 6.0 - 8.5
Concentration: 2 %
(as aqueous solution)

Melting point/freezing point : No data available

Boiling point/boiling range : No data available

Flash point : Not applicable



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Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: 30 g/m3
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.4 g/cm3
Bulk density	: 750 - 800 kg/m3
Solubility(ies)	
Water solubility	: soluble, Limited by viscosity
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: 460 °C
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous	: Dust may form explosive mixture in air.



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reactions

Conditions to avoid : Keep away from heat, flame, sparks and other ignition sources.

UV light.
Exposure to sunlight.

Incompatible materials : Acids
Bases
Hydrogen fluoride
Oxidizing agents
strong alkalis

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Not classified based on available information.

Components:

SILICA COLLOIDAL:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Not classified based on available information.

Components:

SILICA COLLOIDAL:

Result: Slight, transient irritation

Serious eye damage/eye irritation

Not classified based on available information.

Not classified based on available information.

Product:



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Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Components:

SILICA COLLOIDAL:

Result: Slight, transient irritation

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Not classified based on available information.

Product:

No aspiration toxicity classification

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or

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equal to 0.1% is identified as a known or anticipated carcinogen
by NTP.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Ecotoxicology Assessment

Acute aquatic toxicity : Not classified based on available information.

Chronic aquatic toxicity : Not classified based on available information.

Components:

SILICA COLLOIDAL:

Toxicity to fish : NOEC (Fish): 10,000 mg/l
Exposure time: 96 hToxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 10,000 mg/l
aquatic invertebrates Exposure time: 24 hToxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): 10,000
mg/l
Exposure time: 72 h**Persistence and degradability****Product:**

Biodegradability : Result: Not readily biodegradable.

Components:

No data available

Bioaccumulative potential**Components:**

No data available

Mobility in soil**Components:**

No data available

Other adverse effects

No data available

Product:Additional ecological : No data available
information**Components:**

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SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

General advice : Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION**International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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MX_DG

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

TDG_INWT_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

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U.S. DOT - INLAND WATERWAYS

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - ROAD

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
DISODIUM PHOSPHATE	7558-79-4	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Fire Hazard**SARA 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

CELLULOSE, HEXADECYL 2-
HYDROXYETHYL ETHER

80455-45-4

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Inorganic salts

Not Assigned

New Jersey Right To Know

CELLULOSE, HEXADECYL 2-
HYDROXYETHYL ETHER

80455-45-4

Inorganic salts

Not Assigned

SILICA COLLOIDAL

112926-00-8

California Prop 65

This product does not contain any chemicals known to State
of California to cause cancer, birth defects, or any other
reproductive harm.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TSCA : On TSCA Inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL
(Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 08/11/2017

NFPA:**HMIS III:**



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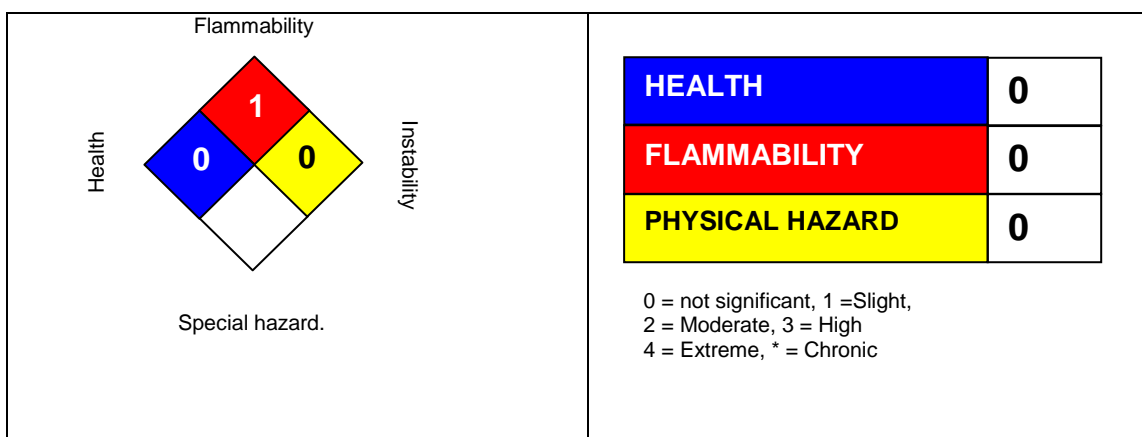
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NFPA Flammable and Combustible Liquids Classification

Not applicable

Full text of H-Statements

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -



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Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative