



SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: SYLTHERM™ HF Heat Transfer Fluid

Revision Date: 20.02.2019

Version: 1.0

Date of last issue: -

Print Date: 05.09.2019

DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: SYLTHERM™ HF Heat Transfer Fluid

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Heat transfer agents Intermediate

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

DOW CHEMICAL COMPANY LIMITED
STATION ROAD, BIRCH VALE, HIGH PEAK
DERBYSHIRE
England
SK22 1BR
UNITED KINGDOM

Customer Information Number:

+44 (0) 1663 746518

SDSQuestion@dow.com

Fax:

+44 (0) 1663 746605

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 0031 115 694 982

Local Emergency Contact: 00 31 115 69 4982

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Supplemental information

EUH210 Safety data sheet available on request.

2.3 Other hazards

This product contains decamethylcyclopentasiloxane (D5) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains octamethylcyclotetrasiloxane (D4) that has been identified by the Member State Committee of ECHA as fulfilling the PBT and vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains dodecamethylcyclohexasiloxane (D6) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**Chemical nature:** Silicone**3.2 Mixtures**

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
----------------------------------	---------------------------------	---------------	-----------	----------------------------------------------------

PBT and vPvB substance

CASRN 541-02-6 EC-No. 208-764-9 Index-No. —	—	>= 0.1 - < 1.0 %	Decamethylcyclopentasiloxane	Not classified
CASRN 556-67-2 EC-No. 209-136-7 Index-No. 014-018-00-1	—	>= 0.1 - < 0.25 %	octamethylcyclotetrasiloxane	Flam. Liq. - 3 - H226 Repr. - 2 - H361f Aquatic Chronic - 4 - H413
CASRN 540-97-6 EC-No. 208-762-8 Index-No. —	—	>= 0.1 - < 1.0 %	Dodecamethyl cyclohexasiloxane	Not classified

Substances with a workplace exposure limit

CASRN 141-62-8 EC-No. 205-491-7 Index-No. —	01-2119970214-41	>= 30.0 - < 40.0 %	Decamethyltetrasiloxane	Flam. Liq. - 3 - H226
CASRN 107-51-7 EC-No. 203-497-4 Index-No. —	01-2119970219-31	>= 1.0 - < 10.0 %	Octamethyltrisiloxane	Flam. Liq. - 3 - H226

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO₂) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Silicon oxides

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Fire burns more vigorously than would be expected. Vapours may form explosive mixtures with air.

5.3 Advice for firefighters

Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid inhalation of vapour or mist. Do not swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Keep container tightly closed.

Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Explosives. Gases. Unsuitable materials for containers: None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Decamethylcyclopentasiloxane	US WEEL	TWA	10 ppm
octamethylcyclotetrasiloxane	US WEEL	TWA	10 ppm
Decamethyltetrasiloxane	Dow IHG	TWA	20 ppm
Octamethyltrisiloxane	Dow IHG	TWA	20 ppm

Derived No Effect Level

Decamethylcyclopentasiloxane

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	97.3 mg/m3	n.a.	24.2 mg/m3	n.a.	97.3 mg/m3	n.a.	24.2 mg/m3

Consumers

Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	17.3 mg/m3	5 mg/kg bw/day	n.a.	4.3 mg/m3	n.a.	17.3 mg/m3	5 mg/kg bw/day	n.a.	4.3 mg/m3

octamethylcyclotetrasiloxane

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	73 mg/m3	n.a.	73 mg/m3	n.a.	73 mg/m3	n.a.	73 mg/m3

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	13 mg/m3	3.7 mg/kg bw/day	n.a.	13 mg/m3	n.a.	13 mg/m3	3.7 mg/kg bw/day	n.a.	13 mg/m3

Dodecamethyl cyclohexasiloxane

Workers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation		Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.		n.a.	6.1 mg/m3	n.a.	11 mg/m3	n.a.	1.22 mg/m3

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	1.7 mg/kg bw/day	n.a.	1.5 mg/m3	n.a.	2.7 mg/m3	1.7 mg/kg bw/day	n.a.	0.3 mg/m3

Decamethyltetrasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
15 mg/kg bw/day	102 mg/m3	n.a.	n.a.	15 mg/kg bw/day	102 mg/m3	n.a.	n.a.

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	25 mg/m3	0.04 mg/kg bw/day	n.a.	n.a.	7.3 mg/kg bw/day	25 mg/m3	0.04 mg/kg bw/day	n.a.	n.a.

Octamethyltrisiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
1103 mg/kg bw/day	78 mg/m3	n.a.	n.a.	1103 mg/kg bw/day	78 mg/m3	n.a.	n.a.

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation

556.5 mg/kg bw/day	19 mg/m3	0.04 mg/kg bw/day	n.a.	n.a.	556.5 mg/kg bw/day	19 mg/m3	0.04 mg/kg bw/day	n.a.	n.a.
--------------------------	-------------	-------------------------	------	------	--------------------------	-------------	-------------------------	------	------

Predicted No Effect Concentration

Decamethylcyclopentasiloxane

Compartment	PNEC
Fresh water	> 0.0012 mg/l
Marine water	> 0.00012 mg/l
Fresh water sediment	2.4 mg/kg
Marine sediment	0.24 mg/kg
Soil	1.1 mg/kg
Sewage treatment plant	> 10 mg/l

octamethylcyclotetrasiloxane

Compartment	PNEC
Fresh water	0.00044 mg/l
Marine water	0.000044 mg/l
Fresh water sediment	0.64 mg/kg
Marine sediment	0.064 mg/kg
Soil	0.13 mg/kg
Sewage treatment plant	> 10 mg/l

Dodecamethyl cyclohexasiloxane

Compartment	PNEC
Fresh water sediment	2.826 mg/kg
Marine sediment	0.282 mg/kg
Soil	3.336 mg/kg
Sewage treatment plant	> 1.0 mg/l

Decamethyltetrasiloxane

Compartment	PNEC
Fresh water sediment	1.8 mg/kg
Marine sediment	0.17 mg/kg
Soil	3.34 mg/kg
Sewage treatment plant	> 1 mg/l

Octamethyltrisiloxane

Compartment	PNEC
Fresh water sediment	1.326 mg/kg
Marine sediment	0.133 mg/kg
Soil	>= 0.44 mg/kg
Sewage treatment plant	> 1 mg/l

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure

limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. Examples of acceptable glove barrier materials include: Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	colourless
Odor	none

Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 190 °C
Flash point	Pensky-Martens closed cup 63 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.864
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	1.95 cSt
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available
------------------	-------------------

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Combustible liquid.

10.4 Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products: Formaldehyde.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. Vapor from heated material or mist may cause respiratory irritation.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

May cause mild eye discomfort.

Sensitization

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

Contains component(s) which have not demonstrated the potential for contact allergy in mice.

For respiratory sensitization:

No relevant information found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

This material contains octamethyltrisiloxane (L3). Repeated inhalation exposure in rats to L3 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

This material contains decamethyltetrasiloxane (L4). Repeated oral exposure in rats to L4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Carcinogenicity

Based on information for component(s): Did not cause cancer in long-term animal studies which used routes of exposure considered relevant to industrial handling. Positive results have been reported in other studies using routes of exposure not relevant to industrial handling.

Teratogenicity

Contains component(s) which did not cause birth defects or any other fetal effects in lab animals.

Reproductive toxicity

No relevant data found.

Mutagenicity

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others.

Aspiration Hazard

Based on available information, aspiration hazard could not be determined.

COMPONENTS INFLUENCING TOXICOLOGY:**Decamethylcyclopentasiloxane****Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, dust/mist, 8.67 mg/l

octamethylcyclotetrasiloxane**Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, dust/mist, 36 mg/l OECD Test Guideline 403

Dodecamethyl cyclohexasiloxane**Acute inhalation toxicity**

The LC50 has not been determined.

Decamethyltetrasiloxane**Acute inhalation toxicity**

LC50, Rat, 6 Hour, vapour, > 5,080 mg/l No deaths occurred at this concentration.

Octamethyltrisiloxane**Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, vapour, > 22.6 mg/l No deaths occurred at this concentration.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Decamethylcyclopentasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 16 µg/l, OECD Test Guideline 204 or Equivalent

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna, 48 Hour, > 2.9 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, > 0.012 mg/l

No toxicity at the limit of solubility

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, 0.012 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 16 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 45 d, >= 0.017 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, >= 0.014 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna, 21 d, 0.015 mg/l

Toxicity to soil-dwelling organisms

This product does not have any known adverse effect on the soil organisms tested.

NOEC, Eisenia fetida (earthworms), >= 76 mg/kg

octamethylcyclotetrasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through, 96 Hour, > 0.022 mg/l

No toxicity at the limit of solubility

LC50, Cyprinodon variegatus (sheepshead minnow), flow-through, 14 d, > 0.0063 mg/l

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Mysidopsis bahia (opossum shrimp), flow-through test, 96 Hour, > 0.0091 mg/l

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.015 mg/l

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, > 0.022 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 93 d, ≥ 0.0044 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility

NOEC, Daphnia magna (Water flea), 21 d, ≥ 0.0079 mg/l

Dodecamethyl cyclohexasiloxane

Acute toxicity to algae/aquatic plants

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 0.002 mg/l

Decamethyltetrasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through, 96 Hour, > 0.0063 mg/l

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 0.0055 mg/l

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

EC50, Pseudokirchneriella subcapitata (green algae), Static, 72 Hour, Growth rate, > 0.0022 mg/l

Toxicity to bacteria

EC50, activated sludge, Static, 3 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 0.0056 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 14 d, ≥ 0.0056 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, ≥ 0.0079 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility

NOEC, Daphnia magna (Water flea), 21 d, 0.0049 mg/l

Octamethyltrisiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, > 0.0191 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.02 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

EC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, Growth rate inhibition, > 0.0094 mg/l, OECD Test Guideline 201

Toxicity to bacteria

For similar material(s):

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Chronic toxicity to fish

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, > 0.027 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility

NOEC, Daphnia magna (Water flea), flow-through test, 21 d, > 0.015 mg/l

12.2 Persistence and degradability**Decamethylcyclopentasiloxane**

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 0.14 %

Exposure time: 28 d

Method: OECD Test Guideline 310

octamethylcyclotetrasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Stability in Water (1/2-life)

Hydrolysis, DT50, 69.3 - 144 Hour, pH 7, Half-life Temperature 24.6 °C, OECD Test Guideline 111

Dodecamethyl cyclohexasiloxane

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 57 %

Exposure time: 28 d

Method: OECD Test Guideline 301B

Decamethyltetrasiloxane

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Octamethyltrisiloxane

Biodegradability: Biodegradation under aerobic laboratory conditions is below detectable limits (BOD20 or BOD28/ThOD < 2.5%).

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 310 or Equivalent

12.3 Bioaccumulative potential

Decamethylcyclopentasiloxane

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 5.2 Measured

Bioconcentration factor (BCF): 2,010 Fish Estimated.

octamethylcyclotetrasiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49 Measured

Bioconcentration factor (BCF): 12,400 Pimephales promelas (fathead minnow) Measured

Dodecamethyl cyclohexasiloxane

Bioaccumulation: Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

Partition coefficient: n-octanol/water(log Pow): 8.87

Decamethyltetrasiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 8.21 Measured

Bioconcentration factor (BCF): 3,397 Estimated.

Octamethyltrisiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 5.35 Estimated.

Bioconcentration factor (BCF): >= 500 Pimephales promelas (fathead minnow) OECD Test Guideline 305

12.4 Mobility in soil

Decamethylcyclopentasiloxane

Expected to be relatively immobile in soil (Koc > 5000).

Partition coefficient (Koc): > 5000 Estimated.

octamethylcyclotetrasiloxane

Expected to be relatively immobile in soil (Koc > 5000).

Dodecamethyl cyclohexasiloxane

Potential for mobility in soil is very high (Koc between 0 and 50).

Decamethyltetrasiloxane

Expected to be relatively immobile in soil (Koc > 5000).

Partition coefficient (Koc): > 5000 Estimated.

Octamethyltrisiloxane

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 3179 Estimated.

12.5 Results of PBT and vPvB assessment

Decamethylcyclopentasiloxane

Decamethylcyclopentasiloxane (D5) meets the current REACH Annex XIII criteria for vPvB. However, D5 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D5 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms. Based on an independent scientific panel of experts, the Canadian Minister of the Environment has concluded that "D5 is not entering the environment in a quantity or concentration or under conditions that have or may have an immediate or long-term harmful effect on the environment or its biological diversity, or that constitute or may constitute a danger to the environment on which life depends".

octamethylcyclotetrasiloxane

Octamethylcyclotetrasiloxane (D4) meets the current REACH Annex XIII criteria for PBT and vPvB. In Canada, D4 has been assessed and deemed to meet the PiT criteria. However, D4 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D4 is not biomagnifying in aquatic and terrestrial food webs. D4 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D4 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Dodecamethyl cyclohexasiloxane

Dodecamethyl cyclohexasiloxane (D6) meets the current REACH Annex XIII criteria for vPvB. However, D6 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D6 is not biomagnifying in aquatic and terrestrial food webs. D6 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D6 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Decamethyltetrasiloxane

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Octamethyltrisiloxane

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Other adverse effects

Decamethylcyclopentasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

octamethylcyclotetrasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Dodecamethyl cyclohexasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Decamethyltetrasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Octamethyltrisiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|-----------------------------------|-------------------------------------------------------------------|
| 14.1 UN number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for SEA transport (IMO-IMDG):

- | | |
|------------------------------|-----------------------------|
| 14.1 UN number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |

14.3	Transport hazard class(es)	Not applicable
14.4	Packing group	Not applicable
14.5	Environmental hazards	Not considered as marine pollutant based on available data.
14.6	Special precautions for user	No data available.
14.7	Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1	UN number	Not applicable
14.2	UN proper shipping name	Not regulated for transport
14.3	Transport hazard class(es)	Not applicable
14.4	Packing group	Not applicable
14.5	Environmental hazards	Not applicable
14.6	Special precautions for user	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**REACH Regulation (EC) No 1907/2006**

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Restrictions on the manufacture, placing on the market and use:

The following substance/s contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product have to comply with the restrictions placed upon it by the aforementioned provision.

CAS-No.: 541-02-6	Name: Decamethylcyclopentasiloxane
-------------------	------------------------------------

Restriction status: listed in REACH Annex XVII

Restricted uses: See Commission Regulation (EU) No 2018/35 for Conditions of restriction
Number on the list: 70

CAS-No.: 556-67-2	Name: octamethylcyclotetrasiloxane
-------------------	------------------------------------

Restriction status: listed in REACH Annex XVII

Restricted uses: See Commission Regulation (EU) No 2018/35 for Conditions of restriction
Number on the list: 70

Authorisation status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

CAS-No.: 541-02-6	Name: Decamethylcyclopentasiloxane
-------------------	------------------------------------

Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

CAS-No.: 556-67-2	Name: octamethylcyclotetrasiloxane
-------------------	------------------------------------

Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

CAS-No.: 540-97-6	Name: Dodecamethyl cyclohexasiloxane
-------------------	--------------------------------------

Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H226 Flammable liquid and vapour.

H361f Suspected of damaging fertility.

H413 May cause long lasting harmful effects to aquatic life.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Revision

Identification Number: 75165 / A279 / Issue Date: 20.02.2019 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Dow IHG	Dow Industrial Hygiene Guideline
TWA	Time weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)
Aquatic Chronic	Long-term (chronic) aquatic hazard
Flam. Liq.	Flammable liquids
Repr.	Reproductive toxicity

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL COMPANY LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that

his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

GB