

SAFETY DATA SHEET

according to the Globally Harmonized System and US regulation 29 CFR 1910.1200

ARMEEN 18D

Version 1

Revision Date 04/16/2021

Print Date 02/29/2024

US / Z8

1. IDENTIFICATION

Product name : ARMEEN 18D

Product Use Description : Specific use(s): Corrosion inhibitor
Surfactant

Company : Nouryon Functional Chemicals LLC
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2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	solid
Color	white
Odor	slight, ammoniacal

GHS Classification

Skin irritation, Category 2
Serious eye damage, Category 1
Specific target organ toxicity - repeated exposure, Category 2, Gastrointestinal tract, Liver, Immune system
Aspiration hazard, Category 1
Short-term (acute) aquatic hazard, Category 1
Long-term (chronic) aquatic hazard, Category 1

GHS label elements

Hazard pictograms



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Signal Word	: Danger
Hazard Statements	: H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H318 Causes serious eye damage. H373 May cause damage to organs (Gastrointestinal tract, Liver, Immune system) through prolonged or repeated exposure. H410 Very toxic to aquatic life with long lasting effects.
Precautionary Statements	: Prevention: P260 Do not breathe dust or fume. P264 Wash skin thoroughly after handling. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection. Response: P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P314 Get medical advice/ attention if you feel unwell. P331 Do NOT induce vomiting. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P391 Collect spillage. Storage: P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:

IARC	: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Substance

Hazardous ingredients

Chemical name	CAS-No.	Classification	Concentration [% W/W]
Octadecylamine	124-30-1	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute): 10 M-Factor (Chronic): 10	>= 90 - <= 100

Actual concentration is withheld as a trade secret

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

- General advice : Immediate medical attention is required.
Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.
- Inhalation : Obtain medical attention immediately.
- Skin contact : Take off contaminated clothing and shoes immediately.
Carefully remove paste or solidified product.
Wash skin immediately with 0,5 % acetic acid in water, and then with soap and water.
If skin irritation persists, call a physician.
Skin irritation, if untreated, may be prolonged and serious (e.g., necrosis). This may be prevented by early treatment with medium strenght corticosteroids.
- Eye contact : In case of contact with eyes, rinse immediately with 0.5% acetic acid in water for a few minutes, followed by rinsing with plenty of water for as long as possible. Eyelids should be held away from the eyeball to ensure thorough rinsing.

Get medical attention immediately. Continue to rinse during transport of patient.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
- Ingestion : Clean mouth with water and drink afterwards plenty of water.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.

Notes to physician

Symptoms	: The symptoms and effects are as expected from the hazards as shown in section 2. No specific product related symptoms are known.
Risks	: May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye damage. May cause damage to organs through prolonged or repeated exposure.
Treatment	: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: High volume water jet
Specific hazards during fire fighting / Specific hazards arising from the chemical	: Treat as oil fire. Do not use a solid water stream as it may scatter and spread fire. Water spray may be ineffective unless used by experienced firefighters. Do not allow run-off from fire fighting to enter drains or water courses.
Combustion products	: Carbon oxides Nitrogen oxides (NO _x)
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

See also Section 9. Physical and chemical properties: Safety data

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions	: Use personal protective equipment. Wear respiratory protection. Ensure adequate ventilation.
Emergency measures on accidental release	: Evacuate personnel to safe areas. Only qualified personnel equipped with suitable protective

- equipment may intervene.
Prevent unauthorized persons entering the zone.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
Discharge into the environment must be avoided.
- Methods for cleaning up /
Methods for containment : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.
- Reference to other sections : For disposal considerations see section 13.

For personal protection see section 8.

7. HANDLING AND STORAGE

Handling

- Advice on safe handling : For personal protection see section 8.
Avoid formation of respirable particles.
Avoid contact with skin, eyes and clothing.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

Storage

- Requirements for storage areas and containers : Prevent unauthorized access.
Keep container tightly closed in a dry and well-ventilated place.
Avoid elevated temperatures.
Reacts with copper, aluminum, zinc and their alloys
- Other data : No decomposition if stored and applied as directed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures : Provide eyewash station and safety shower. Keep solutions of 0.5% acetic acid in water close at hand.

Personal protective equipment

- Respiratory protection : In the case of dust, vapor or aerosol formation use respirator with an approved filter.
Wear full face mask supplied with:
Combination filter: ABEKP.

Hand protection	
Material	: Nitrile rubber
Material	: butyl-rubber
Eye protection	: Tightly fitting safety goggles
Skin and body protection	: Protective suit
Hygiene measures	: Avoid contact with skin, eyes and clothing. When using do not eat or drink. When using do not smoke. Dry-clean contaminated clothing before reuse.

Environmental exposure controls

General advice	: Do not flush into surface water or sanitary sewer system. Discharge into the environment must be avoided.
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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: solid
Color	: white
Odor	: slight, ammoniacal
Odor Threshold	: No data available
pH	: Not applicable
Melting point/range	: 122 - 140 °F / 50 - 60 °C
Boiling point/boiling range	: > 572 °F / > 300 °C
Flash point	: 302 - 390 °F / 150 - 199 °C Method: Pensky-Martens ISO 2719
Evaporation rate	: Not applicable
Flammability (solid, gas)	: The product is not flammable.
Flammability (liquids)	: Not applicable
Self-ignition	: ca. 509 °F / 265 °C
Upper explosion limit / Upper flammability limit	: Not applicable
Lower explosion limit / Lower flammability limit	: Not applicable

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Vapor pressure	: < 0.1 hPa (68 °F / 20 °C)
Relative vapor density	: Not applicable
Relative density	: 0.94 (68 °F / 20 °C)
Density	: 0.79 g/cm ³ (140 °F / 60 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: Soluble in hydrocarbons
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: 302 °F / 150 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 4.17 mPa.s (140 °F / 60 °C)
Viscosity, kinematic	: ca. 8.9 mm ² /s (140 °F / 60 °C)
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.

This material safety datasheet only contains information relating to safety and does not replace any product information or product specification.

10. STABILITY AND REACTIVITY

Conditions to avoid	: None known.
Materials to avoid	: Reacts with copper, aluminum, zinc and their alloys
Hazardous decomposition products	: No hazardous decomposition products are known.
Thermal decomposition	: No data available
Reactivity	: Stable under normal conditions.
Chemical stability	: Stable under recommended storage conditions.
Hazardous reactions	: No dangerous reaction known under conditions of normal use.

11. TOXICOLOGICAL INFORMATION**PRODUCT INFORMATION:****Hazard Summary**

Acute toxicity	: Not classified based on available information.
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/eye irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Respiratory sensitization: Not classified based on available information. Skin sensitization: Not classified based on available information.
Germ cell mutagenicity	: Not classified based on available information.
Carcinogenicity	: Not classified based on available information.
Reproductive toxicity	: Not classified based on available information.
STOT-single exposure	: Not classified based on available information.
STOT-repeated exposure	: May cause damage to organs (Gastrointestinal tract, Liver, Immune system) through prolonged or repeated exposure.
Aspiration hazard	: May be fatal if swallowed and enters airways.

Potential Health Effects

Inhalation	: Thermal decomposition can lead to release of irritating gases and vapors. May be fatal if swallowed and enters airways. Inhalation may cause central nervous system effects.
Skin	: Causes skin irritation. The product may be absorbed through the skin.
Eyes	: Vapor in the eyes may cause irritation and pain. Causes serious eye damage.
Ingestion	: May be harmful if swallowed. May be fatal if swallowed and enters airways.
Aggravated Medical Condition	: None known.
Symptoms of Overexposure	: The symptoms and effects are as expected from the hazards as shown in section 2. No specific product related symptoms are known.

Toxicology Assessment

Further information	: No further data available.
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Carcinogenicity:

IARC	: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
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TOXICOLOGY DATA FOR THE INGREDIENTS:**Test result****Component: Octadecylamine**

Acute oral toxicity	: LD50: > 2,000 - 5,000 mg/kg Species: Rat Method: OECD Test Guideline 401
Skin irritation	: Species: Rabbit Result: Irritating to skin. Method: OECD Test Guideline 404
Eye irritation	: Species: Rabbit Result: Risk of serious damage to eyes. Method: OECD Test Guideline 405
Sensitization	: Maximization Test Species: Guinea pig Result: negative Method: OECD Test Guideline 406 Read-across (Analogy)
Target Organ Systemic Toxicant - Repeated exposure	: Target Organs: Gastrointestinal tract, Liver, Immune system May cause damage to organs through prolonged or repeated exposure.
Aspiration toxicity	: May be fatal if swallowed and enters airways.

12. ECOLOGICAL INFORMATION**PRODUCT INFORMATION:****Ecotoxicology Assessment**

Additional ecological information	: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
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Further information on ecology**Hazardous to the ozone layer**

Regulation	: 40 CFR Protection of Environment; Part 82 Protection of
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Remarks

Stratospheric Ozone - CAA Section 602 Class I Substances
: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

COMPONENTS:

Test result

Component: Octadecylamine

Ecotoxicity effects

Toxicity to fish : LC50: > 0.01 - 0.1 mg/l
Exposure time: 96 h
Species: Pimephales promelas (fathead minnow)
Method: OECD Test Guideline 203
Read-across (Analogy)

Toxicity to daphnia and other aquatic invertebrates : EC50: > 0.01 - 0.1 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202
Read-across (Analogy)

Toxicity to algae : EC50: > 0.01 - 0.1 mg/l
Exposure time: 72 h
Species: Scenedesmus subspicatus (algae)
Method: OECD Test Guideline 201

M-Factor (Acute) : 10

M-Factor (Chronic) : 10

Elimination information (persistence and degradability)

Bioaccumulation : Bioconcentration factor (BCF): > 500

Mobility : No data available

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301D
Read-across (Analogy)

Further information on ecology

Biochemical Oxygen Demand (BOD) : No data available

13. DISPOSAL CONSIDERATIONS

- Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Dispose of contents/container in accordance with local regulation.
- : Waste must be disposed of in accordance with federal, state and local environmental control regulations.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

- UN/ID No. : UN 3077
- Proper shipping name : Environmentally hazardous substance, solid, n.o.s.
(Alkylamine)
- Class : 9
- Packing group : III
- Labels : 9
- Packing instruction (cargo aircraft) : 956
- Packing instruction (passenger aircraft) : 956
- Packing instruction (LQ) : Y956
- Environmentally hazardous : yes

IMDG-Code

- UN number : UN 3077
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
(Alkylamine)
- Class : 9
- Packing group : III
- Labels : 9
- EmS Code : F-A, S-F
- Marine pollutant : yes
(Alkylamine)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Further information for transport

Tank transport:
UN 3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., MOLTEN

Domestic regulation

49 CFR

Not regulated as a dangerous good

NOM-002-SCT

Not regulated as a dangerous good

15. REGULATORY INFORMATION**Notification status**

TCSI	: YES. On the inventory, or in compliance with the inventory
TSCA	: YES. All substances listed as active on the TSCA inventory
AICS	: YES. On the inventory, or in compliance with the inventory
DSL	: YES. All components of this product are on the Canadian DSL
ENCS	: YES. On the inventory, or in compliance with the inventory
ISHL	: YES. On the inventory, or in compliance with the inventory
NZIoC	: YES. On the inventory, or in compliance with the inventory
KECI	: YES. On the inventory, or in compliance with the inventory
PICCS	: YES. On the inventory, or in compliance with the inventory
IECSC	: YES. On the inventory, or in compliance with the inventory

For explanation of abbreviations, see section 16.

TSCA list

TSCA 5(a)(2)	: No substances are subject to a Significant New Use Rule.
TSCA 12(b)	: No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	: Specific target organ toxicity (single or repeated exposure) Aspiration hazard Skin corrosion or irritation Serious eye damage or eye irritation
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SARA 313	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals subject to disclosure and listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

Maine Chemicals of High Concern

This product does not contain any chemicals that are listed as Maine Chemicals of High Concern.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

16. OTHER INFORMATION**Full text of H-Statements**

H304	: May be fatal if swallowed and enters airways.
H315	: Causes skin irritation.
H318	: Causes serious eye damage.
H373	: May cause damage to organs through prolonged or repeated exposure.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory

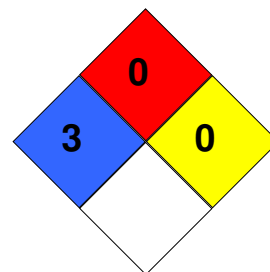
of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Further information**HMIS Classification**

: Health Hazard: 3
Chronic Health Hazard: *
Flammability: 0
Physical hazards: 0

NFPA Classification

: Health Hazard: 3
Fire Hazard: 0
Reactivity Hazard: 0

**Notification status explanation**

TCSI	Taiwan Chemical Substance Inventory (TCSI)
TSCA	United States TSCA Inventory
AICS	Australia Inventory of Chemical Substances (AICS)
DSL	Canadian Domestic Substances List (DSL)
ENCS	Japan. ENCS - Existing and New Chemical Substances Inventory
ISHL	Japan. ISHL - Inventory of Chemical Substances
NZIoC	New Zealand. Inventory of Chemical Substances
KECI	Korea. Korean Existing Chemicals Inventory (KECI)
PICCS	Philippines Inventory of Chemicals and Chemical Substances (PICCS)
IECSC	China. Inventory of Existing Chemical Substances in China (IECSC)

Further information

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The information in this safety data sheet should be provided to all who will use, handle, store, transport or otherwise be exposed to this product. The user must determine the appropriate measures that need to be implemented for the use and handling of this product in the context of the user's operations and use of this product. The information contained herein supersedes all previously issued bulletins on the subject matter covered. If the date on this document is more than three years old, call to make certain that this sheet is current. No warranty is made as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. User must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes, including mixing with other products. Nothing contained herein shall be construed as granting or extending any license under any patent.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.