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		Print Date: 2/8/2018
		SDS Number: R0703739
PrimaFlo™ MP3295A Water-Soluble Polymer Suspension ™ Trademark, Ashland or its subsidiaries, registered in various countries 433468		Version: 1.4

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : PrimaFlo™ MP3295A
 Water-Soluble Polymer Suspension
 ™ Trademark, Ashland or its subsidiaries, registered in various countries

Relevant identified uses of the substance or mixture and uses advised against

<p>Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America (USA) 614-790-3333</p> <p>EHSProductSafety@ashland.com</p>	<p>Emergency telephone number 1-800-ASHLAND (1-800-274-5263)</p> <p>Regulatory Information Number 1-800-325-3751</p> <p>Product Information 614-790-3333</p>
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SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).

GHS label elements

This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

No hazardous ingredients



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SECTION 4. FIRST AID MEASURES

- General advice : No hazards which require special first aid measures.
- If inhaled : If breathed in, move person into fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
If eye irritation persists, consult a specialist.
- If swallowed : IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
- Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO2)
Dry chemical
- Unsuitable extinguishing media : High volume water jet



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Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: carbon dioxide and carbon monoxide hydrogen chloride Sodium oxides
Specific extinguishing methods	: Product is compatible with standard fire-fighting agents.
Further information	: Standard procedure for chemical fires.
Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
Environmental precautions	: Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Keep in suitable, closed containers for disposal.
Other information	: Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	: Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place.



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Electrical installations / working materials must comply with the technological safety standards.
Protect from frost.

Storage temperature : 16 - 32 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Not required under normal conditions of use. Wear splash-proof safety goggles if material could be misted or splashed into eyes.

Skin and body protection : Wear as appropriate:
Impervious clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Colour : opaque, off-white



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Odour	: odourless
Odour Threshold	: No data available
pH	: No data available
Melting point/freezing point	: 25 °F / -4 °C
Boiling point/boiling range	: 212 °F / 100 °C
Flash point	: Not applicable
Evaporation rate	: similar to water
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: similar to water
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.1 - 1.3 g/cm ³
Solubility(ies)	
Water solubility	: soluble, Limited by viscosity
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: 1,500 - 3,000 mPa.s (25 °C)
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available



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Solids in Solution : 42 - 49 %(m)

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Product will not undergo hazardous polymerization.

Conditions to avoid : UV light.
Exposure to sunlight.

Incompatible materials : Acids
Bases
Oxidizing agents

Hazardous decomposition products : hydrogen chloride
Sodium oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks: Unlikely to cause eye irritation or injury.

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Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.
 Respiratory sensitisation: Not classified based on available information.
 Germ cell mutagenicity
 Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Not classified based on available information.

Chronic aquatic toxicity : Not classified based on available information.

Persistence and degradability

No data available



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Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

General advice

- : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging

- : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

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U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG ROAD_C

Not dangerous goods

TDG RAIL_C

Not dangerous goods

TDG INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

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SECTION 15. REGULATORY INFORMATION

**EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
METHANOL	67-56-1	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

US State Regulations

Pennsylvania Right To Know

POLYMER 254504001-5060
SODIUM COMPOUND 254504001-5914

The identity and concentration of one or more component(s) is being withheld under business confidentiality.

WATER 7732-18-5

New Jersey Right To Know

POLYMER 254504001-5060
SODIUM COMPOUND 254504001-5914

The identity and concentration of one or more component(s) is being withheld under business confidentiality.

WATER 7732-18-5

California Prop 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

METHANOL 67-56-1

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory



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DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

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NFPA:	HMIS III:						
<p>Flammability</p> <p>Health</p> <p>Instability</p> <p>Special hazard.</p>	<table border="1"> <tr> <td>HEALTH</td> <td>0</td> </tr> <tr> <td>FLAMMABILITY</td> <td>0</td> </tr> <tr> <td>PHYSICAL HAZARD</td> <td>0</td> </tr> </table> <p>0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH	0	FLAMMABILITY	0	PHYSICAL HAZARD	0
HEALTH	0						
FLAMMABILITY	0						
PHYSICAL HAZARD	0						

NFPA Flammable and Combustible Liquids Classification

Not applicable

Full text of H-Statements

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Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); EC_x - Concentration associated with x% response; EHS - Extremely Hazardous Substance; EL_x - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErC_x - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC₅₀ - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC₅₀ - Lethal Concentration to 50 % of a test population; LD₅₀ - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization

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Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative