

SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: MOLYKOTE® G-4700 Extreme Pressure

Synthetic Grease

Version: 4.0

Date of last issue: 17.10.2018

Print Date: 25.03.2022

Revision Date: 23.04.2020

SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: MOLYKOTE® G-4700 Extreme Pressure Synthetic Grease

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Lubricants and lubricant additives

1.3 Details of the supplier of the safety data sheet COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS UK LIMITED KINGS COURT, LONDON ROAD STEVENAGE England SG1 2NG UNITED KINGDOM

Customer Information Number: 00800-3876-6838

SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(44)-870-8200418 **Local Emergency Contact:** +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Eye irritation - Category 2 - H319

Reproductive toxicity - Category 1B - H360

For the full text of the H. Statements mentioned in this

For the full text of the H-Statements mentioned in this Section, see Section 16.

Revision Date: 23.04.2020 Version: 4.0 Grease

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms





Signal word: DANGER

Hazard statements

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

Precautionary statements

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood. Wear protective gloves/ protective clothing/ eye protection/ face protection. P280

P308 + P313 IF exposed or concerned: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. P337 + P313

P501 Dispose of contents/ container to an approved waste disposal plant.

Supplemental information

EUH208 Contains: Naphthenic acids; SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS;

Calcium salts of petroleum sulfonate. May produce an allergic reaction.

Contains Boric acid, potassium salt

2.3 Other hazards

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Organic grease

3.2 Mixtures

This product is a mixture.

CASRN /	REACH			Classification:
EC-No./	Registration	Concentration	Component	REGULATION (EC) No
Index-No.	Number			1272/2008

01-2119493628-22 Phosphorodithioic Skin Irrit. - 2 - H315 CASRN >= 0.5 - <= 1.5 % acid, mixed O,O-Eye Dam. - 1 - H318 68457-79-4 EC-No. bis(iso-Bu and Aquatic Chronic - 2 - H411 pentyl) esters, zinc 270-608-0 Index-No. salts **CASRN** >= 0.41 - <= 0.51 % Boric acid, Repr. - 1B - H360 12712-38-8 potassium salt EC-No. Not available Index-No. **CASRN** >= 0.1 - <= 0.5 % Naphthenic acids Skin Irrit. - 2 - H315 1338-24-5 Eye Irrit. - 2 - H319 EC-No. Skin Sens. - 1 - H317 Aquatic Chronic - 2 - H411 215-662-8 Index-No. **CASRN** >= 0.1 - <= 0.5 % SULFONIC ACIDS, Skin Sens. - 1B - H317 61789-86-4 PETROLEUM, EC-No. **CALCIUM SALTS** 263-093-9 Index-No. **CASRN** >= 0.05 - <= 0.15 % Calcium salts of Skin Sens. - 1B - H317 68783-96-0 petroleum sulfonate EC-No. 272-213-9 Index-No. Substances with a workplace exposure limit **CASRN** >= 1.0 - <= 3.0 % Molybdenum Not classified 1317-33-5 disulfide EC-No.

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

215-263-9 **Index-No.**

4.1 Description of first aid measures General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Revision Date: 23.04.2020

Version: 4.0

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Sulphur oxides Metal oxides Oxides of phosphorus

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health.

5.3 Advice for firefighters

Fire Fighting Procedures: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

- **6.1 Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.
- **6.2 Environmental precautions:** Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- **6.3 Methods and materials for containment and cleaning up:** Wipe up or scrape up and contain for salvage or disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

- **7.1 Precautions for safe handling:** Do not get on skin or clothing. Do not swallow. Do not get in eyes. Keep container tightly closed. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- **7.2 Conditions for safe storage, including any incompatibilities:** Keep in properly labelled containers. Store locked up. Keep tightly closed. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Explosives. Unsuitable materials for containers: None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Molybdenum disulfide	ACGIH	TWA Inhalable	10 mg/m3 ,
		particulate matter	Molybdenum
	ACGIH	TWA Respirable	3 mg/m3 ,
		particulate matter	Molybdenum
	GB EH40	TWA	10 mg/m3 ,
			Molybdenum

Revision Date: 23.04.2020 Version: 4.0 Grease

GB EH40	STEL	20 mg/m3 ,
		Molybdenum

Derived No Effect Level

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Workers

Acute syste	Acute systemic effects		cal effects	•	n systemic ects	Long-term	local effects
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	11.87 mg/kg bw/day	8.13 mg/m3	n.a.	n.a.

Consumers

Acute	Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects		
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation		
n.a.	n.a.	n.a.	n.a.	n.a.	5.93	2.06	0.24	n.a.	n.a.		
					mg/kg	mg/m3	mg/kg				
					bw/day		bw/day				

Naphthenic acids

Workers

Acute syste	Acute systemic effects		cal effects	Long-term systemic effects		Long-term local effects		
Dermal	Dermal Inhalation		Inhalation	Dermal	Inhalation	Dermal	Inhalation	
n.a.	n.a.	1.81 mg/cm2	n.a.	3.33 mg/kg bw/day	7.76 mg/m3	n.a.	n.a.	

Consumers

Acute	Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation	
n.a.	n.a.	n.a.	0.9 mg/cm2	n.a.	1.67 mg/kg	1.91 mg/m3	0.167 mg/kg	n.a.	n.a.	
					bw/day		bw/day			

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	3.33 mg/kg bw/day	11.75 mg/m3	1.03 mg/cm2	n.a.

Consumers

	Acute systemic effects Dermal Inhalation Oral		effects	Acute local effects		Long-te	rm systemi	c effects	Long-term local effects	
Ī	Dermal Inhalation Oral		Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation	

Page 6 of 25

n.a.	n.a.	n.a.	n.a.	n.a.	1.667	2.9	0.8333	0.513	n.a.
					mg/kg	mg/m3	mg/kg	mg/cm2	
					bw/day		bw/day		

Calcium salts of petroleum sulfonate

Workers

Acute syste	Acute systemic effects		Acute local effects		Long-term systemic effects		local effects
Dermal	Dermal Inhalation		Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	3.33 mg/kg bw/day	11.75 mg/m3	1.03 mg/kg bw/day	n.a.

Consumers

Acute	Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation	
n.a.	n.a.	n.a.	n.a.	n.a.	1.667	2.9	0.8333	0.513	n.a.	
					mg/kg	mg/m3	mg/kg	mg/kg		
					bw/day		bw/day	bw/day		

Predicted No Effect Concentration

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Compartment	PNEC
Fresh water	4 μg/l
Marine water	4.6 μg/l
Intermittent use/release	45 μg/l
Sewage treatment plant	100 mg/l
Oral (Secondary Poisoning)	10.67 mg/kg food
Soil	0.002 mg/kg dry weight (d.w.)
Marine sediment	0.002 mg/kg dry weight (d.w.)
Fresh water sediment	0.024 mg/kg dry weight (d.w.)

Naphthenic acids

Compartment	PNEC	
Sewage treatment plant	0.13 mg/l	

SULFONIC ACIDS PETROLEUM CALCIUM SALTS

30LI ONIC ACIDS, FETROLLOW, CALCIOW SALTS	
Compartment	PNEC
Fresh water	1 mg/l
Marine water	1 mg/l
Intermittent use/release	10 mg/l
Sewage treatment plant	1000 mg/l
Fresh water sediment	226000000 mg/kg
Marine sediment	226000000 mg/kg
Soil	271000000 mg/kg

Page 7 of 25

Oral (Secondary Poisoning)	16.667 mg/kg food
----------------------------	-------------------

Calcium salts of petroleum sulfonate

Compartment	PNEC
Fresh water	1 mg/l
Marine water	1 mg/l
Intermittent use/release	10 mg/l
Sewage treatment plant	10 mg/l
Fresh water sediment	226000000 mg/kg
Marine sediment	226000000 mg/kg
Soil	271000000 mg/kg
Oral (Secondary Poisoning)	16.67 mg/kg food

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

Product name: MOLYKOTE® G-4700 Extreme Pressure Synthetic Revision Date: 23.04.2020

Grease Version: 4.0

Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C, meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state Grease Color dark grey Odor slight

Odor Threshold No data available Hq Not applicable Melting point/range No data available Freezing point No data available Boiling point (760 mmHg) Not applicable

closed cup >230 °C Flash point

Evaporation Rate (Butyl Acetate

= 1)

Flammability (solid, gas) Not classified as a flammability hazard

Not applicable

Lower explosion limit No data available No data available Upper explosion limit **Vapor Pressure** Not applicable **Relative Vapor Density (air = 1)** No data available

Relative Density (water = 1) 0.87

Water solubility No data available Partition coefficient: n-No data available

octanol/water

Auto-ignition temperature No data available **Decomposition temperature** No data available **Dynamic Viscosity** Not applicable **Kinematic Viscosity** Not applicable **Explosive properties** Not explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight No data available Particle size No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

Revision Date: 23.04.2020 Grease Version: 4.0

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents.

10.4 Conditions to avoid: None known.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products: Ethane. Ethylene. 1-Butene. Hexene. Propylene.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Product test data not available. Refer to component data.

Acute dermal toxicity

Product test data not available. Refer to component data.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

Product test data not available. Refer to component data.

Serious eye damage/eye irritation

Product test data not available. Refer to component data.

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Page 10 of 25

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Acute oral toxicity

LD50, Rat, male, 3,600 mg/kg

Acute dermal toxicity

LD50, Rabbit, male and female, > 20,000 mg/kg

Acute inhalation toxicity

The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

Based on data from similar materials

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Observations in animals include:

Gastrointestinal irritation.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Page 11 of 25

Mutagenicity

For similar material(s): In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Boric acid, potassium salt

Acute oral toxicity

Single dose oral LD50 has not been determined.

Based on data from similar materials LD50, Rat, > 2,600 mg/kg OECD Test Guideline 401

Acute dermal toxicity

The dermal LD50 has not been determined.

Based on data from similar materials LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

The LC50 has not been determined.

Based on data from similar materials LC50, Rat, 4 Hour, dust/mist, > 2.12 mg/l OECD Test Guideline 403

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

May cause skin irritation due to mechanical abrasion.

Serious eye damage/eye irritation

Solid or dust may cause irritation or corneal injury due to mechanical action.

Sensitization

For similar material(s):

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

For similar material(s): Did not cause cancer in laboratory animals.

Teratogenicity

In laboratory animals, boron compounds have caused birth defects only at doses toxic to the mother and have been toxic to the fetus at doses nontoxic to the mother.

Page 12 of 25

Reproductive toxicity

In animal studies, boron compounds have been shown to interfere with fertility in males, and to a lesser degree in females.

Mutagenicity

For similar material(s): In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Naphthenic acids

Acute oral toxicity

LD50, Rat, male, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, male and female, > 20,000 mg/kg

Acute inhalation toxicity

The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause severe skin irritation with pain and local redness.

Serious eye damage/eye irritation

May cause eye irritation.

May cause corneal injury.

Sensitization

For skin sensitization:

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Teratogenicity

Available data are inadequate for evaluation of potential to cause fetotoxicity.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

Based on information for a similar material: In vitro genetic toxicity studies were negative.

Page 13 of 25

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Acute oral toxicity

LD50, Rat, male and female, > 5,000 mg/kg OECD Test Guideline 401

Acute dermal toxicity

LD50, Rabbit, male and female, > 4,000 mg/kg OECD Test Guideline 402 No deaths occurred at this concentration.

Acute inhalation toxicity

Based on data from similar materials LC50, Rat, 4 Hour, dust/mist, > 1.9 mg/l

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

Essentially nonirritating to eyes.

Sensitization

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Calcium salts of petroleum sulfonate

Acute oral toxicity

For similar material(s): LD50, Rat, > 5,000 mg/kg OECD Test Guideline 401

Page 14 of 25

Acute dermal toxicity

For similar material(s): LD50, Rabbit, > 5,000 mg/kg OECD Test Guideline 402

Acute inhalation toxicity

For similar material(s): LC50, Rat, 4 Hour, dust/mist, > 1.9 mg/l

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

Essentially nonirritating to eyes.

Sensitization

For similar material(s):

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

For similar material(s): In animal studies, did not interfere with reproduction.

Mutagenicity

For similar material(s): In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Molybdenum disulfide

Acute oral toxicity

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Page 15 of 25

Revision Date: 23.04.2020 Grease Version: 4.0

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Sensitization

For skin sensitization:

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No relevant data found.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

For similar material(s): In vitro genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

Based on data from similar materials

LL50, Cyprinodon variegatus (sheepshead minnow), semi-static test, 96 Hour, 4.5 mg/l, OECD Test Guideline 203

Page 16 of 25

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EL50, Daphnia magna (Water flea), static test, 48 Hour, 23 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

Based on data from similar materials

EL50, Desmodesmus subspicatus (green algae), 72 Hour, 24 mg/l, OECD Test Guideline 201

Toxicity to bacteria

Based on data from similar materials

EC50, 3 Hour, > 1,000 mg/l, OECD Test Guideline 209

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna (Water flea), 21 d, 0.4 mg/l

Boric acid, potassium salt

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on data from similar materials

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 1,000 mg/l

Acute toxicity to aquatic invertebrates

For similar material(s):

EC50, Daphnia magna (Water flea), 48 Hour, > 1,000 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, > 120 mg/l

Based on data from similar materials

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, 120 mg/l

Toxicity to bacteria

Based on data from similar materials

NOEC, 3 Hour, 20 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Pimephales promelas (fathead minnow), 32 d, 11.2 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna (Water flea), 14 d, 18 mg/l

Naphthenic acids

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Lepomis macrochirus (Bluegill sunfish), 96 Hour, 5.6 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 20 mg/l

Acute toxicity to algae/aguatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, 30 mg/l

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LL50, Cyprinodon variegatus (sheepshead minnow), 96 Hour, > 10,000 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EL50, Daphnia magna (Water flea), 48 Hour, > 1,000 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

EL50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 1,000 mg/l

Based on data from similar materials

NOELR, Pseudokirchneriella subcapitata (green algae), 72 Hour, 1,000 mg/l

Toxicity to bacteria

EC50, 3 Hour, > 10,000 mg/l, OECD Test Guideline 209

Calcium salts of petroleum sulfonate

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on data from similar materials

LL50, Cyprinodon variegatus (sheepshead minnow), 96 Hour, > 10,000 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EL50, Daphnia magna (Water flea), 48 Hour, > 1,000 mg/l

Acute toxicity to algae/aguatic plants

Based on data from similar materials

NOELR, Pseudokirchneriella subcapitata (green algae), 96 Hour, 1,000 mg/l

Toxicity to bacteria

Based on data from similar materials

EC50, 3 Hour, > 10,000 mg/l, OECD Test Guideline 209

Molybdenum disulfide

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

For similar material(s):

LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

Revision Date: 23.04.2020 Grease Version: 4.0

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aguatic plants

Based on data from similar materials

ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria

EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna, 21 d, > 10 mg/l

12.2 Persistence and degradability

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails

to pass OECD/EEC tests for ready biodegradability.

Based on data from similar materials 10-day Window: Fail

Biodegradation: 1.5 % Exposure time: 28 d

Method: OECD Test Guideline 301B

Boric acid, potassium salt

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails

to pass OECD/EEC tests for ready biodegradability.

Based on data from similar materials 10-day Window: Fail

Biodegradation: 13 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Naphthenic acids

Biodegradability: No relevant data found.

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Biodegradability: For similar material(s): Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail **Biodegradation:** 8.6 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Calcium salts of petroleum sulfonate

Biodegradability: For similar material(s): Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

Page 19 of 25

Revision Date: 23.04.2020 Grease Version: 4.0

Biodegradation: 8.6 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

12.3 Bioaccumulative potential

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

Bioaccumulation: For similar material(s): Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.69 OECD Test Guideline 107

Boric acid, potassium salt

Bioaccumulation: Based on data from similar materials Bioconcentration potential is low

(BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -1.09

Bioconcentration factor (BCF): 8 Lepomis macrochirus (Bluegill sunfish)

Naphthenic acids

Bioaccumulation: No specific, relevant data available for assessment. Bioconcentration factor (BCF): 2 Oncorhynchus mykiss (rainbow trout)

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): > 4.46 **Bioconcentration factor (BCF):** 70.79 Estimated.

Calcium salts of petroleum sulfonate

Bioaccumulation: No relevant data found.

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

12.4 Mobility in soil

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

No specific, relevant data available for assessment.

Boric acid, potassium salt

No relevant data found.

Naphthenic acids

No specific, relevant data available for assessment.

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

Expected to be relatively immobile in soil (Koc > 5000). Partition coefficient (Koc): > 10000 Estimated.

Calcium salts of petroleum sulfonate

No relevant data found.

Page 20 of 25

Revision Date: 23.04.2020 Grease Version: 4.0

Molybdenum disulfide

No relevant data found.

12.5 Results of PBT and vPvB assessment

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Boric acid, potassium salt

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Naphthenic acids

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Calcium salts of petroleum sulfonate

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Molybdenum disulfide

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects

Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Boric acid, potassium salt

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Naphthenic acids

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Calcium salts of petroleum sulfonate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Molybdenum disulfide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product name: MOLYKOTE® G-4700 Extreme Pressure Synthetic **Revision Date: 23.04.2020** Grease

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used. contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable 14.4 Packing group Not applicable

14.5 Environmental hazards Not considered environmentally hazardous based on

available data.

14.6 Special precautions for user No data available.

Classification for SEA transport (IMO-IMDG):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable 14.4 Packing group Not applicable

14.5 Environmental hazards Not considered as marine pollutant based on available data.

14.6 Special precautions for user No data available.

14.7 Transport in bulk according

to Annex I or II of MARPOL 73/78 and the IBC or IGC

Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable 14.4 Packing group Not applicable 14.5 Environmental hazards Not applicable 14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container

Version: 4.0

volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006

This product contains only components that have been either pre-registered, registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH).. The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

Eye Irrit. - 2 - H319 - Calculation method Repr. - 1B - H360 - Calculation method

Revision

Identification Number: 4027325 / A670 / Issue Date: 23.04.2020 / Version: 4.0 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

_090	
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
STEL	Short-term exposure limit (15-minute reference period)
TWA	Long-term exposure limit (8-hour TWA reference period)
Aquatic Chronic	Long-term (chronic) aquatic hazard
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Repr.	Reproductive toxicity
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS -Emergency Schedule: ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association: IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG -International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Product name: MOLYKOTE® G-4700 Extreme Pressure Synthetic Revision Date: 23.04.2020 Grease Version: 4.0

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

GB