

SAFETY DATA SHEET

BOSTIK, INC.

Product name: CR 87-124

Issue Date: 11/12/2024

Print Date: 12/02/2024

BOSTIK, INC. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: CR 87-124

Recommended use of the chemical and restrictions on use

Identified uses: Adhesive and Coating

COMPANY IDENTIFICATION

BOSTIK, INC.

11320 W. WATERTOWN PLANK RD.

WAUWATOSA WI 53226-3434

UNITED STATES

Customer Information Number:

1-800-726-7845

msds@bostik.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids - Category 2

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

H225 Highly flammable liquid and vapour.

Precautionary statements

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P280 Wear protective gloves, eye protection and/or face protection.

Response

P303 + P361 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
+ P353
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal

P501 Dispose of contents and/or container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Polyurethane resin solvent based

This product is a mixture.

Component	CASRN	Concentration
Ethyl acetate	141-78-6	>= 10.0 - <= 12.0 %

4. FIRST AID MEASURES

Description of first aid measures**General advice:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry chemical. Dry sand.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Nitrogen oxides (NOx).

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.. Flammable mixtures may exist within the vapor space of containers at room temperature.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get in eyes. Avoid prolonged or repeated contact with skin. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied. Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Ethyl acetate	Dow IHG	TWA	150 ppm
	Dow IHG	STEL	300 ppm

	ACGIH	TWA	400 ppm
	OSHA Z-1	TWA	1,400 mg/m3 400 ppm

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	amber
Odor	mild
Odor Threshold	No data available
pH	5 - 7
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	No data available
Flash point	4 °C (39 °F) Ethyl acetate
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not Applicable

Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.01
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available
Percent volatility	11 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

Conditions to avoid: Avoid static discharge. Heat, flames and sparks.

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products:

Decomposition products can include and are not limited to: Carbon oxides. Alcohols. Ethers. Hydrocarbons. Ketones. Hydrogen Cyanide.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity**Information for the Product:**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:**Ethyl acetate**

LD50, Rabbit, 4,934 mg/kg

Acute dermal toxicity**Information for the Product:**

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:**Ethyl acetate**

LD50, Rabbit, > 17,900 mg/kg

Acute inhalation toxicity**Information for the Product:**

Prolonged excessive exposure may cause adverse effects. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. May cause respiratory irritation and central nervous system depression.

As product: The LC50 has not been determined.

Information for components:**Ethyl acetate**

LC50, Rat, 4 Hour, vapour, > 28.6 mg/l

Skin corrosion/irritation

Not classified based on available information.

Information for the Product:

Based on information for component(s):
Essentially nonirritating to skin.
May cause drying and flaking of the skin.

Information for components:

Ethyl acetate

Essentially nonirritating to skin.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Based on information for component(s):
May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Information for components:

Ethyl acetate

May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:
Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Information for components:

Ethyl acetate

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Ethyl acetate

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Nervous system

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Ethyl acetate

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Ethyl acetate

In animals, effects have been reported on the following organs:

Liver.

Respiratory tract.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Ethyl acetate

For the hydrolysis product: Ethanol when not consumed in an alcoholic beverage is not classifiable as a human carcinogen.

Teratogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:**Ethyl acetate**

No relevant data found.

Reproductive toxicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:**Ethyl acetate**

No relevant data found.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:**Ethyl acetate**

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity**Ethyl acetate**

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), 96 Hour, 230 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 24 Hour, 3,090 mg/l, DIN 38412

Acute toxicity to algae/aquatic plants

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, >100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, Photobacterium phosphoreum, 0.25 Hour, 5,870 mg/l

Chronic toxicity to fish

NOEC, Pimephales promelas (fathead minnow), 32 d, < 9.65 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 2.4 mg/l

Persistence and degradability**Ethyl acetate**

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 1.82 mg/mg

Bioaccumulative potential**Ethyl acetate**

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.68 Measured

Bioconcentration factor (BCF): 30 Fish Measured

Mobility in soil**Ethyl acetate**

Partition coefficient (Koc): 3 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. FOR UNUSED & UNCONTAMINATED PRODUCT, dispose the

product in a permitted industrial waste facility per applicable regulations. Consult the local waste disposal expert about the appropriate waste disposal method. Mechanical and chemical recycling or energy recovery are the preferred options. If not possible, consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Contaminated packaging: Empty containers may retain product residues and should be disposed of by an approved waste management facility. Label warnings should be followed even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Consult with the respective regulating authorities to determine the available treatment and disposal facilities. All disposal practices must be in compliance with Federal, State/Provincial and local regulations.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Adhesives
UN number	UN 1133
Class	3
Packing group	II
Reportable Quantity	Ethyl acetate

Classification for SEA transport (IMO-IMDG):

Proper shipping name	ADHESIVES
UN number	UN 1133
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Adhesives
UN number	UN 1133
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components

Polyether polyol

Methylenediphenyl diisocyanate, glycerol propoxylated, copolymer

Ethyl acetate

CASRN

Trade Secret

68877-65-6

141-78-6

California Prop. 65

WARNING: This product can expose you to chemicals including Propylene oxide, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
1*	3	0

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: 99086220 / AK28 / Issue Date: 11/12/2024 / Version: 4.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline

OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short term exposure limit
TWA	Time weighted average

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BOSTIK, INC. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have

obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
US