Kao Chemicals GmbH

Member of KAO CHEMICALS EUROPE

Enriching lives,
in harmony with nature.

SAFETY DATA SHEET

AKYPO RLM 25

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : AKYPO RLM 25

This Safety Data Sheet relates to the material mentioned above by product name. The corresponding product is also available in compliance to RSPO rules. In this case the product name is followed by the suffix “MB”, which can be found in related order documents, e.g. invoices and/or delivery notes. All these documents also include our RSPO certification number: CU-RSPO SCC-819585

Chemical name : Alkyl ether carboxylic acid

CAS number : 220622-96-8

Product code : 275680 /5.03 /F SDE

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Surfactant
Metal cleaning.
Manufacture of soaps and detergents. Use in metal working fluids/rolling oils

1.3 Details of the supplier of the safety data sheet

Supplier : Kao Chemicals GmbH
Kupferstrasse 1
D-46446 EMMERICH - GERMANY
Tel +49 28227110 / Fax +49 2822711209

E-mail: : **psr@kao.es**

1.4 Emergency telephone number - FOR EMERGENCY USE ONLY

For ALL TRANSPORT ACCIDENTS related with USA, call CHEMTREC at 800-424-9300 or 703-527-3887 for international collect calls.

For ALL TRANSPORT ACCIDENTS related with Mexico, call SETIQ at 800-681-9531 or (55) 5575-0838 or (55) 5575-0842

Other countries Emergency telephone number (24h) : **+34 93 739 9445** Multi-language

For any questions or queries not related to emergencies, call the telephone number indicated in the supplier's information.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Substance

Classification

Eye Dam. 1, H318

See Section 16 for the full text H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : Causes serious eye damage.

Precautionary statements

Prevention : Wear eye or face protection: Recommended: Splash goggles.,Safety glasses with side shields..

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : Not applicable.

Hazardous ingredients : Alkyl ether carboxylic acid

Supplemental label elements : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

Substance/mixture : Substance

Product/ingredient name	CAS no.	%	Classification	Type
Alkyl ether carboxylic acid	220622-96-8	80 - 100	Eye Dam. 1, H318 **See Section 16 for the full text of the H statements declared above.**	[A]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[A] Constituent
[B] Impurity
[C] Stabilizing additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Europe No exposure limit value known. **United States** No exposure limit value known. **Canada** No exposure limit value known. **Mexico** No exposure limit value known.	

Brazil

No exposure limit value known.

Australia

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead. Recommended: Splash goggles.,Safety glasses with side shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): disposable vinyl
1 - 4 hours (breakthrough time): butyl rubber, Viton®, nitrile rubber, neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Lab coat.,overall

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Remark : The penetration-time of the recommended gloves depends not only on the material. Also other factors may have influence on the penetration-time, as their thickness or the specific use or conditions (temperature). In any case, certificate materials (for example following EN 374) should be selected. Please ask your supplier, if the gloves are suitable for the intended use.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	:	Liquid. [Clear.]
Color	:	Colorless. to Slight Yellowish.
Odor	:	Acidic.
Odor threshold	:	Not available.
pH	:	2 to 3.5 (Conc. (% w/w): 1) (20 ºC)
Melting point	:	15 ºC
Initial boiling point and boiling range	:	>100°C
Flash point	:	Closed cup: 201°C
Evaporation rate (butyl acetate = 1)	:	Not available.
Flammability (solid, gas)	:	Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Non-flammable in the presence of the following materials or conditions: shocks and mechanical impacts and moisture.
Burning time	:	Not applicable.
Burning rate	:	Not applicable.
Upper/lower flammability or explosive limits	:	Not available.
Vapor density	:	Not available.
Density	:	0,98 g/cm³ [20°C]
Specific gravity	:	0.98
Solubility(ies)	:	Very slightly soluble in the following materials: cold water. Insoluble in the following materials: hot water.
Partition coefficient: n-octanol/ water	:	Not available.
Decomposition temperature	:	>100°C
Viscosity (Dynamic)	:	200 cP (20 ºC)
Explosive properties	:	Non-explosive in the presence of the following materials or conditions: shocks and mechanical impacts and moisture.
Oxidizing properties	:	Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Non-flammable in the presence of the following materials or conditions: shocks and mechanical impacts and moisture.
Non-explosive in the presence of the following materials or conditions: shocks and mechanical impacts and moisture.

10.5 Incompatible materials : Non-reactive or compatible with the following materials: moisture.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Decomposition temperature : >100 ºC

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose
Alkyl ether carboxylic acid	LD50 Oral	Rat	>2000 mg/kg

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary

Skin : Non-irritant to skin. (OECD 404 Acute Dermal Irritation/Corrosion)

Eyes : Causes serious eye damage.

Respiratory : Not available.

Sensitizer

Conclusion/Summary

Skin : Not available.

Respiratory : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : No known significant effects or critical hazards.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Specific target organ toxicity (repeated exposure)

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Potential chronic health effects

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Absorption : Not available.

Distribution : Not available.

Metabolism : Not available.

Elimination : Not available.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure	Test
Alkyl ether carboxylic acid	Acute EC50 6 mg/l	Daphnia	24 hours	OECD 202 *Daphnia* sp. Acute Immobilization Test and Reproduction Test
	Acute EC50 4 mg/l	Daphnia	48 hours	OECD 202 *Daphnia* sp. Acute Immobilization Test and Reproduction Test
	Acute LC50 3 mg/l	Fish	96 hours	OECD 203 Fish, Acute Toxicity Test

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : 88%

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Alkyl ether carboxylic acid	-	-	Readily

12.3 Bioaccumulative potential

12.4 Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Mobility : Not available.

12.5 Other adverse effects : No known significant effects or critical hazards.

Other information :

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	DOT Classification	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	- **ADR/RID Classification Code**	-	-	-

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

National Inventory List :

This refers to country inventory status or Kao notifications to specific country inventories. Some countries may have additional importation requirements.

Australia : This material is listed or exempted.

Canada : This material is not listed in DSL but is listed in NDSL.

China : This material is listed or exempted.

New Zealand : This material is listed or exempted.

Philippines : This material is listed or exempted.

Republic of Korea : This material is listed or exempted.

Taiwan : This material is listed or exempted.

United States : This material is active or exempted.

United States - Listed and or Active means TSCA active

California Prop. 65

This product is not expected to contain any chemicals known to the State of California to cause cancer or reproductive toxicity as listed under Proposition 65 (The Safe Drinking Water and Toxic Enforcement Act of 1986).

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate

Classification

Eye Dam. 1, H318

Classification	Justification
Eye Dam. 1, H318	Expert judgment

Full text of abbreviated H statements : H318 Causes serious eye damage.

Full text of classifications : Eye Dam. 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

Date of printing : 18/02/2021

Date of issue/ Date of revision : 21/12/2020

Version : 5.03

Issued/Revised : Xavier González
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Form : *KCE - SDS (lm:b9u4:8h9) 4.8*

Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.