PAshland always solving	Page: 1
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : TEXTURPURE™ SA-1 BIOPOLYMER

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Personal care

Details of the supplier of the safety data sheet
Ashland
P.O. Box 2219
Columbus, OH 43216
United States of America (USA)
1-614-790-3333 (USA)

Emergency telephone number
1-800-ASHLAND (1-800-274-5263)

Regulatory information
1-614-790-3333 (customer service)

Product Information
1-614-790-3333 (USA)

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Combustible Dust :

GHS label elements

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Precautionary Statements : Prevention:

Keep dust/air mixtures away from ignition sources.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Ashland always solving	Page: 2
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Substance / Mixture : Mixture

Hazardous componentsNo hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : If breathed in, move person into fresh air.

If unconscious, place in recovery position and seek medical

advice.

If symptoms persist, call a physician.

In case of skin contact : First aid is not normally required. However, it is

recommended that exposed areas be cleaned by washing

with soap and water.

In case of eye contact : Remove contact lenses.

Protect unharmed eye.

If swallowed : Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

Most important symptoms and effects, both acute and

delayed

: The most important known symptoms and effects are

described in the labelling (see Section 2.2) and/or Section 11.

Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Water spray Foam

Specific hazards during

firefighting

: Organic dusts at sufficient concentration can form explosive

mixtures in air.

Do not allow run-off from fire fighting to enter drains or water

courses.

P Ashland always solving	Page: 3
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Hazardous combustion

products

Carbon dioxide (CO2)
 Carbon monoxide
 Hydrocarbons

Specific extinguishing

methods

:

Product is compatible with standard fire-fighting agents.

Further information : Standard procedure for chemical fires.

Special protective equipment

for firefighters

: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and

: Avoid dust formation. Avoid breathing dust.

emergency procedures

Persons not wearing protective equipment should be excluded

from area of spill until clean-up has been completed.

Environmental precautions : Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up

: Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Take measures to prevent the build up of electrostatic charge. Provide appropriate exhaust ventilation at places where dust

is formed.

Advice on safe handling : Avoid dust formation.

Smoking, eating and drinking should be prohibited in the

application area.

For personal protection see section 8.

Conditions for safe storage : No smoking.

Materials to avoid : No materials to be especially mentioned.

Further information on

storage stability

: Keep in a dry place.

**Ashland always solving		Page: 4
SAFETY DATA SHEET	Revision Date:	11/10/2021
	Print Date	: 5/27/2022
	SDS Number: 000	000308258
TEXTURPURE™ SA-1 BIOPOLYMER	V	ersion: 1.2
969376		

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Provide appropriate exhaust ventilation at places where dust

is formed.

General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known,

suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection : In the case of dust or aerosol formation use respirator with an

approved filter within the capabilities of the respirator/filter

combination.

Where concentrations are above recommended limits or are unknown, or a cartridge type respirator is not adequate, wear

a positive-pressure supplied-air respirator.

Hand protection

Material : butyl-rubber
Break through time : 480 min
Glove thickness : > 0.5 mm

Remarks : The exact break through time can be obtained from the

protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of

degradation or chemical breakthrough.

Eye protection : Safety glasses

Skin and body protection : Wear resistant gloves (consult your safety equipment

supplier).

Wear as appropriate:

Safety shoes

Hygiene measures : Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder

P Ashland always solving	Page: 5
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Physical state : solid

Colour : off-white

Odour : characteristic

Odour Threshold : No data available

pH : 5-8

Melting point/freezing point : not determined

Boiling point/boiling range : not determined

Flash point : not determined

Evaporation rate : Not applicable

Flammability (solid, gas) : not determined

Upper explosion limit : Upper explosion limit

not determined

Lower explosion limit : Lower explosion limit

not determined

Vapour pressure : Not applicable

Relative vapour density : Not applicable

Relative density : No data available

Density : not determined

Bulk density : 0.44 g/ml

Solubility(ies)

Water solubility : not determined

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

: not determined

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : 6,000 - 11,000 mPa.s (25 °C)

Method: Brookfield

P Ashland always solving	Р	age: 6
SAFETY DATA SHEET	Revision Date: 11/10)/2021
	Print Date: 5/27	7/2022
	SDS Number: 0000003	08258
TEXTURPURE™ SA-1 BIOPOLYMER	Versio	n: 1.2
969376		

12 RPM

Viscosity, kinematic : Not applicable

Oxidizing properties : Not applicable

Solids in Solution : > 91 %W

SECTION 10. STABILITY AND REACTIVITY

: No decomposition if stored and applied as directed. Reactivity

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous

reactions

: Product will not undergo hazardous polymerization.

Conditions to avoid : UV light.

Exposure to sunlight.

Keep away from heat, flame, sparks and other ignition

sources.

Incompatible materials Acids

Bases

Oxidizing agents

Hazardous decomposition

products

Carbon monoxide

Carbon dioxide (CO2)

Hydrocarbons Acetone

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : Inhalation

exposure

Skin contact Eye contact Ingestion

Acute toxicity

Not classified based on available information.

**Ashland always solving	Page: 7
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Short-term (acute) aquatic : Not classified based on available information.

hazard

PAshland always solving	Page: 8
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Long-term (chronic) aquatic :

: Not classified based on available information.

hazard

Persistence and degradability

No data available

Bioaccumulative potential

No data available **Mobility in soil** No data available

Other adverse effects

No data available

Product:

Additional ecological

information

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : Dispose of in accordance with all applicable local, state and

federal regulations.

Contaminated packaging : Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

KEGGEATION					
ID NUMBER	PROPER SHIPPING NAME	*HAZARD	SUBSIDIARY	PACKING	MARINE
		CLASS	HAZARDS	GROUP	POLLUTANT /
					LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods	

CFR_RAIL_C

Not dangerous goods	

U.S. DOT - INLAND WATERWAYS

Not dangerous goods	

Print Date: SDS Number: 00000	Page: 9	Pag		Т М	and	Ashlar always solvi	9
Print Date: SDS Number: 0000 TEXTURPURE™ SA-1 BIOPOLYMER 969376 TDG_ROAD_C Not dangerous goods TDG_RAIL_C Not dangerous goods TDG_INWT_C Not dangerous goods NTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods	/10/2021	Revision Date: 11/10/2			т	DATA SHEET	ΛΕΕΤ `
TEXTURPURE™ SA-1 BIOPOLYMER 969376 TDG_ROAD_C Not dangerous goods TDG_RAIL_C Not dangerous goods TDG_INWT_C Not dangerous goods NTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods					<u>. I </u>	DATA SHEET	AFEI
TEXTURPURE™ SA-1 BIOPOLYMER 969376 TDG_ROAD_C Not dangerous goods TDG_RAIL_C Not dangerous goods TDG_INWT_C Not dangerous goods NTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods		SDS Number: 000000308					
TDG_ROAD_C Not dangerous goods TDG_RAIL_C Not dangerous goods TDG_INWT_C Not dangerous goods NTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods MX_DG	sion: 1.2				LYMER	E™ SA-1 BIOPOLYN	XTURP
Not dangerous goods TDG_RAIL_C Not dangerous goods TDG_INWT_C Not dangerous goods INTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods							9376
Not dangerous goods Not dangerous goods NTERNATIONAL MARITIME DANGEROUS GOODS Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods				i	us goods		G_ROAD
Not dangerous goods Not dangerous goods Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods				;	us goods	Not dangerous g	G_RAIL_
Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods MX_DG				·	us goods	Not dangerous g	G_INWT _.
Not dangerous goods NTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER Not dangerous goods MX_DG							ERNATI
Not dangerous goods MX_DG			CARGO				ERNATI
			PASSEN				ERNATI
							DG
and years years				<u> </u>	us goods	Not dangerous o	_50
					. 9		
ORM = ORM-D, CBL = COMBUSTIBLE LIQUID				LIQUID	JSTIBLE	D, CBL = COMBUST	RM = OR
Marine pollutant no				no		oollutant	Marin

Marine pollutant	no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

Ashland always solving ™	Page: 10
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
METHANOL	67-56-1	5000	*

^{*:} Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Combustible Dust

SARA 302 : This material does not contain any components with a section

302 EHS TPQ.

SARA 313 This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

HYDROXYPROPYL METHYLCELLULOSE 9004-65-3

XANTHAN GUM 11138-66-2

SODIUM CARBOXIMETHYLCELLULOSE 9004-32-4

New Jersey Right To Know

HYDROXYPROPYL METHYLCELLULOSE 9004-65-3

XANTHAN GUM 11138-66-2

SODIUM CARBOXIMETHYLCELLULOSE 9004-32-4

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Ashland always solving ™	Page: 11
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

AIIC : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

ENCS : On the inventory, or in compliance with the inventory

KECI: On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

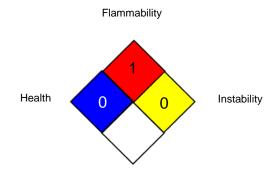
Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

P Ashland always solving	Page: 12
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

Full text of H-Statements

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL -Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS -Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System: GLP - Good Laboratory Practice: HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 -Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA -National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS -Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature: SARA - Superfund Amendments and Reauthorization Act: SDS - Safety Data Sheet: TCSI - Taiwan Chemical Substance Inventory: TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

This sds has been prepared by Ashland. (http://www.ashland.com)

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test

European Union Law with content from the Official Journal of the European Union.

European Chemicals Agency; the EU authority implementing the EU's chemicals legislation for companies.

The German Water Hazard Classes.

Ashland always solving	Page: 13
SAFETY DATA SHEET	Revision Date: 11/10/2021
	Print Date: 5/27/2022
	SDS Number: 000000308258
TEXTURPURE™ SA-1 BIOPOLYMER	Version: 1.2
969376	

ReachCentrum; a series of support services to help comply with REACH regulations.

The European Commission; proposing legislation, administering and implementing EU policies, and enforcing EU law.

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport. Cefic, the European Chemical Industry Council.

ESIS European Chemical Substances Information System

Revision Date : 11/10/2021

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN