



TECHNICAL DATA SHEET

SuperTak™ General Purpose

Product Description

Bostik® SuperTak™ General Purpose Aerosol Adhesive is a quick tack adhesive especially formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to itself and to metal, wood and a variety of other substrates. It is essentially translucent to pale yellow and produces TEMPORARY OR PERMANENT bonds.

SuperTak™ General Purpose Adhesive is useful in the screen print, pool table and sewing industries.

Features and Benefits

- Spray pattern is a fine mist spray. The valve and tip provides coverage of large areas with a quick uniform coating that offers low soak-in with no staining or wrinkling of lightweight materials.
- Low soak-in, ideal for low porous surfaces
- Adheres paper, cardboard, fabric, leather, foil, fiberglass to itself and to metal, wood and several other substrates
- Does not contain ozone-depleting chemicals, methylene chloride or chlorofluorocarbons

Applications

- Bonding fabric and materials for the sewing and pool table industries
- Bonding for screen printing
- Bonding paper, fabric, fiberglass to itself and to metal and wood

Available Sizes

23.8 FL. OZ. (17 Ounce Net Weight)

Storage and Handling

Shelf Life: One year from ship date
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

Typical Physical Properties* (Not for Specification Use)

Color:	Translucent to Pale Yellow
Base:	Synthetic resin(s) and styrene butadiene copolymer mixture
Solvent System:	Hexane (Aliphatic) and Acetone (Ketone)
Solids:	20% \pm 1.5%
Heat Resistance: Constant exposure—	120°F (49°C)
Intermittant exposure—	190°F (88°C)
(Maximum service temperature of cured adhesive)	
Physical/Chemical Resistance:	Good resistance to oxidation and moisture
Bonding Time: 1-surface bond—	1-5 mins.
2-surface bonds—	1-10 mins.
Odor:	Mint-like when wet, none when dry
Spray Pattern:	Fine particle mist. Valve and tip provides uniform coating, quick coverage of large areas.
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

* Values given above are not intended to be used in specification preparation.

Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed. Depress spray tip (with arrow pointed away from the body) and apply a uniform coating.
2. To clear spray tip, Invert can and spray.
3. For porous substrates, applying two coats in the opposite direction of each other will increase bond strength.
4. For permanent bonding applications, apply a heavy coat to both surfaces, let dry for 3 to 5 minutes and press substrates together.
5. For temporary bonds, apply a light coat to one surface only, let dry for 1 minute and bond.
6. Read precautions on label before using.
7. For best results, apply adhesive at temperatures between 50°F (10°C) and 110°F (43°C).

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