

SuperTak® HIGH PERFORMANCE

HIGH PERFORMANCE AEROSOL ADHESIVE

KEY FEATURES

- Forms strong, one surface bonds
- Permanent bonds between porous and non porous surfaces
- Speeds product assembly

DESCRIPTION

Bostik SuperTak® High Performance Aerosol Adhesive is a fast tack, fast grab, low soak-in spray adhesive especially formulated to bond polyethylene to itself, concrete block, wood and many hard-to-bond surfaces.

SuperTak High Performance Aerosol Adhesive may also be used to bond paper, cardboard, fabric, urethane foam, foil, metal, wood and most plastics to itself and a variety of other substrates. It may be used either for temporary or permanent bonds.

BENEFITS

- For the strongest, one-surface bond you can get from a Bostik aerosol adhesive, this is the choice.
- Controlled lace spray pattern applies itself precisely where you want it without misting or overspray.
- · High tack strength speeds product assembly.
- · Adheres to metals and most plastics.
- Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons.
- Meets or exceeds all Federal and Local VOC limits.
- 3-way adjustable nozzle.

BASIC USES

- · Attaching carpet, door skins, and fabric in van conversions
- Bonding swimming pool liners
- · Bonding various plastics to each other
- Forming permanent bonds between porous and nonporous surfaces
- · Installing insulation
- · Permanently affixing name plates
- · Labeling applications



Description	Results
•	Results
Color	White
Base	Synthetic Resin(s) and Styrene Butadiene Copolymer Mixture
Solvent System	Aliphatic (Hexane) Ketone (Acetone) Methyl Acetate
Solids	34% ± 1%
Heat Resistance Constant Exposure Intermittant Exposure	120°F (49°C) 210°F (99°C)
(Maximum Service Temperat	ure of Cured Adhesive)
Physical/Chemical Resistance	Good Resistance to Oxidation, Moisture and U
Approximate Coverage Rate	161 ft ²
Bonding Time 1-Surface Bond 2-Surface Bonds	4-10 Minutes 8-15 Minutes
Odor	Strong Mint-Like When Wet, None When Dry
Flammability	Extremely Flammable
Clean Up—Suitable Solvents	Mineral Spirits
Density	7.360 lb/gal
VOC	38.4%

DIRECTIONS FOR USE

- 1. Read precautions on label before using.
- 2. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip (with arrow pointed away from the body) and apply a uniform coating.
- 3. To clear spray tip, Invert can and spray.
- 4. For porous substrates, spraying a second coat at right angles to the first coat (in a "cross-hatch" pattern) provides better bond strength.
- For permanent bonding applications, apply a heavy coat to both surfaces.
- For temporary bonds, apply a light coat to one surface only and bond.
- 7. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

PACKAGING

23.8 FL. OZ. (17 OZ. Net Wt.)

SHELF LIFE

At least one year from packaging date printed on the bottom of the aerosol can.

Example: Product packaged January 31, 2015 would be 150131.

HEALTH AND SAFETY PRECAUTIONS

Keep away from sparks, flame or heat. Please refer to the Safety Data Sheet (SDS) for complete details.

LIMITED WARRANTY

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