

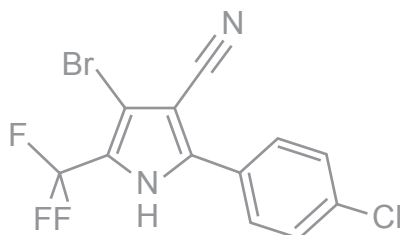


## Product Description

ECONEA® is a metal-free antifouling agent for use in antifouling paints for ship hulls or other marine structures. ECONEA® has a broad spectrum of activity against hard-shelled and soft-bodied invertebrate animal fouling organisms. Because of its chemical and physical stability in coatings, the low water solubility and leachability, ECONEA® containing antifouling paints can often be specified for multi-year dry-docking intervals comparable to those achieved with copper-based products.

## General Information

<b>Common Name (ISO)</b>	Tralopyril
<b>IUPAC Name</b>	4-bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile
<b>CAS Name</b>	1H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)
<b>CAS Registry No.</b>	122454-29-9
<b>Molecular Formula</b>	$C_{12}H_5BrClF_3N_2$
<b>Molecular Weight</b>	349.5
<b>Structural Formula</b>	



## Chemical And Physical Properties

These properties are typical but do not constitute specifications:

<b>Appearance</b>	White to off-white powder
<b>Purity (Chromatography)</b>	Minimum 95.0% w/w
<b>Water Content (Karl-Fisher Titration)</b>	Maximum 0.5% w/w
<b>Particle Size Distribution (Laser Diffraction)</b>	$D_{50}$ : 4.0-10.0 $\mu m$ ; $D_{99}$ : maximum 25.0 $\mu m$
<b>Oil Absorption Value (ISO 787-5)</b>	28 ml per 100 g
<b>Density</b>	1.714 g/ml at 20°C
<b>Vapour Pressure</b>	$1.9 \times 10^{-8}$ Pa at 20°C; $4.6 \times 10^{-8}$ Pa at 25°C
<b>Dissociation Constant</b>	$pK_a = 7.08$ at 26°C
<b>pH</b>	5.16 at 22°C (0.1% w/v dispersion in distilled water)

## Solubility In Water And Organic Solvents

### Solubility in Water

#### Column Elution

Solubility, in mg/l, at 20°C	
Distilled Water (pH 4.9)	0.17
Artificial Seawater (pH 8.1)	0.16

### Solubility in Organic Solvents

Solubility, in g/l, at 20°C	
Acetone	300.5
Ethyl acetate	236.0
Methanol	109.1
n-Octanol	85.2
n-Heptane	7.2
Xylene	5.6

## Chemical Stability And Compatibility

There are no known incompatibilities between ECONEA® and binder resins, pigments, fillers, solvents or additives that are commonly used in antifouling paints. ECONEA® is prone to hydrolysis and photolysis in dilute aqueous solutions. However, it has been demonstrated that ECONEA® can be used in water-borne antifouling paints without any stability issues. Photolysis of ECONEA® will normally not occur in pigmented coating systems.

## Thermal Stability

ECONEA® exhibits excellent thermal stability. In dynamical Differential Scanning Calorimetry (DSC) in open atmosphere only melting ( $\pm 249^\circ\text{C}$ ) and endothermal decomposition was observed. In a dynamical DSC run under closed conditions a large exotherm was measured from  $\pm 230^\circ\text{C}$  (325 J/g), with melting during the exotherm.

## Shelf Life

If stored at ambient temperature, in the original sealed container, ECONEA® Technical has an initial shelf life of five years.

## Antifouling Paint Formulation

ECONEA® is fit for use in different types of antifouling paint including traditional rosin-based Controlled Depletion Polymer (CDP) paint types, as well as Self-Polishing Copolymer (SPC) systems.

It is recommended to use ECONEA® in conjunction with a soft fouling agent to ensure complete protection against both hard and soft fouling.

## Recommended Use Levels

Effective use levels of ECONEA® in copper-free antifouling paints are typically between 4 and 6 per cent by weight (on total formula, wet paint). Alternatively, ECONEA® can be used in conjunction with a copper-based biocide, either to reduce the copper level without sacrificing performance or to increase the performance and/or service life of copper-based products.

