# **Technical Information**

on Lutron<sup>®</sup> Q 75

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 Registered trademark of BASF in many countries.
 Complexing agent for use in the production of printed circuit boards and in the electroplating industry



## **Chemical nature**

#### Structural formula

### N,N,N',N'-tetrakis-(2-hydroxypropyl)-ethylenediamine

OH	OH
I	1
$CH_2 - CH - CH_2 $	$\angle CH_2 - CH - CH_2$
$\sim \sim $	$-CH_2 - N < 2$
$\begin{array}{c} CH_3 - CH - CH_2 \\ CH_3 - CH - CH_2 \end{array} N - CH_2 - CH_2 - CH_2 - CH_2 - CH_2 \\ \end{array}$	$\sim$ CH <sub>a</sub> – CH – CH <sub>a</sub>
ÓН	ÓН
011	011

Molecular formula	$C_{14}H_{32}O_4N_2$			
Molar mass (DIN 51405)	292.43 g/mol			
PRD-No.*	30050771 * BASF's commercial product numbers.			
Appearance	Lutron <sup>®</sup> Q 75 is clear, colorless or slightly yellowish liquid			
Shelf life	Lutron <sup>®</sup> Q 75 has a shelf life of at least one year in its sealed original packaging, provided it is stored properly.			
Properties	Some physical properties are listed in the table below. These are typical values only and not all of them are monitored on a regular basis. They are correct at the time of publication and do not necessarily form part of the product specification. A detailed product specification is available on request or via BASF's WorldAccount: https://worldaccount.basf.com (registered access).			
	Lutron <sup>®</sup> Q 75	Unit	Value	
	Concentration (100% – water content)	%	73 – 77%	
	Water content (DIN EN 13267)	%	23 – 27	
	pH value (ISO 976, 10%, 23 °C)		10-12	
	Viscosity (DIN 51562, Part 1, ASTM D 445, 23 °C)	mm²/s	200 - 300	
	Refractive index (DIN 51423, Part 2, 23 °C)		1.448 – 1.452	
	Density (DIN 51757, ASTM D 1298, 23 °C)	g/cm <sup>3</sup>	approx. 1.05	

Solubility

Lutron® Q 75 is miscible with water in all proportions.

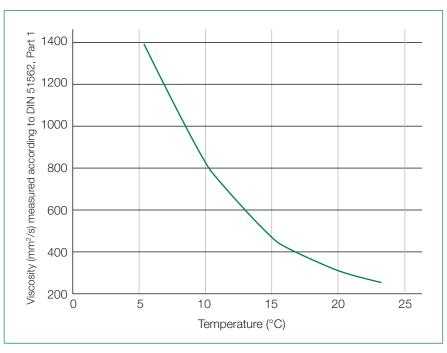
### Flow properties

Safety

Labelling

Disclaimer

Lutron<sup>®</sup> Q 75 is easy to handle because of its low viscosity at room temperature. It is pourable at temperatures down to approx. 10 °C, as the following curve shows.



Viscosity as a function of temperature

We are not aware of any ill effect that can result from using Lutron<sup>®</sup> Q 75 for the purpose for which it is intended and from processing it in accordance with current practices.

According to the experience that we have gained over many years and other information at our disposal, Lutron® Q 75 does not exert harmful effects on health, provided it is used properly, due attention is given to the precautions necessary for handling chemicals, and the information and advice given in our Safety Data Sheets are observed.

Please consult the current Safety Data Sheets for information on the classification and labelling of our products and other information relevant to safety.

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