

**M80P20**

SECTION 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Trade name	M80P20	
Synonyms	Cresol	
Use	Intermediate, Solvent mixture, Synthesis of polymers	
Company	Sasol Chemicals (USA) LLC (an affiliate of Sasol Chemicals North America LLC)	
Address	1914 Haden Road, Houston, TX 77015-6498	
Telephone	CHEMTREC North America Transportation Emergency (24-hr)	(800) 424 9300
	CHEMTREC World Wide	(703) 527-3887
	Other Emergencies (24-hr)	(832) 783 6600
	SDS and Product Information (8:00am-4:30pm CST)	(832) 783 6400
	Health and Safety Information (7:30am-4:00pm CST)	(281) 588 3491
	NCEC - Europe, Israel, Africa, Americas	+44 (0) 2087 628 322
	NCEC - Middle East, Arabic African countries (where European languages are spoken)	+44 (0) 1235 239 670
	NCEC - Middle East/Africa (where Arabic is spoken)	+44 (0) 1235 239 671
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	NCEC - Australia	+61 2801 44558
E-mail address	SasolElectronicSDS@us.sasol.com	

SECTION 2 HAZARDS IDENTIFICATION

OSHA/GHS	Flammable liquids	Category 4
Hazards	Acute toxicity (Oral)	Category 3
	Acute toxicity (Inhalation)	Category 4
	Acute toxicity (Dermal)	Category 3
	Skin corrosion	Category 1B
	Serious eye damage	Category 1
	Specific target organ toxicity - repeated exposure	Category 2
	Acute aquatic toxicity	Category 2
	Chronic aquatic toxicity	Category 3

LABEL ELEMENTS

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Hazard symbols**Signal word** Danger

Hazard statements H227 Combustible liquid.
H301 + H311 Toxic if swallowed or in contact with skin.
H332 Harmful if inhaled.
H314 Causes severe skin burns and eye damage.
H373 May cause damage to organs (Central nervous system, Hematopoietic system, Kidney, Lungs) through prolonged or repeated exposure.
H401 Toxic to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.

Response P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P363 Wash contaminated clothing before reuse.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P391 Collect spillage.

Storage P403 + P405 + P235 Store locked up in a well-ventilated place. Keep cool.

Disposal P501 Dispose of contents/ container to an approved waste disposal plant.

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SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

<u>Components</u>	<u>CAS-No.</u>	<u>Weight percent</u>
m-Cresol	108-39-4	70 - 90
p-Cresol	106-44-5	10 - 30

See Section 8 for Exposure Guidelines and Section 15 for Regulatory Classifications.

SECTION 4 FIRST AID MEASURES

- Eye contact** In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.
- Skin contact** Take off contaminated clothing and shoes immediately. If possible, quickly blot material from skin to avoid spreading it. Rapid skin decontamination is critical. Wash off immediately with plenty of water. Wash off with polyethylene glycol and afterwards with plenty of water. Apply PEG/EtOH solution liberally to affected area. Allow to remain 15 to 30 seconds, then wash with water. Continue cycle of water - PEG/EtOH solution for at least 15 minutes (PEG/EtOH solution consists of 2 parts polyethylene glycol 400 to 1 part ethanol. For external use only.) Wash off with soap and water. Obtain medical attention. Wash contaminated clothing before re-use.
- Inhalation** Remove to fresh air. Keep patient warm and at rest. Obtain medical attention. If breathing is irregular or stopped, administer artificial respiration. Inhalation of vapors in high concentration may cause shortness of breath (lung edema). In case of shortness of breath, give oxygen.
- Ingestion** Call a physician or poison control centre immediately. Do NOT induce vomiting. Rinse mouth. Immediately give plenty of water (if possible charcoal slurry). Never give anything by mouth to an unconscious person.

SECTION 5 FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES

Fire/explosion May be ignited by open flame. NFPA Class IIIA combustible liquid.

Suitable extinguishing media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide., Do NOT use water jet.

Protective equipment and precautions for firefighters Wear self-contained breathing apparatus and protective suit.

Further information Evacuate personnel to safe areas. Prevent further leakage or spillage if safe to do so. Keep containers and surroundings cool with water spray. In the event of fire and/or explosion do not breathe fumes. Avoid contact with runoff water

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SECTION 6 ACCIDENTAL RELEASE MEASURES

Methods and materials for containment and cleaning up Evacuate personnel to safe areas. Use personal protective equipment. Land spill: Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Do not flush into surface water or sanitary sewer system. Water spill: Contain spill with booms. Remove material that settles in deeper areas of waterway. Non-disposable equipment should be thoroughly decontaminated with soap and water. Prevent further leakage or spillage if safe to do so. Do not contaminate any lakes, streams, ponds, groundwater or soil.

SECTION 7 HANDLING AND STORAGE

Safe handling advice Wear personal protective equipment. Avoid contact with skin and eyes. Provide sufficient air exchange and/or exhaust in work rooms. In case of insufficient ventilation, wear suitable respiratory equipment.

Storage and handling materials Unsuitable: Avoid use of aluminum, copper or brass alloys in storage or process equipment which will contact this material

Further information on storage conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING MEASURES

Ensure adequate ventilation, especially in confined areas.

PERSONAL PROTECTIVE EQUIPMENT

Eyes Chemical resistant goggles must be worn., Wear as appropriate:, Face-shield

Skin Full protective clothing, chemical boots, and chemical gloves. Impervious gloves. Non-disposable equipment should be thoroughly decontaminated with soap and water.

Inhalation Use NIOSH approved respiratory protection. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

EXPOSURE GUIDELINES

<u>Components</u>	<u>Exposure limit(s)</u>
m-Cresol	ACGIH TLV (8-hour) 20 mg/m3 (inhalable fraction and/or vapor) NIOSH Recommended Exposure Limit 2.3 ppm 10 mg/m3 NIOSH IDLH (Immediately Dangerous to Life or Health Concentrations) 250 ppm OSHA PEL (Permissible Exposure Limit) 5 ppm 22 mg/m3
p-Cresol	ACGIH TLV (8-hour) 20 mg/m3 (inhalable fraction and/or vapor)

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NIOSH Recommended Exposure Limit 2.3 ppm 10 mg/m³
NIOSH NIOSH IDLH (Immediately Dangerous to Life or Health Concentrations) 250 ppm
OSHA PEL (Permissible Exposure Limit) 5 ppm 22 mg/m³

PEL= Permissible Exposure Limits
TLV= Threshold Limit Value
EL= Excursion Limit

TWA= Time Weighted Average (8 hr.)
STEL= Short Term Exposure Limit (15 min.)
WEEL= Workplace Environmental Exposure Level

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance	liquid
Colour	clear to amber
Form	liquid
Odour	Antiseptic
Odour Threshold	No data available
Flash point	91 - 93 °C, 195 - 199 °F
Flammability	Upper explosion limit: 7.6 %(V) Lower explosion limit: 1.1 %(V)
Boiling point/boiling range	202 °C, 396 °F
Melting point/range	10 °C, 50 °F
Auto-ignition temperature	559 °C, 1,038 °F
Decomposition temperature	No data available
Flammability (solid, gas)	Not applicable
Vapour pressure	0.2 mm Hg @ 25 °C, 77 °F
Vapour density	3.7
Density	1.04 g/cm ³
Relative density	1.04 @ 15.5 °C, 59.9 °F

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Water solubility 20 g/l @ 25 °C, 77 °F

Viscosity No data available

Viscosity, dynamic 4 mPa.s @ 50 °C, 122 °F

pH 5.5

Evaporation rate No data available

Partition coefficient: n-octanol/water log Pow: 2

Molecular weight 108 g/mol

SECTION 10 STABILITY AND REACTIVITY

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability Stable under recommended storage conditions.

Conditions to avoid Keep away from heat and sources of ignition.

Hazardous decomposition products Combustion products include carbon dioxide, carbon monoxide and possibly other unidentified organic compounds.

Materials to avoid Incompatible with strong acids and bases.
Incompatible with oxidizing agents.
Copper and brass alloys
Aluminium

Hazardous polymerisation Hazardous polymerisation does not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Additional Remarks Information given is based on data obtained from similar substances or components of this material.

Acute dermal toxicity 301 mg/kg
(calculated ATE)

Acute inhalation toxicity 1.5 mg/l
(calculated ATE)

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Acute oral toxicity 100 mg/kg
(calculated ATE)

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitisation No data available

Germ cell mutagenicity **Genotoxicity in vitro:**
Test substance: cresols
In vitro tests showed mutagenic effects which were not observed with in vivo test.

Genotoxicity in vivo:
Test substance: cresols
In vivo tests did not show mutagenic effects

Assessment Mutagenicity:
Based on available data, the classification criteria are not met.

Reproductive toxicity **Reproductive toxicity:**
Rat; Oral;
NOAEL (parents): 375 mg/kg
Test substance: cresols

Assessment Reproductive toxicity:
Based on available data, the classification criteria are not met.

Teratogenicity:
Rabbit; Oral;
NOAEL (teratogen): 100 mg/kg
Test substance: cresols

Assessment teratogenicity:
Based on available data, the classification criteria are not met.

STOT - single exposure The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure LOAEL: 0.0009 mg/l. Inhalation; Short-term exposure;
Test substance: mixed cresols; Category approach
Target Organs: Hematopoietic system

Rat; . Oral; 13 weeks;

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LOAEL: 50 mg/kg

Test substance: cresols; Category approach

Target Organs: Kidney

Mouse; . Oral; 2 years;

LOAEL: 100 mg/kg

Test substance: mixed cresols

Target Organs: Lungs

Target Organs: Central nervous system, Hematopoietic system, Kidney, Lungs

The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Aspiration toxicity Not applicable**Carcinogenicity** **Assessment carcinogenicity:**
Contains no ingredient listed as a carcinogen

SECTION 12 ECOLOGICAL INFORMATION

Aquatic toxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.**Toxicity to fish** LC50 (Salvelinus fontinalis (Brook trout)) 96 hours: > 1 - 10 mg/l
Test substance: m-Cresol
(literature value)LC50 (Salmo trutta (brown trout)) 96 hours: > 1 - 10 mg/l
Test substance: p-Cresol
(literature value)**Toxicity to aquatic invertebrates** EC50 (Daphnia magna (Water flea)) 48 hours: > 10 - 100 mg/l
Test substance: m-Cresol
(literature value)EC50 (Daphnia magna (Water flea)) 48 hours: > 1 - 10 mg/l
Test substance: p-Cresol
(literature value)**Toxicity to algae** ErC10 (Desmodesmus subspicatus (green algae)) 48 hours: > 1 - 10 mg/l
Test substance: p-Cresol
(literature value)ErC50 (Desmodesmus subspicatus (green algae)) 48 hours: > 10 - 100 mg/l
Test substance: p-Cresol
(literature value)

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Chronic toxicity to fish	NOEC (Pimephales promelas (fathead minnow)) 32 d: > 1 - 10 mg/l Test substance: p-Cresol (literature value)
Chronic toxicity to aquatic invertebrates	NOEC (Daphnia magna (Water flea)) 21 d: > 0.1 - 1 mg/l Test substance: p-Cresol (literature value)
Biodegradation	Product is expected to undergo biodegradation at the levels anticipated in the environment. Readily biodegradable. OECD Test Guideline 301C (40 d): > 60 % Test substance: p-Cresol (literature value) Readily biodegradable. OECD Test Guideline 301D (28 d): > 60 % Test substance: m-Cresol (literature value)
Bioaccumulative potential	No data available
Mobility in soil	No data available
Other adverse effects	No data available

SECTION 13 DISPOSAL CONSIDERATIONS

Waste Code	Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures, contamination, and spillage may change the classification.
Disposal methods	Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities. Dispose of only in accordance with local, state, and federal regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.
Empty containers.	Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Empty drums should be completely drained, triple-rinsed, properly bunged and promptly returned to a drum reconditioner, or properly disposed.

SECTION 14 TRANSPORT INFORMATION

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DOT UN 2076, Cresols, liquid, 6.1 (8), II
RQ = 100 lbs.

IATA UN 2076, Cresols, liquid, 6.1 (8), II
RQ = 100 lbs.
ERG Code: 6C

IMDG UN 2076, Cresols, liquid, 6.1 (8), II
RQ = 100 lbs.
EmS No.F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Remarks No data available

SECTION 15 REGULATORY INFORMATION**U.S. FEDERAL REGULATIONS****TSCA Inventory Listing****Components**

Phenol, 3-methyl
Phenol, 4-methyl

CAS-No.

108-39-4
106-44-5

SARA 302 Status**Components****CAS-No.****Weight percent**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 311/312 Classification

Flammable liquids, Acute toxicity, Skin corrosion, Serious eye damage, Specific target organ toxicity - repeated exposure

SARA 313 Chemical**Components**

Phenol, 3-methyl
Phenol, 4-methyl

CAS-No.

108-39-4
106-44-5

Weight percent

70 - 90 %
10 - 30 %

US. EPA CERCLA Hazardous Substances (40 CFR 302)**Components**

Phenol, 3-methyl
Phenol, 4-methyl

Reportable Quantity

100 LB
100 LB

Weight percent

70 - 90 %
10 - 30 %

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INTERNATIONAL REGULATIONS**WHMIS Classification**

Flammable liquids	Category 4
Acute toxicity (Oral)	Category 3
Acute toxicity (Inhalation)	Category 4
Acute toxicity (Dermal)	Category 3
Skin corrosion	Category 1B
Serious eye damage	Category 1
Specific target organ toxicity - repeated exposure	Category 2
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 3

European Union

Classification according to Regulation (EU) 1272/2008.

Acute toxicity (Oral), Category 3
Acute toxicity (Dermal), Category 3
Skin corrosion, Category 1B
Serious eye damage, Category 1

Australia. Inventory of Chemical Substances (AICS)	Listed
Japan. Inventory of Existing and New Chemical Substances (ENCS)	Listed
Japan. ISHL - Inventory of Chemical Substances	Listed
Canada. Domestic Substances List (DSL) Inventory	Listed
Canada. Non-Domestic Substance Listing (NDSL)	Not listed
Philippines. Inventory of Chemicals / Chemical Substances (PICCS)	Listed
Korea. Existing Chemicals Inventory (KECI)	Listed
China. Inventory of Existing Chemical Substances (IECSC)	Listed
Mexico. National Inventory of Chemical Substances (INSQ)	Listed
New Zealand. Inventory of Chemical Substances (NZIoC)	Listed
Switzerland. Inventory of Notified New Substances (CHINV)	Listed
Taiwan. National Existing Chemical Inventory (NECI)	Listed

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Please note: The names and CAS numbers which are used for this product in the stated inventories may deviate from the information which is listed in Section 3.

STATE REGULATIONS**California Prop. 65****Components**

none

CAS-No.

SECTION 16 OTHER INFORMATION

HAZARD RATINGS

	<u>Health</u>	<u>Flammability</u>	<u>Physical Hazard/ Instability</u>
HMIS®	3	2	0
NFPA	3	2	0

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