



## Product Data Sheet

### *Epolene®* E-14 Polymer

#### Application/Uses

- Automotive OEM
- Automotive
- Building and Construction
- Hot Melt Adhesives
- Pressure Sensitive Adhesives
- Solventborne Adhesives
- Waterborne Adhesives
- Wax Modification

#### Key Attributes

- Imparts slip resistance, durability, and toughness to floor finishes
- Listed with NSF for use as a lubricant in PVC melt processes
- Low density polyethylene (PE)
- Oxidized to provide functionality
- Produces stable water based emulsions

#### Product Description

The *Epolene* E-14 is a low molecular-weight, low-density, oxidized polyethylene. It is useful as a lubricant in processing rigid and flexible polyvinyl chloride (PVC) and as a processing aid for preparing color concentrates. *Epolene* E-14 is listed with the National Sanitation Foundation (NSF) under Standard 61 Drinking Water System Components Health Effects.

#### Typical Properties

Property	Test Method	Typical Value, Units
Polymer Type		Ox-PE

Acid Number (mg KOH/g)		17
Ring and Ball Softening Point	ASTM E 28	104°C
Penetration Hardness <sup>a</sup>	ASTM D 5	4 dmm
Viscosity, Brookfield @ 125°C (257°F)		375 cP
Molecular Weight <sup>b</sup>		4,000

<sup>a</sup> Needle under 100-g load for 5s @ 25 deg C, tenths of mm

<sup>b</sup> Molecular weight measured via Gel Permeation Chromatography (GPC) using polystyrene standards

## Comments

Properties reported here are typical of average lots. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

## Compatibility and Solubility

*Epolene* polymers are compatible with many polymers, resins, and natural and synthetic waxes.

## Packaging

*Epolene* E-14 polymer is supplied as free-flowing pellets, packaged in multiwall paper bags with a polyethylene coated inner liner [22.67 kg (50 lb) net weight]. The bags are palletized and stretch wrapped to prevent contamination during storage and shipment. Many *Epolene* polymers are also shipped in a variety of bulk containers.

## Storage

The useful life of this product can be affected by storage and handling conditions. When stored in the original unopened container in an enclosed area and protected from moisture, extreme temperatures and contamination, this product is estimated to continue to meet applicable sales specifications for more than 3 years from the date of manufacture. First in first out (FIFO) inventory control is recommended.

It is your responsibility to determine that our product is safe, lawful and technically suitable for your intended uses. Please note that this letter is provided to you as one of the means to assist you in analyzing our product, and does not serve to modify or amend our sales contract or sales arrangement.

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