

**Coatosil\* 77**  
**Siloxane Polyalkyleneoxide Copolymer****1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**Manufacturer Name:** Sistersville Plant  
3500 South State Route 2  
FRIENDLY WV 26146

**Revised:** 08/17/2012

**Prepared by** Product Regulatory Compliance  
**CHEMTREC** 1-800-424-9300  
**MSDS Contact** 1-888-443-9466  
**Information** 4information@momentive.com

**Chemical Family/Use:** Surfactant

**Formula:** Polyalkyleneoxide Modified Heptamethyltrisiloxane

**HMIS**

Health: 2 Flammability: 1 Reactivity: 0

**NFPA**

Health: 2 Flammability: 1 Reactivity: 0

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

WARNING! Aerosol harmful if inhaled. Causes eye irritation. Repeated ingestion may cause damage to the liver, kidneys, thyroid, and blood-forming system. Repeated inhalation of aerosol of the neat liquid may cause damage to the eyes, blood-forming system, kidneys, thymus, respiratory tract, and nasal cavity.

**Form:** Liquid

**Form:** Pale yellow

**Odor:** Polyether

**POTENTIAL HEALTH EFFECTS****INGESTION**

Effects of repeated overexposure: Ingestion may cause: - injury to the liver - injury to the thyroid - injury to the kidney - injury to the bloodforming system

**SKIN**

None known. Effects of repeated overexposure: May cause the following effects: Skin irritation.

**INHALATION**

Harmful effects are not expected from static vapor at ambient temperature. Inhalation of an aerosol of the neat material within a confined space could result in respiratory distress and eye injury.

Effects of repeated overexposure: Aerosol may cause: - injury to the eyes - injury to the nasal cavity - injury to the bloodforming system

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Liquid splashed into the eye may cause discomfort. May cause the following effects: Pain - excess blinking - tear production - excess redness of the conjunctivae - swelling of the conjunctivae - iridal inflammation These effects should resolve within two weeks. Prolonged exposure to vapor or aerosol may cause discomfort. May cause the following effects: - excess redness of the conjunctivae - possibly swelling of the conjunctivae - blurring of vision These effects will resolve within a few hours.

**MEDICAL CONDITIONS AGGRAVATED**

A knowledge of the available toxicology information and of the physical and chemical properties of the material suggests that overexposure is unlikely to aggravate existing medical conditions.

**SUBCHRONIC (TARGET ORGAN )**

Liver; Kidney

**CHRONIC EFFECTS / CARCINOGENICITY**

For additional information, please see Section 11, Toxicological Information.

**ROUTES OF EXPOSURE**

Eye; Ingestion

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

<u>PRODUCT COMPOSITION</u>	<u>CAS-No.</u>	<u>WGT. %</u>
<b><u>A. HAZARDOUS</u></b>		
Polyalkyleneoxide modified Heptamethyltrisiloxane	27306-78-1	60 - 100 %
Polyalkyleneoxide Modified Heptamethyltrisiloxane	67674-67-3	5 - 10 %
<b><u>B. NON-HAZARDOUS</u></b>		
Polyalkyleneoxide	Trade secret	10 - 30 %

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Do not induce vomiting. If conscious, drink plenty of water. Call a physician or poison control center immediately.

**SKIN**

Wash off promptly and flush contaminated skin with water. Promptly remove clothing if soaked through and flush skin with water. Get medical attention if symptoms persist.

**INHALATION**

After inhalation of aerosol/mist seek medical advice immediately. Move the exposed person to fresh air at once. If breathing is difficult, give oxygen. Call a physician or poison control center immediately.

**EYES**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms persist.

**NOTE TO PHYSICIAN**

Treatment is symptomatic and supportive.

**5. FIRE-FIGHTING MEASURES****FLASH POINT:**

116 °C; 241 °F

**METHOD**

ASTM D 93

**FLAMMABLE LIMITS LEL:**

No data available.

**FLAMMABLE LIMITS UEL:**

No data available.

**SENSITIVITY TO MECHANICAL IMPACT:**

No

**SENSITIVITY TO STATIC DISCHARGE**

Sensitivity to static discharge is not expected.

**EXTINGUISHING MEDIA**

All standard extinguishing agents are suitable.

**SPECIAL FIRE FIGHTING PROCEDURES**

Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

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Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

**7. HANDLING AND STORAGE****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE**

Avoid contact with skin and eyes. Avoid breathing mists or vapors. Keep out of reach of children.  
Attention: Not for injection into humans.

**OTHER PRECAUTIONS**

Consult the manufacturer before using an aerosol of the neat liquid.

**STORAGE**

Keep container closed. Store in original container.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****ENGINEERING CONTROLS**

Provide eyewash station and safety shower.; General (mechanical) room ventilation is expected to be satisfactory if handled at low temperatures or in covered equipment.

**RESPIRATORY PROTECTION**

If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

**PROTECTIVE GLOVES**

Chemical resistant gloves

**EYE AND FACE PROTECTION**

Safety glasses with side shields

**OTHER PROTECTIVE EQUIPMENT**

Wear suitable protective clothing and eye/face protection.

**Exposure Guidelines**

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<u>Component</u>	<u>CAS-No.</u>	<u>Source</u>	<u>Value</u>
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Absence of values indicates none found

PEL - OSHA Permissible Exposure Limit; TLV - ACGIH Threshold Limit Value; TWA - Time Weighted Average; INTL REL - Internal Recommended Exposure Limit

OSHA revoked the Final Rule Limits of January 19, 1989 in response to the 11th Circuit Court of Appeals decision (AFL-CIO v. OSHA) effective June 30, 1993. See 29 CFR 1910.1000 (58 FR 35338).

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>BOILING POINT (°C):</b>	> 150 °C; > 302 °F; Copolymer
<b>VAPOR PRESSURE (20 C) (MM HG):</b>	< 1
<b>VAPOR DENSITY (AIR=1):</b>	> 1
<b>FREEZING POINT:</b>	-1 °C; 30 °F
<b>PHYSICAL STATE:</b>	Liquid
<b>ODOR:</b>	Polyether
<b>Color:</b>	Pale yellow
<b>EVAPORATION RATE (BUTYL ACETATE=1):</b>	< 1
<b>DENSITY:</b>	1.0070 g/cm <sup>3</sup>
<b>pH:</b>	No data available.
<b>SOLUBILITY IN WATER (20 C):</b>	Dispersible
<b>VOC EXCL. H<sub>2</sub>O &amp; EXEMPTS (G/L):</b>	29.8 g/l

**10. STABILITY AND REACTIVITY****STABILITY**

Stable

**HAZARDOUS POLYMERIZATION.**

Hazardous polymerisation does not occur.

**HAZARDOUS THERMAL DECOMPOSITION / COMBUSTION PRODUCTS**

In case of fire, gives off (emits); Carbon oxides; Oxides of silicon.; Formaldehyde.; Carbon monoxide is highly toxic if inhaled; carbon dioxide in sufficient concentrations can act as an asphyxiant.; Acute overexposure to the products of combustion may result in irritation of the respiratory tract.; This product contains methylpolysiloxanes which can generate formaldehyde at approximately 300 degrees Fahrenheit (150°C) and above, in atmospheres which contain oxygen. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant, and potential cancer hazard. A MSDS for formaldehyde is available from Momentive.

**INCOMPATIBLE MATERIALS**

None known.

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**CONDITIONS TO AVOID**

None known.

**11. TOXICOLOGICAL INFORMATION****ACUTE ORAL**

LD50; Species: Rat; &gt; 2,000 mg/kg; Remarks: slightly toxic

**REPEATED DOSE TOXICITY**

Species: Rat; Exposure time: 28 d

NOAEL - No Observable Adverse Effect Level: 450 mg/kg.

**ACUTE DERMAL**

LD50; Species: Rat; &gt; 2,000 mg/kg; Remarks: slightly toxic

**ACUTE INHALATION**

LC50; Species: Rat; 2 mg/l; Remarks: Aerosol.

LC50; Species: Rat; &gt; 11.78 mg/l; Remarks: Aerosol., 5% Diluted aqueous solution

**OTHER**

This material was not mutagenic in an Ames bacterial assay or in three mammalian test systems including the Chinese hamster ovary (CHO)/HGPRT gene mutation assay, a micronucleus cytogenetic assay in mice, and an in vitro mammalian cytogenetic test.

,In a repeated skin application study with rats, this material caused moderate skin irritation which resolved during a post-application recovery period. There was no evidence for percutaneous cumulative or specific organ toxicity, and no effect on male or female reproductive systems.

,Findings from a 14-day dietary feeding study with rats show that high dosage repeated ingestion of this material causes reversible adverse effects on the male and female reproductive tracts. Additional effects seen include increased liver weight, altered blood cytology/chemistry, and thyroid enlargement (primarily hypertrophy, with some hyperplasia). Evidence of partial or complete recovery was found over a 28-day recovery period.

,Findings from a repeat 9-day aerosol inhalation toxicity study with rats show a no-observable-effect-level (NOEL) of less than 0.025 mg/l. Symptoms of toxicity included rales, gasping, ocular opacity, prostration, hypothermia, reduced body weight gain and food consumption, changes in clinical pathology, decreased thymus weight, and microscopic lesions in the nasal cavity. There was no effect on the male or female reproductive systems. It is not anticipated that the use of aqueous dilutions of this product would result in this type of aerosol exposure.

**SENSITIZATION**

Species: Guinea Pig; Result: Did not cause sensitization on laboratory animals.

**SKIN IRRITATION.**

Species: Rabbit; Result: No skin irritation

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**EYE IRRITATION**

Species: Rabbit ; Result: Strongly irritating.

**OTHER EFFECTS OF OVEREXPOSURE**

No adverse effects anticipated from available information.

**12. ECOLOGICAL INFORMATION****ECOTOXICOLOGY**

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment., May cause long-term adverse effects in the aquatic environment.

**CHEMICAL FATE**

Aqueous abiotic hydrolysis expected to contribute to degradation. OECD 111

**ECOTOXICITY EFFECTS****Toxicity to fish**

LC50

Species: Zebra Fish

Result: 2.75 mg/l

Exposure time: 96 h

**Toxicity to fish**

NOEC

Species: Zebra Fish

Result: 0.56 mg/l

Exposure time: 96 h

**Toxicity to fish**

LC50

Species: Lepomis macrochirus

Result: 6 mg/l

Exposure time: 96 h

**Toxicity to other organisms**

EC50

Species: Daphnia similis

Result: 22.61 mg/l

Exposure time: 48 h

**Toxicity to other organisms**

NOEC

Species: Daphnia similis

Result: 10 mg/l

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Exposure time: 48 h

**Toxicity to other organisms**

EC50

Species: Daphnia magna

Result: 37 mg/l

Exposure time: 48 h

**Toxicity to other organisms**

NOEC

Species: Daphnia magna

Result: 25 mg/l

Exposure time: 48 h

**Toxicity to algae**

EC50

Species: Selenastrum capricornutum

Result: 5.5 mg/l

Exposure time: 96 h

**Toxicity to algae**

NOEC

Species: Selenastrum capricornutum

Result: 1 mg/l

Exposure time: 96 h

**Toxicity to microorganisms**

MEC90

Species: Spirillum volutans

Result: > 0.201 mg/l

Exposure time: 120 min

(highest concentration tested)

Uncoordinated mobility in 90% of the population

**Elimination information (persistence and degradability)****Biodegradation**

The product is not readily biodegradable.



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Disposal should be made in accordance with federal, state and local regulations.

**14. TRANSPORT INFORMATION**

**DOT SHIPPING NAME:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.(Polyalkyleneoxide Modified Heptamethyltrisiloxane)  
**DOT HAZARD CLASS:** 9  
**DOT LABEL (S):** 9  
**UN/NA NUMBER:** UN3082  
**PACKING GROUP:** III

**IMDG SHIPPING NAME:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.(Polyalkyleneoxide Modified Heptamethyltrisiloxane)  
**CLASS:** 9  
**IMDG-Labels:** 9  
**UN NUMBER:** UN3082  
**PACKING GROUP:** III  
**EmS No.:** F-A; S-F

**IATA:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.(Polyalkyleneoxide Modified Heptamethyltrisiloxane)  
**CLASS:** 9  
**ICAO-Labels:** 9MI  
**UN NUMBER:** UN3082  
**PACKING GROUP:** III

**Further Information:** This substance/preparation meets the criteria of a Marine Pollutant (see IMDG paragraph 2.9.3.3) but is not identified in the IMDG Code (Marpol list). As such, substance/preparation shall be transported as a marine pollutant in accordance with the IMDG code.

**15. REGULATORY INFORMATION****Inventories**

Australia Inventory of Chemical Substances (AICS) y (positive listing)  
EU list of existing chemical substances y (positive listing)  
Japan Inventory of Existing & New Chemical Substances (ENCS) y (positive listing)

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China Inventory of Existing Chemical Substances	y (positive listing)
Korea Existing Chemicals Inventory (KECI)	y (positive listing)
Canada DSL Inventory	y (positive listing)
Canada NDSL Inventory	n (Negative listing)
New Zealand Inventory of Chemicals	y (positive listing)
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	y (positive listing)
TSCA list	y (positive listing)
New Zealand Inventory of Chemicals	y (positive listing)
Japan Industrial Safety & Health Law (ISHL) Listing	n (Negative listing)

For inventories that are marked as quantity restricted or special cases, please contact Momentive.

**US Regulatory Information****SARA (311,312) HAZARD CLASS**

Acute Health Hazard

**CALIFORNIA PROPOSITION 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**Canadian Regulatory Information****WHMIS CLASSIFICATION**

D2B - Toxic Material Causing Other Toxic Effects

**16. OTHER INFORMATION****OTHER**

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

,C = ceiling limit	NEGL = negligible
EST = estimated	NF = none found
NA = not applicable	UNKN = unknown
NE = none established	REC = recommended
ND = none determined	V = recommended by vendor



# **MATERIAL SAFETY DATA SHEET**

Version: 1.10  
08/17/2012

## **Coatosil\* 77 Siloxane Polyalkyleneoxide Copolymer**

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SKN = skin                      TS = trade secret  
R = recommended           MST = mist  
NT = not tested               STEL = short term exposure limit  
ppm = parts per million      ppb = parts per billion  
By-product= reaction by-product, TSCA inventory status not required under 40 CFR part 720.30(h-2).