SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier
Product name: Eastman(TM) Cellulose Acetate Butyrate CAB-381-20BP, 100%

Product No.: EAN 445810. P1140218

Synonyms, Trade Names: 11402-00

Additional identification
Chemical name: cellulose acetate butyrate
CAS-No.: 9004-36-8

Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Polymer
Uses advised against: None known.

Details of the supplier of the safety data sheet
Manufacturer / Supplier
Eastman Chemical Company
200 South Wilcox Drive
Kingsport, TN 37660-5280 US
+14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

Emergency telephone number:
For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

Hazard Classification:

OSHA Specified Hazards:
Combustible dust May form combustible dust concentrations in air.

Warning label items including precautionary statement:

Signal Words: WARNING!

Hazard Statement(s): May form combustible dust concentrations in air.

Precautionary Statement:
Prevention: P210: Keep away from heat/sparks/open flames. - No smoking.
P243: Take precautionary measures against static discharge.
Disposal: P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC): None known.

SECTION 3: Composition/information on ingredients

Substances / Mixtures

General information:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Concentration</th>
<th>Additional identification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>cellulose acetate butyrate</td>
<td>100%</td>
<td>CAS-No.: 9004-36-8</td>
<td></td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
# This substance has workplace exposure limit(s).

SECTION 4: First aid measures

Description of first aid measures

Inhalation: Move to fresh air. Treat symptomatically. Get medical attention if symptoms persist.

Eye contact: Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Get medical attention if symptoms persist. If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. Get medical attention immediately.

Skin Contact: Wash with soap and water. Get medical attention if symptoms occur. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Get medical attention.

Ingestion: Seek medical advice.

Most important symptoms and effects, both acute and delayed: Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

Indication of any immediate medical attention and special treatment needed

Hazards: Contact with molten substance/product may cause severe burns to skin and eyes.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.
Extinguishing media

Suitable extinguishing media: Water spray. Dry chemical. Carbon Dioxide.

Unsuitable extinguishing media: None known.

Special hazards arising from the substance or mixture: Powdered material may form explosive dust-air mixtures.

Advice for firefighters

Special fire fighting procedures: Minimize dust generation and accumulation.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment.

Environmental Precautions: Not regarded as dangerous for the environment.

Methods and material for containment and cleaning up:

Sweep up and place in a clearly labeled container for chemical waste.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

SECTION 7: Handling and storage:

Precautions for safe handling: Avoid contact with molten material. Mixing cellulose esters in a nonpolar hydrocarbon, such as toluene or xylene, may result in the buildup of static electricity, which can cause a flash fire or an explosion. When adding cellulose ester to any flammable liquid, an inert gas atmosphere should be maintained within the vessel.

Conditions for safe storage, including any incompatibilities: Keep container closed.

Specific end use(s): Polymer
SECTION 8: Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Country specific exposure limits have not been established or are not applicable unless listed below.

Exposure controls

Appropriate engineering controls: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Eye bath. Washing facilities.

Eye/face protection: It is a good industrial hygiene practice to minimize eye contact. Wear a face shield when working with molten material.

Skin protection
Hand Protection: It is a good industrial hygiene practice to minimize skin contact. When material is heated, wear gloves to protect against thermal burns.

Other: No data available.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

Hygiene measures: Observe good industrial hygiene practices.

Environmental Controls: No data available.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance
Physical State: Solid
Form: powder
Color: White
Odor: slight, Characteristic
Odor Threshold: Not determined.
pH: No data available.
Melting Point: 127 - 240 °C
Boiling Point: No data available.
Flash Point: not applicable, combustible solid
Evaporation Rate: Not determined.
Flammability (solid, gas): No data available.
Flammability Limit - Upper (%): No data available.
Flammability Limit - Lower (%): No data available.
Vapor pressure: Not determined.
Vapor density (air=1): No data available.
Specific Gravity: > 1 (estimated)
Solubility(ies)
    Solubility in Water: Negligible
    Solubility (other): No data available.
Partition coefficient (n-octanol/water): No data available.
Autoignition Temperature: No data available.
Decomposition Temperature: Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Dynamic Viscosity: No data available.
Kinematic viscosity: Not determined.
Explosive properties: No data available.
Oxidizing properties: No data available.
Dust Explosion Class: St 2 - strong explosion

SECTION 10: Stability and reactivity

Reactivity: None known. Materials containing similar structural groups are normally stable.

Chemical Stability: Not fully evaluated.

Possibility of Hazardous Reactions: None known.

Conditions to Avoid: Avoid dust formation.

Incompatible Materials: Strong oxidizing agents.

Hazardous Decomposition Products: Carbon Monoxide. Carbon Dioxide.

SECTION 11: Toxicological information

Information on likely routes of exposure
    Inhalation: None known.
    Ingestion: None known.
    Skin Contact: Molten material will produce thermal burns.
    Eye contact: Molten material will produce thermal burns.
Information on toxicological effects

### Oral
**Product:** No data available.
**Specified substance(s):** cellulose acetate butyrate

**Oral LD-50:** (Rat): > 3,200 mg/kg (highest dose tested)

### Dermal
**Product:** No data available.
**Specified substance(s):** cellulose acetate butyrate

**Dermal LD-50:** (Guinea Pig): > 1,000 mg/kg (highest dose tested)

### Inhalation
**Product:** No data available.

### Repeated Dose Toxicity
**Product:** No data available.

### Skin Corrosion/Irritation
**Product:** No data available.
**Specified substance(s):** cellulose acetate butyrate

(Guinea Pig, 24 h): slight

### Serious Eye Damage/Eye Irritation
**Product:** No data available.

### Respiratory or Skin Sensitization
**Product:** No data available.
**Specified substance(s):** cellulose acetate butyrate

Skin Sensitization: non-sensitizing

### Carcinogenicity
**Product:** No data available.

### Toxicity to reproduction
**Product:** No data available.

### Developmental Toxicity
**Product:** No data available.
Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other Effects: No data available.

SECTION 12: Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

BOD/COD Ratio
Product: No data available.

Bioaccumulative Potential
Bioconcentration Factor (BCF)
Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: No data available.

Mobility in Soil:
No data available.

Known or predicted distribution to environmental compartments
cellulose acetate butyrate No data available.

Other Adverse Effects:
No data available.

SECTION 13: Disposal considerations

Waste treatment methods
General information: No data available.
Disposal methods: Dispose of waste and residues in accordance with local authority requirements. Incinerate.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company’s Hazardous Materials/Dangerous Goods expert for information specific to your situation.

DOT
Class not regulated

IMDG - International Maritime Dangerous Goods Code
Class not regulated

IATA
Class not regulated

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture:
This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS (Canada) Status: noncontrolled

SARA 311-312 Hazard Classification(s):
fire hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List
NONE

OSHA: hazardous

TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

Philippines Inventory (PICCS): This product is listed on the Philippine Inventory or otherwise complies with PICCS.

Inventory of Existing Chemical Substances in China: All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

SECTION 16: Other information

HMIS® Hazard Ratings: Health - 1, Flammability - 1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Revision Information: New SDS

Key literature references and sources for data: No data available.

Training information: No data available.

Issue Date: 04/16/2015

SDS No.: 150000093287

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

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