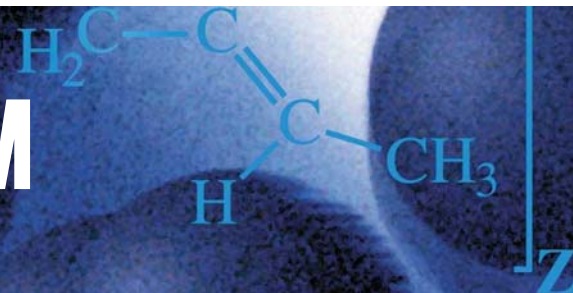


ROYALENE[®] EPDM



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ROYALENE[®] 535

"An Ultra Fast Curing Polymer Designed for
Automotive Sponge and Dense Moldings and Tire Applications "

Unique Features

- ▶ Low Mooney Viscosity for excellent mold flow
- ▶ Ultra fast curing
- ▶ Blends readily with SBR, NR and other diene polymers to provide weathering resistance
- ▶ Non-staining
- ▶ Provides excellent low temperature flexibility properties
- ▶ Easy mixing and processing

Applications

- ▶ Automotive molded sponge and dense assembly corners
- ▶ Closed cell sheet sponge
- ▶ Non-bulbular closed cell sponge extrusions requiring very low load deflection properties
- ▶ Tire components, such as coverstrips, white sidewalls and black sidewalls, in blends with diene polymers

Raw Polymer Properties and Specifications

	Test Method*	Min.	Max.	Typical
Mooney Viscosity, ML (1+4)/100°C (Milled)	ZS 1223A	45	60	—
E/P Weight Ratio.....	ZS 1231	—	—	60/40
ENB, Weight %	ZS 1222	—	—	9.4
Molecular Weight Distribution	ZS 1296A	—	—	Broad
Volatile Matter, Weight %.....	ZS 1008K	—	1.0	—
Ash, Weight %	ZS 1005	—	0.15	—
Stabilizer	—	—	—	Non-Staining
Specific Gravity, g/cc	ASTM D-792	—	—	0.86
Color	ZS 1072A	—	—	Light Amber
Physical Form, lbs/bale	—	—	—	55.1 (25 kg) (Dense bale)
Packaging, lbs/skid (Net)	—	—	—	1157 (525 kg)

* Crompton Test Methods

R-535/mef

ASP-1831H

VVV-8/2004

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