

UCON Fluids and Lubricants

UCON Lubricant 75-H-90,000 and 75-H-90,000, AQ

Product Description	UCON™ Lubricant 75-H-90,000 is a polyalkylene glycol (PAG) containing 75 weight percent oxyethylene and 25 percent oxypropylene groups. UCON™ Lubricant 75-H-90,000 is water soluble below 75°C and has two terminal hydroxyl groups.	
	UCON [™] Lubricant 75-H-90,000 offers exceptional lubricity and cleanliness into many lubricant applications, including textile fiber lubricant, water glycol hydraulic fluid and metal working fluids. Aqueous solution of UCON [™] Lubricant 75-H-90,000 exhibits reverse solubility, that is, it is soluble at room temperature but will begin to phase out of solution at elevated temperature. This can be particularly advantageous in the application such as heat treating and quenching, metal working and aqueous thickening.	
Product Applications	 <u>As a Lubricant</u>: Metal Working Fluid Textile Lubricant Hydraulic Fluid Thickener Mandrel Release Agent 	 Specialty: Electronic Chemicals Quenching Component Chemical Intermediate
Typical Physical Properties*		

Property	<u>75-H-90,000</u>	<u>75-H-90,000, AQ</u>
Viscosity, SUS at 100° F	90,000	12,286
cSt at 40°C	17,000	
cSt at 0°C	N/A (Solid)	
cSt at 100°C	2545	
Viscosity Index (VI), ASTM D 2270, IP226	414	
Specific Gravity, 20/20°C	1.092	1.090
Water, wt%	0.30 max.	28-32
Color, Gardner	4 max.	2 max.
Number Average Molecular Weight	12,000	
Alkalinity, wt%	0.10 max.	
Pour Point, °C, ASTM D 97	4.4	< 0
Flash Point, Closed Cup, °C (°F), ASTM D 93	199 (391)	None
Flash Point, Open Cup, °C (°F), ASTM D 92	265 (510)	None
Refractive Index n _p	1.4661	
Cloud Point , °C, 10 % aqueous	72 - 77	

*Typical properties, not to be construed as specifications

Product Stewardship

Dow encourages its customers and potential users to review their applications from the standpoint of human health and environmental aspects. To help ensure that Dow products are not used in ways for which they are not intended or tested, Dow personnel will assist customers in dealing with environmental and product safety considerations. Dow literature, including Material Safety Data Sheets, should be consulted prior to the use.

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