

**SAFETY DATA SHEET**

Revision Date: 02/24/2018

Print Date: 11/17/2020

SDS Number: R0718044

Version: 1.3

Vincience / Achromaxyl™ IS biofunctional
™ Trademark, Ashland or its subsidiaries, registered
in various countries
825993

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : Vincience / Achromaxyl™ IS
biofunctional
™ Trademark, Ashland or its subsidiaries, registered in
various countries

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Personal care
Cosmetics

Details of the supplier of the safety data sheet

Ashland
P.O. Box 2219
Columbus, OH 43216
United States of America (USA)
+1-614-790-3333

EHSProductSafety@ashland.com

Emergency telephone number

1-800-ASHLAND (1-800-274-5263)

Regulatory Information Number

1-800-325-3751

Product Information

+1-614-790-3333

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).

GHS label elements

This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components



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Chemical name	CAS-No.	Classification	Concentration (%)
ALCOHOL	254504001-5838	This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).	>= 40.00 - < 50.00

The identity and concentration of one or more component(s) is being withheld under business confidentiality.

PAPAIN	9001-73-4	Comb Dust Resp. Sens. 1B; H334	0.1463
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SECTION 4. FIRST AID MEASURES

General advice	: No hazards which require special first aid measures.
If inhaled	: If breathed in, move person into fresh air. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
In case of eye contact	: Remove contact lenses. Protect unharmed eye.
If swallowed	: Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: irritation (nose, throat, airways)
Notes to physician	: No hazards which require special first aid measures.



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SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 Water spray
 Foam
 Carbon dioxide (CO₂)
 Dry chemical
- Specific hazards during firefighting : If product is heated above its flash point it will produce vapors sufficient to support combustion. Vapors are heavier than air and may travel along the ground and be ignited by heat, pilot lights, other flames and ignition sources at locations near the point of release.
 Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Aldehydes
 carbon dioxide and carbon monoxide
 nitrogen oxides (NO_x)
- Specific extinguishing methods :
 Product is compatible with standard fire-fighting agents.
- Further information : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
 Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

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SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.

Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

ALCOHOL	254504001-5838	TWA	5 mg/m3 mist, respirable fraction	OSHA Z-1
		TWA	15 mg/m3 mist, total dust	OSHA Z-1
		PEL	10 mg/m3 Mist - total fraction	CAL PEL
		PEL	5 mg/m3 Mist - respirable fraction	CAL PEL
		TWA	10 mg/m3 Mist - total dust	OSHA P0
		TWA	5 mg/m3 Mist - respirable fraction	OSHA P0

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Hazardous components without workplace control parameters

Components	CAS-No.
PAPAIN	9001-73-4

Engineering measures : General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment



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- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye protection : Not required under normal conditions of use. Wear splash-proof safety goggles if material could be misted or splashed into eyes.
- Skin and body protection : Wear as appropriate:
 Safety shoes
 Wear resistant gloves (consult your safety equipment supplier).
- Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : liquid
- Colour : amber
- Odour : characteristic
- Odour Threshold : No data available
- pH : 6.5 - 7.5
- Melting point/range : No data available
- Melting point/freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : 199 °C
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit : No data available
- Lower explosion limit : No data available



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Vapour pressure : No data available

Relative vapour density : No data available

Relative density : No data available

Density : 1.06 - 1.09 g/cm³ (20 °C)

Solubility(ies)

Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Product will not undergo hazardous polymerization.

Conditions to avoid : excessive heat

Incompatible materials : Strong bases
 Strong oxidizing agents

Hazardous decomposition products

acrolein
 Aldehydes
 carbon dioxide and carbon monoxide

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SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Components:**ALCOHOL:**

Acute oral toxicity : LD50 (Rat): 12,600 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 570 mg/m3
Exposure time: 1 h
Test atmosphere: vapour
Assessment: Not classified as acutely toxic by inhalation
under GHS.

Acute dermal toxicity : LD50 (Rabbit): > 10 g/kg

Skin corrosion/irritation

Not classified based on available information.

Components:**ALCOHOL:**

Result: No skin irritation

Components:**PAPAIN:**

Result: Irritating to skin.

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks: Unlikely to cause eye irritation or injury.

Components:**ALCOHOL:**

Result: Slight, transient irritation

Components:**PAPAIN:**

Result: Irritating to eyes.

Respiratory or skin sensitisation

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Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Components:**PAPAIN:**

Assessment: Probability or evidence of low to moderate respiratory sensitisation rate in humans

Assessment: Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

Further information**Product:**

Remarks: No data available

Carcinogenicity:**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Ecotoxicology Assessment

Acute aquatic toxicity : Not classified based on available information.



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Chronic aquatic toxicity : Not classified based on available information.

Components:

ALCOHOL:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 54,000 mg/l
 Exposure time: 96 h
 Test Type: static test

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 1,995 mg/l
 Exposure time: 48 h

Persistence and degradability

Components:

ALCOHOL:

Biodegradability : Result: Readily biodegradable.

No data available

Bioaccumulative potential

Components:

ALCOHOL:

Partition coefficient: n-octanol/water : log Pow: -1.76

No data available

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : No data available

Components:

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.

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SECTION 14. TRANSPORT INFORMATION**International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

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Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.**SARA 313** This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**US State Regulations****Pennsylvania Right To Know**

ALCOHOL

254504001-
5838

The identity and concentration of one or more component(s) is
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WATER

7732-18-5

Hydrolyzed vegetable protein

100209-45-8

New Jersey Right To Know

ALCOHOL

254504001-
5838

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WATER

7732-18-5

Hydrolyzed vegetable protein

100209-45-8

California Prop 65

This product does not contain any chemicals known to State
of California to cause cancer, birth defects, or any other
reproductive harm.

The components of this product are reported in the following inventories:

TSCA : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : Personal care

KECI : Not in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL
(Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 02/24/2018

NFPA:**HMIS III:**



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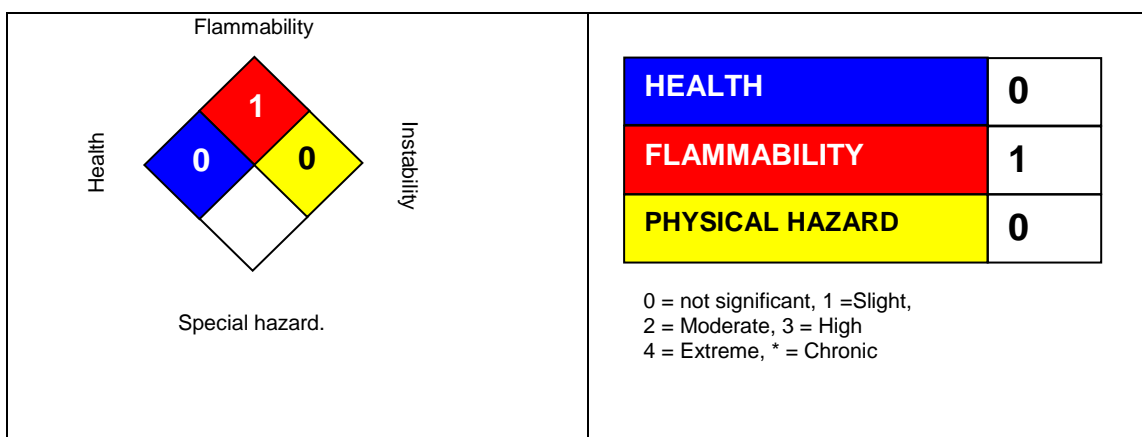
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NFPA Flammable and Combustible Liquids Classification

Combustible Liquid Class IIIB

Full text of H-Statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS -

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Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative