



ERABOND METAL RED

Era Polymers Pty Ltd

Version No: 1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 18/06/2014

Print Date: 20/04/2015

Initial Date: Not Available
S.GHS.USA.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	ERABOND METAL RED
Synonyms	Not Available
Proper shipping name	Adhesives, containing a flammable liquid
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Polyurethane adhesive
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Details of the manufacturer/importer

Registered company name	Era Polymers Pty Ltd
Address	25-27 Green Street 2019 NSW Australia
Telephone	+61 (0)2 9666 3788
Fax	+61 (0)2 9666 4805
Website	www.erapol.com.au
Email	erapol@erapol.com.au

Emergency telephone number

Association / Organisation	CHEMWATCH
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
877 715 9305	+612 9186 1132	Not Available

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	3	3
Toxicity	2	2
Body Contact	2	2
Reactivity	2	2
Chronic	3	3

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme



GHS Classification	Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Reproductive Toxicity Category 1A, STOT - SE (Narcosis) Category 3
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Label elements

Continued...

ERABOND METAL RED

GHS label elements



SIGNAL WORD

DANGER

Hazard statement(s)

H225	Highly flammable liquid and vapour
H315	Causes skin irritation
H319	Causes serious eye irritation
H360	May damage fertility or the unborn child
H336	May cause drowsiness or dizziness

Precautionary statement(s) Prevention

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.
P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
78-93-3	30-60	methyl ethyl ketone
Not Available	10-30	All other substances - non-hazardous
111-15-9	10-30	2-ethoxyethyl acetate
1330-20-7	<12.5	xylene

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.

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Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:

- ▶ Hepatic metabolism produces ethylene glycol as a metabolite.
 - ▶ Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.
 - ▶ Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.
- [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to ethylene glycol:

- ▶ Early treatment of ingestion is important. Ensure emesis is satisfactory.
- ▶ Test and correct for metabolic acidosis and hypocalcaemia.
- ▶ Apply sustained diuresis when possible with hypertonic mannitol.
- ▶ Evaluate renal status and begin haemodialysis if indicated. [I.L.O.]
- ▶ Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- ▶ Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- ▶ Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- ▶ Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- ▶ Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: *Occupational & Environmental Medicine* 1996; 53, 595-600

for simple ketones:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippuric acids in urine	1.5 gm/gm creatinine	End of shift	

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2 mg/min

Last 4 hrs of shift

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

- | | |
|----------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|----------------------|--|

Advice for firefighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).

Fire/Explosion Hazard

- ▶ Liquid and vapour are highly flammable.
- ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.
- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- ▶ Remove all ignition sources.
- ▶ Clean up all spills immediately.
- ▶ Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb small quantities with vermiculite or other absorbent material.

Major Spills

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
 - ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance:**
Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- ▶ Check for bulging containers.
 - ▶ Vent periodically
 - ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
 - ▶ **DO NOT allow clothing wet with material to stay in contact with skin**
- The tendency of many ethers to form explosive peroxides is well documented.

Other information

- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT store in pits, depressions, basements or areas where vapours may be trapped.**
- ▶ Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.

Storage incompatibility

- Xylenes:
- ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
 - ▶ attack some plastics, rubber and coatings
 - ▶ may generate electrostatic charges on flow or agitation due to low conductivity.
 - ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
 - ▶ Aromatics can react exothermically with bases and with diazo compounds.
- Methyl ethyl ketone:
- ▶ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum
 - ▶ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid
 - ▶ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide

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- attacks some plastics
 - may generate electrostatic charges, due to low conductivity, on flow or agitation
- Ketones in this group:
- are reactive with many acids and bases liberating heat and flammable gases (e.g., H₂).
 - react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H₂) and heat.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	methyl ethyl ketone	2-Butanone (Methyl ethyl ketone)	590 mg/m ³ / 200 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	methyl ethyl ketone	Methyl ethyl ketone	200 ppm	300 ppm	Not Available	TLV® Basis: URT irr; CNS & PNS impair; BEI
US NIOSH Recommended Exposure Limits (RELs)	methyl ethyl ketone	Ethyl methyl ketone, MEK, Methyl acetone, Methyl ethyl ketone	590 mg/m ³ / 200 ppm	885 mg/m ³ / 300 ppm	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	2-ethoxyethyl acetate	2-Ethoxyethyl acetate (Cellosolve acetate)	540 mg/m ³ / 100 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	2-ethoxyethyl acetate	2-Ethoxyethyl acetate	5 ppm	Not Available	Not Available	TLV® Basis: Male repro dam; BEI
US NIOSH Recommended Exposure Limits (RELs)	2-ethoxyethyl acetate	Cellosolve® acetate, EGEEA, Ethylene glycol monoethyl ether acetate, Glycol monoethyl ether acetate	2.7 mg/m ³ / 0.5 ppm	Not Available	Not Available	[skin]
US OSHA Permissible Exposure Levels (PELs) - Table Z1	xylene	Xylenes (o-, m-, p-isomers)	435 mg/m ³ / 100 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	xylene	Xylene (all isomers)	100 ppm	150 ppm	Not Available	TLV® Basis: URT & eye irr; CNS impair; BEI

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
2-ethoxyethyl acetate	Ethoxyethylacetate, 2-	15 ppm	420 ppm	2500 ppm
xylene	Xylenes	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	3,000 [Unch] ppm
All other substances - non-hazardous	Not Available	Not Available
2-ethoxyethyl acetate	2,500 ppm	500 ppm
xylene	1,000 ppm	900 ppm

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with side shields. ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior</p>

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	to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Suitability and durability of glove type is dependent on usage.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ► Overalls. ► PVC Apron. ► PVC protective suit may be required if exposure severe. ► Eyewash unit. ► Ensure there is ready access to a safety shower.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
TEFLON	C
VITON	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	RED LIQUID		
Physical state	Liquid	Relative density (Water = 1)	0.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	5	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available

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Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation hazard is increased at higher temperatures.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)
Skin Contact	The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons. The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.
Chronic	Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects.

ERABOND METAL RED	TOXICITY	IRRITATION
	Not Available	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >8100 mg/kg ^[1]	- mild
	Inhalation (rat) LC50: 23.5 mg/L/8H ^[2]	Eye (human): 350 ppm -irritant
	Inhalation (rat) LC50: 50.1 mg/L/8 hr ^[2]	Eye (rabbit): 80 mg - irritant
	Oral (rat) LD50: 3474.9 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild Skin (rabbit): 13.78mg/24 hr open
2-ethoxyethyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 10500 mg/kg ^[2]	Dermal (rabbit): 420 mg(open)-mild
	Inhalation (rat) LC50: >1500 ppm/8H ^[2]	Eye (rabbit): 40 mg - moderate
	Inhalation (rat) LC50: 12.1 mg/L/8 h ^[2]	
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 5000 ppm/4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 4300 mg/kg ^[2]	Eye (rabbit): 87 mg mild

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Skin (rabbit):500 mg/24h moderate

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

ERABOND METAL RED	<p>No significant acute toxicological data identified in literature search.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.</p>
METHYL ETHYL KETONE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance.</p>
2-ETHOXYETHYL ACETATE	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p>
XYLENE	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Reproductive effector in rats</p>

Acute Toxicity	☹	Carcinogenicity	☹
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	☹	STOT - Repeated Exposure	☹
Mutagenicity	☹	Aspiration Hazard	☹

Legend: ✓ – Data required to make classification available
 ✗ – Data available but does not fill the criteria for classification
 ☹ – Data Not Available to make classification

CMR STATUS

REPROTOXIN	<div> <div>methyl ethyl ketone</div> <div>ILO Chemicals in the electronics industry that have toxic effects on reproduction</div> </div> <div> <div>xylene</div> <div>ILO Chemicals in the electronics industry that have toxic effects on reproduction</div> </div>
EYE	<div> <div>methyl ethyl ketone</div> <div>US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs) - Eye</div> </div> <div> <div>xylene</div> <div>US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs) - Eye US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs) - Eye</div> </div> <div> <div>METHYL ETHYL KETONE (2-Butanone) X</div> <div>X XYLENES (mixed isomers)</div> </div>
RESPIRATORY	<div> <div>methyl ethyl ketone</div> <div>US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs) - Respiratory</div> </div> <div> <div>xylene</div> <div>US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs) - Respiratory US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs) - Respiratory</div> </div> <div> <div>X</div> <div>X</div> </div>
SKIN	<div> <div>2-ethoxyethyl acetate</div> <div>US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants - Skin US - Hawaii Air Contaminant Limits - Skin Designation US - Washington Permissible exposure limits of air contaminants - Skin US - Michigan Exposure Limits for Air Contaminants - Skin US - Alaska Limits for Air Contaminants - Skin Designation US OSHA Permissible Exposure Levels (PELs) - Skin US NIOSH Recommended Exposure Limits (RELs) - Skin US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants - Skin US ACGIH Threshold Limit Values (TLV) - Skin US - California Permissible Exposure Limits for Chemical Contaminants - Skin US - Oregon Permissible Exposure Limits (Z1) - Skin US - Minnesota Permissible Exposure Limits (PELs) - Skin</div> </div> <div> <div>xylene</div> <div>US - Hawaii Air Contaminant Limits - Skin Designation</div> </div> <div> <div>X [skin]]Yes S</div> <div>X</div> </div>

SECTION 12 ECOLOGICAL INFORMATION

Continued...

ERABOND METAL RED

Toxicity

For Ethelene Glycol Monoalkyl Ethers and their Acetates:

log BCF: 0.463 to 0.732;

LC50 : 94 to > 5000 mg/L. (aquatic species).

Members of this category include ethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE).

Environmental Fate: Aquatic Fate - The ethers possess no functional groups that are readily subject to hydrolysis in the presence of waters. The acetates possess an ester group that hydrolyses in neutral ambient water under abiotic conditions.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
2-ethoxyethyl acetate	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
2-ethoxyethyl acetate	LOW (LogKOW = 0.5898)
xylene	MEDIUM (BCF = 740)

Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
2-ethoxyethyl acetate	MEDIUM (KOC = 2.093)


SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and MSDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory.</p>
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO

Land transport (DOT)

UN number	1133
Packing group	II
UN proper shipping name	Adhesives, containing a flammable liquid
Environmental hazard	No relevant data
Transport hazard class(es)	Class : 3
Special precautions for user	Special provisions : T11, TP1, TP8, TP27

Air transport (ICAO-IATA / DGR)

UN number	1133						
Packing group	II						
UN proper shipping name	Adhesives containing flammable liquid						
Environmental hazard	No relevant data						
Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>3L</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3L						

ERABOND METAL RED

Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1133		
Packing group	II		
UN proper shipping name	ADHESIVES containing flammable liquid		
Environmental hazard	Not Applicable		
Transport hazard class(es)	IMDG Class	:	3
	IMDG Subrisk	:	Not Applicable
Special precautions for user	EMS Number	:	F-E , S-D
	Special provisions	:	Not Applicable
	Limited Quantities	:	5 L

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	methyl ethyl ketone	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	2-ethoxyethyl acetate	Y
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	xylene	Y

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl ethyl ketone(78-93-3) is found on the following regulatory lists	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Idaho - Limits for Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US EPA Carcinogens Listing", "US - Michigan Exposure Limits for Air Contaminants", "US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)", "US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Washington Permissible exposure limits of air contaminants", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1"
All other substances - non-hazardous() is found on the following regulatory lists	"Not Applicable"
2-ethoxyethyl acetate(111-15-9) is found on the following regulatory lists	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens", "US - Idaho - Limits for Air Contaminants", "US - California Proposition 65 - Reproductive Toxicity", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Michigan Exposure Limits for Air Contaminants", "US - California - Proposition 65 - Priority List for the Development of MADLs for Chemicals Causing Reproductive Toxicity", "US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)", "US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Washington Permissible exposure limits of air contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1"
xylene(1330-20-7) is found on the following regulatory lists	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Idaho - Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV) - Carcinogens", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US EPA Carcinogens Listing", "US - Oregon Permissible Exposure Limits (Z-1)", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "US - Michigan Exposure Limits for Air Contaminants", "US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)", "US - Alaska Limits for Air Contaminants", "US - Washington Permissible exposure limits of air contaminants", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1"
National Inventory	Status

ERABOND METAL RED

Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (All other substances - non-hazardous)
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

SECTION 16 OTHER INFORMATION**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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