SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Product name: Eastman(TM) Chlorinated Polyolefin 730-1 (100% Solids)

Product No.: EAN 110346. 730-1, S2287201, S2287202, F2287201, F2287202, S2287203

Synonyms, Trade Names: 22872-00

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Adhesion promoter
Uses advised against: None known.

Details of the supplier of the safety data sheet

Manufacturer / Supplier
Eastman Chemical Company
200 South Wilcox Drive
Kingsport, TN 37660-5280 US
+14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

Emergency telephone number:
For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

Hazard Classification:

OSHA Specified Hazards:

Combustible dust
If converted to small particles during further processing, handling or by other means may form combustible dust concentrations in air.

Warning label items including precautionary statement:

Signal Words: WARNING!

Hazard Statement(s): If converted to small particles during further processing, handling or by other means may form combustible dust concentrations in air.

Precautionary Statement:

Disposal: P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Hazard(s) not otherwise classified (HNOC): None known.

SECTION 3: Composition/information on ingredients

Substances / Mixtures

General information:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Concentration</th>
<th>Additional identification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>modified chlorinated polyolefin</td>
<td>97%</td>
<td>CAS-No.: CAS-No: 68609-36-9</td>
<td></td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>2%</td>
<td>CAS-No.: 108-90-7</td>
<td>#</td>
</tr>
<tr>
<td>epoxidized oil</td>
<td>1%</td>
<td>CAS-No.: 61789-01-3</td>
<td></td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
# This substance has workplace exposure limit(s).

SECTION 4: First aid measures

Description of first aid measures

Inhalation: Move to fresh air. Treat symptomatically. Get medical attention if symptoms persist.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Skin contact: Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes.

Ingestion: Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: May irritate and cause redness and pain.

Indication of any immediate medical attention and special treatment needed

Hazards: None known.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.

Extinguishing media

Suitable extinguishing media: Water spray. Dry chemical. Carbon Dioxide.

Unsuitable extinguishing media: None known.
Special hazards arising from the substance or mixture: Powdered material may form explosive dust-air mixtures.

Advice for firefighters
Special fire fighting procedures: Minimize dust generation and accumulation.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment.

Environmental Precautions: Avoid release to the environment.

Methods and material for containment and cleaning up: Sweep up and place in a clearly labeled container for chemical waste. Large Spillages: Flush spill area with water spray. Prevent runoff from entering drains, sewers, or streams. Dike for later disposal.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

SECTION 7: Handling and storage:

Precautions for safe handling: Avoid contact with eyes, skin, and clothing. Use only with adequate ventilation. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities: Keep container closed. Keep away from food, drink and animal feeding stuffs.

Specific end use(s): Adhesion promoter

SECTION 8: Exposure controls/personal protection

Control Parameters
Occupational Exposure Limits

Country specific exposure limits have not been established or are not applicable unless listed below.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>type</th>
<th>Exposure Limit Values</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>chlorobenzene</td>
<td>TWA</td>
<td>10 ppm</td>
<td>US. ACGIH Threshold Limit Values (01 2010)</td>
</tr>
<tr>
<td></td>
<td>PEL</td>
<td>75 ppm 350 mg/m3</td>
<td>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)</td>
</tr>
</tbody>
</table>
Biological Limit Values

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Exposure Limit Values</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>chlorobenzene (4-Chlorocatechol, with hydrolysis: Sampling time: End of shift at end of work week.)</td>
<td>100 mg/g (Creatinine in urine)</td>
<td>ACGIH BEL (01 2010)</td>
</tr>
<tr>
<td>chlorobenzene (p-Chlorophenol, with hydrolysis: Sampling time: End of shift at end of work week.)</td>
<td>20 mg/g (Creatinine in urine)</td>
<td>ACGIH BEL (01 2010)</td>
</tr>
</tbody>
</table>

Exposure controls

Appropriate engineering controls: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Eye bath. Washing facilities.

Eye/face protection: It is a good industrial hygiene practice to minimize eye contact.

Skin protection

Hand Protection: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Other: No data available.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

Hygiene measures: Observe good industrial hygiene practices.

Environmental Controls: No data available.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: solid
Form: Granules
Color: Tan
Odor: Odorless
Odor Threshold: Not determined.

pH: No data available.
Softening Point: > 100 °C
Boiling Point: No data available.
Flash Point: not applicable, combustible solid
Evaporation Rate: Not determined.
Flammability (solid, gas): No data available.
Flammability Limit - Upper (%): No data available.
Flammability Limit - Lower (%): No data available.
Vapor pressure: Not determined.
Vapor density (air=1): No data available.
Specific Gravity: > 1 (estimated)
Solubility(ies)
   Solubility in Water: Negligible
   Solubility (other): No data available.
Partition coefficient (n-octanol/water): No data available.
Autoignition Temperature: No data available.
Decomposition Temperature: (DSC) No exotherm to 450°C
Dynamic viscosity: No data available.
Kinematic viscosity: Not determined.
Explosive properties: No data available.
Oxidizing properties: No data available.

SECTION 10: Stability and reactivity

Reactivity: None known.
Chemical Stability: Stable
Possibility of Hazardous Reactions: None known.
Conditions to Avoid: None at ambient temperatures.
Incompatible Materials: Strong oxidizing agents.
Hazardous Decomposition Products: Carbon Monoxide. Carbon Dioxide. hydrogen chloride

SECTION 11: Toxicological information

Information on likely routes of exposure
   Inhalation: None known.
   Ingestion: None known.
   Skin contact: Causes skin irritation.
Eye contact: Causes eye irritation.

Information on toxicological effects

Oral
Product: No data available.
Specified substance(s): Oral LD-50: (Rat): 2,262 mg/kg
chlorobenzene
Specified substance(s): Oral LD-50: (Rat): > 3,200 mg/kg
epoxidized oil
Oral LD-50: (Mouse): > 3,200 mg/kg

Dermal
Product: No data available.
Specified substance(s): Dermal LD-50: (Guinea Pig): > 20,000 mg/kg
chlorobenzene

Inhalation
Product: No data available.
Specified substance(s): LC50 (Rat, 4 h): 29.7 mg/l
chlorobenzene

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.
Specified substance(s): (Guinea Pig, 24 h): moderate
chlorobenzene
Specified substance(s): (Guinea Pig, 24 h): Slight
epoxidized oil

Serious Eye Damage/Eye Irritation
Product: No data available.
Specified substance(s): (Rabbit): moderate
chlorobenzene
Specified substance(s): (Rabbit): Slight
epoxidized oil

Respiratory or Skin Sensitization
Product: No data available.
Specified substance(s): Skin Sensitization: (Guinea Pig): non-sensitizing
chlorobenzene
Specified substance(s): Skin Sensitization: (Guinea Pig): non-sensitizing
epoxidized oil

Carcinogenicity
Product: No data available.
Specified substance(s): chlorobenzene

IARC Not Listed. NTP Not Listed. OSHA Not Listed.

**Toxicity to reproduction**

**Product:** No data available.

**Developmental toxicity**

**Product:** No data available.

**Germ Cell Mutagenicity**

**In vitro**

**Product:** No data available.

**In vivo**

**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specified substance(s):** chlorobenzene

**Inhalation:** Narcotic effect.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** No data available.

**Specified substance(s):** chlorobenzene

May be harmful if swallowed and enters airways.

**Other effects:** No data available.

### SECTION 12: Ecological information

**Ecotoxicity:**

**Acute hazards to the aquatic environment:**

**Fish**

**Product:** No data available.

**Specified substance(s):** chlorobenzene

LC-50 (goldfish, 96 h): 73.03 mg/l

**Aquatic Invertebrates**

**Product:** No data available.

**Specified substance(s):** chlorobenzene

EC-50 (daphnid, 48 h): 4.3 mg/l
Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

BOD/COD Ratio
Product: No data available.

Specified substance(s):
- chlorobenzene 7.32 %

Bioaccumulative Potential

Bioconcentration Factor (BCF)
Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: No data available.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

Waste treatment methods

General information: No data available.

Disposal methods: Dispose of waste and residues in accordance with local authority requirements. Incinerate. Since emptied containers retain product residue, follow label warnings even after container is emptied.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company’s Hazardous Materials/Dangerous Goods expert for information specific to your situation.
SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

WHMIS (Canada) Status: controlled
WHMIS (Canada) Hazard Classification: D/2/B

SARA 311-312 Hazard Classification(s):
- immediate (acute) health hazard
- fire hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List
NONE

OSHA: hazardous
TSCA (US Toxic Substances Control Act): All components of this product are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): All components of this product are listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): All components of this product are listed on AICS or otherwise comply with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): All components of this product are listed in the Handbook or have been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): All components of this product are listed on the Korean inventory or otherwise comply with the Korean Toxic Substances Control Act.

Philippines Inventory (PICCS): All components of this product are listed on the Philippine inventory or otherwise comply with PICCS.

Inventory of Existing Chemical Substances in China: All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

SECTION 16: Other information

HMIS® Hazard Ratings: Health - 2, Flammability - 1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Revision Information: Not relevant.

Key literature references and sources for data: No data available.

Training information: No data available.

Issue Date: 05/22/2015

SDS No.: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.