SAFETY DATA SHEET		Revision Date: 09/17/2018
		Print Date: 9/20/2018
		SDS Number: R0702831
Klucel™ M CS Hydroxypropylcellulose ™ Trademark, Ashland or its subsidiaries, registered in various countries 432014		Version: 1.4

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : Klucel™ M CS Hydroxypropylcellulose
™ Trademark, Ashland or its subsidiaries, registered in various countries

Substance name HYDROXYPROPYLCELLULOSE

Substance No.
EC-No. 618-388-0

CAS-No. 9004-64-2

Relevant identified uses of the substance or mixture and uses advised against

Details of the supplier of the safety data sheet	**Emergency telephone number**
Ashland P.O. Box 2219 Columbus, OH 43216 United States of America (USA) +1-614-790-3333 EHSProductSafety@ashland.com	1-800-ASHLAND (1-800-274-5263) **Regulatory Information Number** 1-800-325-3751 **Product Information** +1-614-790-3333

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Combustible Dust :

GHS label elements

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Precautionary Statements : **Prevention:**

Keep dust/air mixtures away from ignition sources.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture	:	Substance
Chemical nature	:	organic

Hazardous components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice	:	No hazards which require special first aid measures.
If inhaled	:	If breathed in, move person into fresh air. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
In case of eye contact	:	Remove contact lenses. Protect unharmed eye.
If swallowed	:	Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	The most important known symptoms and effects are described in the labelling (see Section 2.2) and/or Section 11.
Notes to physician	:	No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam
Specific hazards during firefighting	:	Organic dusts at sufficient concentration can form explosive mixtures in air. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon dioxide (CO2) Carbon monoxide
Specific extinguishing methods	:	Product is compatible with standard fire-fighting agents.
Further information	:	Standard procedure for chemical fires.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid dust formation. Avoid breathing dust. Material can create slippery conditions. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	:	Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.
Other information	:	Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Avoid dust formation. Ensure all equipment is electrically grounded and bonded before beginning transfer operations. The material can accumulate static charge and can therefore

cause electrical ignition of flammable atmospheres.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".

Conditions for safe storage : No smoking.

Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

Engineering measures : Provide appropriate exhaust ventilation at places where dust is formed.
General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment
Respiratory protection : In the case of dust or aerosol formation use respirator with an approved filter within the capabilities of the respirator/filter combination.
Where concentrations are above recommended limits or are unknown, or a cartridge type respirator is not adequate, wear a positive-pressure supplied-air respirator.

Hand protection
Material : butyl-rubber
Break through time : 480 min
Glove thickness : > 0.5 mm

Remarks	:	The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Safety glasses
Skin and body protection	:	Wear as appropriate: Safety shoes Wear resistant gloves (consult your safety equipment supplier).
Hygiene measures	:	Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	granules, powder
Physical state	:	solid
Colour	:	off-white
Odour	:	odourless
Odour Threshold	:	No data available
pH	:	5.0 - 8.5 Concentration: 2 % (as aqueous solution)
Softening point	:	212 - 302 °F / 100 - 150 °C
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	30 g/m3
Vapour pressure	:	No data available

Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	> 1 g/cm3
Bulk density	:	360 - 550 kg/m3
Solubility(ies)		
Water solubility	:	Insoluble > 45 ºC
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	420 °C
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Oxidizing properties	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	Stable under recommended storage conditions.
Possibility of hazardous reactions	:	Dust may form explosive mixture in air.
Conditions to avoid	:	Keep away from heat, flame, sparks and other ignition sources.
Hazardous decomposition products		No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	Inhalation Skin contact Eye Contact Ingestion

Acute toxicity
Not classified based on available information.
Skin corrosion/irritation
Not classified based on available information.
Serious eye damage/eye irritation
Not classified based on available information.
Product:
Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Respiratory or skin sensitisation
Skin sensitisation: Not classified based on available information.
Respiratory sensitisation: Not classified based on available information.
Germ cell mutagenicity
Not classified based on available information.
Carcinogenicity
Not classified based on available information.
Reproductive toxicity
Not classified based on available information.
STOT - single exposure
Not classified based on available information.
STOT - repeated exposure
Not classified based on available information.
Aspiration toxicity
Not classified based on available information.
Product:
No aspiration toxicity classification

Further information
Product:
Remarks: No data available

Carcinogenicity:

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
Product:
Ecotoxicology Assessment

Short-term (acute) aquatic hazard	:	Not classified based on available information.
Long-term (chronic) aquatic hazard	:	Not classified based on available information.

Persistence and degradability
Product:

Biodegradability	:	Result: Not readily biodegradable.

No data available
Bioaccumulative potential
No data available
Mobility in soil
No data available
Other adverse effects
No data available
Product:

Additional ecological information	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice	:	Dispose of in accordance with all applicable local, state and federal regulations.
Contaminated packaging	:	Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant		no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.
SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Combustible Dust

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

HYDROXYPROPYL CELLULOSE	9004-64-2

New Jersey Right To Know

HYDROXYPROPYL CELLULOSE	9004-64-2

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.
The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

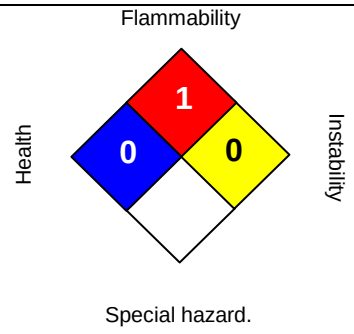
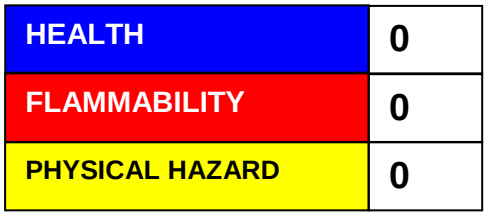
TCSI : On the inventory, or in compliance with the inventory

TSCA : On TSCA Inventory

Inventories
AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information
Revision Date: 09/17/2018

NFPA:	HMIS III:
	

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

NFPA Flammable and Combustible Liquids Classification
Not applicable

Full text of H-Statements

Sources of key data used to compile the Safety Data Sheet
Ashland internal data including own and sponsored test reports
The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative