

**SAFETY DATA SHEET**

Revision Date: 03/16/2022

Print Date: 7/14/2022

SDS Number: R0703474

Version: 1.8

N-Hance™ 3000 Cationic Guar Derivatives
™ Trademark, Ashland or its subsidiaries, registered
in various countries
419918

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : N-Hance™ 3000
Cationic Guar Derivatives
™ Trademark, Ashland or its subsidiaries, registered in
various countries

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Rheology modifier
in Personal Care

Details of the supplier of the safety data sheet

Ashland
P.O. Box 2219
Columbus, OH 43216
United States of America (USA)
1-614-790-3333 (USA)

EHSProductSafety@ashland.com

Emergency telephone number

1-800-ASHLAND (1-800-274-5263)

Regulatory information

1-614-790-3333 (customer service)

Product Information

1-614-790-3333 (USA)

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Combustible Dust :

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

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Causes serious eye irritation.

Precautionary Statements : **Prevention:**
 Wash skin thoroughly after handling.
 Wear eye protection/ face protection.

Response:
 IF IN EYES: Rinse cautiously with water for several minutes.
 Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/ attention.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
 Chemical nature : organic

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
CATIONIC GUAR GUM, MODIFIED	65497-29-2	Comb Dust Eye Irrit. 2A; H319	92.7935

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : If breathed in, move person into fresh air.
 If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.

In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.

In case of eye contact : Immediately flush eye(s) with plenty of water.
 Remove contact lenses.
 Protect unharmed eye.

If swallowed : Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

Most important symptoms : Signs and symptoms of exposure to this material through



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and effects, both acute and
 delayed

breathing, swallowing, and/or passage of the material through
 the skin may include:
 stomach or intestinal upset (nausea, vomiting, diarrhea)
 irritation (nose, throat, airways)
 Causes serious eye irritation.

Notes to physician

: No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local
 circumstances and the surrounding environment.
 Water spray
 Foam

Unsuitable extinguishing media : High volume water jet

Hazardous combustion products : Carbon dioxide (CO₂)
 Carbon monoxide
 Hydrocarbons

Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.

Further information : Fire residues and contaminated fire extinguishing water must
 be disposed of in accordance with local regulations.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Avoid dust formation.
 Avoid breathing dust.
 Material can create slippery conditions.
 Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.

Environmental precautions : Prevent product from entering drains.
 Prevent further leakage or spillage if safe to do so.
 If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Keep in suitable, closed containers for disposal.

Other information : Comply with all applicable federal, state, and local regulations.



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SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Avoid dust formation.
 Take measures to prevent the build up of electrostatic charge.
 Provide appropriate exhaust ventilation at places where dust is formed.

Advice on safe handling : Avoid dust formation.
 Do not breathe vapours/dust.
 Do not smoke.
 Ensure all equipment is electrically grounded and bonded before beginning transfer operations.
 The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres.
 Container hazardous when empty.
 Avoid contact with skin and eyes.
 Smoking, eating and drinking should be prohibited in the application area.
 For personal protection see section 8.
 Dispose of rinse water in accordance with local and national regulations.
 Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.
 For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 No smoking.

Further information on storage stability : Keep in a dry place.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Hazardous components without workplace control parameters

Components	CAS-No.
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CATIONIC GUAR GUM,
MODIFIED

65497-29-2

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.
Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment

Respiratory protection : In the case of dust or aerosol formation use respirator with an approved filter within the capabilities of the respirator/filter combination.
Where concentrations are above recommended limits or are unknown, or a cartridge type respirator is not adequate, wear a positive-pressure supplied-air respirator.

Hand protection

Material : butyl-rubber
Break through time : 480 min
Glove thickness : > 0.5 mm

Remarks : The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Safety glasses
Skin and body protection : Wear as appropriate:
Safety shoes

Dust impervious protective suit
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Avoid breathing dust.
Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder
Physical state : solid
Colour : yellow
Odour : slight, mild
Odour Threshold : No data available

pH : 9 - 11



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Concentration: 1 %
 (as aqueous solution)

Melting point/freezing point : not determined
 Boiling point/boiling range : not determined
 Flash point : Not applicable

Evaporation rate : Not applicable

Flammability (solid, gas) : not determined

Flammability (liquids) :
 Flammability (liquids) : not determined

Upper explosion limit : Upper explosion limit
 not determined

Lower explosion limit : Lower explosion limit
 not determined

Vapour pressure : Not applicable

Relative vapour density : Not applicable

Relative density : No data available

Density : 0.6 g/cm3

Bulk density : ca. 610 kg/m3

Solubility(ies)
 Water solubility : soluble, Limited by viscosity

Solubility in other solvents : No data available

Partition coefficient: n-
 octanol/water : not determined

Thermal decomposition : No data available

Viscosity
 Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

Oxidizing properties : Not applicable

Molecular weight : No data available

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SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Dust may form explosive mixture in air.
Conditions to avoid	: Keep away from heat, flame, sparks and other ignition sources. excessive heat UV light. Exposure to sunlight.
Incompatible materials	: Acids Oxidizing agents reactive metals such as aluminum and magnesium
Hazardous decomposition products	Carbon monoxide Carbon dioxide (CO ₂) Hydrocarbons Acetone

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks: May cause skin irritation in susceptible persons.

Components:

CATIONIC GUAR GUM, MODIFIED:

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Product dust may be irritating to eyes, skin and respiratory system., Causes serious eye irritation.

Components:

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CATIONIC GUAR GUM, MODIFIED:

Result: Irritating to eyes.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information**Product:**

Remarks: No data available

Carcinogenicity:**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Acute aquatic toxicity Category 3; Harmful to aquatic life.

Long-term (chronic) aquatic hazard : Not classified based on available information.

Components:

CATIONIC GUAR GUM, MODIFIED:



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Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 100 mg/l
 Exposure time: 96 h
 Test Type: static test
 Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 54 mg/l
 Exposure time: 48 h
 Test Type: static test
 Method: OECD Test Guideline 202
 GLP: yes

Toxicity to algae : NOEC (blue-green algae): > 100 mg/l
 Exposure time: 72 h
 Test Type: Growth inhibition
 Method: OECD Test Guideline 201
 GLP: yes

Persistence and degradability

Product:

Biodegradability : Result: Inherently biodegradable.
 Biodegradation: 78 %
 Exposure time: 28 d
 Method: OECD Test Guideline 302B

Components:

CATIONIC GUAR GUM, MODIFIED:

Biodegradability : Result: Readily biodegradable.
 Biodegradation: 95 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301D
 GLP: yes
 Remarks: Information given is based on data obtained from similar substances.

No data available

Bioaccumulative potential

Components:

No data available

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life.

Components:

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SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

- General advice : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of in accordance with all applicable local, state and federal regulations.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

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TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
SODIUM HYDROXIDE	1310-73-2	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.



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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Combustible Dust
 Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

CATIONIC GUAR GUM, MODIFIED	65497-29-2
WATER	7732-18-5

New Jersey Right To Know

CATIONIC GUAR GUM, MODIFIED	65497-29-2
WATER	7732-18-5

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory
AIIC	: On the inventory, or in compliance with the inventory
DSL	: All components of this product are on the Canadian DSL
ENCS	: On the inventory, or in compliance with the inventory
ISHL	: Not in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory



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NZIoC : Not in compliance with the inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

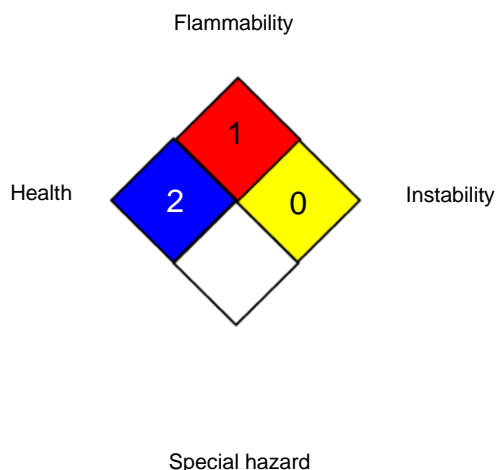
Other regulations

US. Drug Enforcement Administration (DEA) Listed Precursor and Essential Chemicals (21 CFR 1310) Not applicable

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of H-Statements

H319 Causes serious eye irritation.

Full text of other abbreviations

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AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

This sds has been prepared by Ashland. (<http://www.ashland.com>)

Sources of key data used to compile the Safety Data Sheet : Ashland internal data including own and sponsored test reports
 European Union Law with content from the Official Journal of the European Union.
 European Chemicals Agency; the EU authority implementing the EU's chemicals legislation for companies.
 The German Water Hazard Classes.
 ReachCentrum; a series of support services to help comply with REACH regulations.
 The European Commission; proposing legislation, administering and implementing EU policies, and enforcing

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EU law.

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

Cefic, the European Chemical Industry Council.

ESIS European Chemical Substances Information System

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN