



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY*

Product name: CR 7-103

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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: CR 7-103

Recommended use of the chemical and restrictions on use

Identified uses: This product is used in coatings, textiles, binders and adhesives.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY*
Agent for Rohm and Haas Chemicals LLC
100 INDEPENDENCE MALL WEST
PHILADELPHIA PA 19106-2399
UNITED STATES

Customer Information Number:

215-592-3000

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 989-636-4400

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Skin irritation - Category 2

Eye irritation - Category 2A

Skin sensitisation - Category 1

Label elements

Hazard pictograms



Signal word: **WARNING!**

Hazards

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.

Precautionary statements**Prevention**

Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear eye protection/ face protection.
Wear protective gloves.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Epoxy

This product is a mixture.

Component	CASRN	Concentration
Bisphenol A based epoxy	Trade secret	> 55.0 %
Dispersant	Undisclosed	< 5.0 %
Water	7732-18-5	40.0%

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air. Oxygen or artificial respiration if needed. Consult a physician.

Skin contact: Take off all contaminated clothing immediately. Wash off immediately with soap and plenty of water. Wash contaminated clothing before re-use. Immediate medical attention is required.

Eye contact: Rinse immediately with plenty of water and seek medical advice.

Ingestion: Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. If a person vomits when lying on his back, place him in the recovery position. Call a physician immediately.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Foam Dry powder Carbon dioxide (CO₂)

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, irritating and highly toxic gases and/or fumes may be generated during combustion or decomposition.

Unusual Fire and Explosion Hazards: Do not allow run-off from fire fighting to enter drains or water courses. Cool closed containers exposed to fire with water spray.

Advice for firefighters

Fire Fighting Procedures: Contain run-off. Remain upwind. Avoid breathing noxious fumes from fire-exposed material.

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Ventilate the area. Refer to protective measures listed in sections 7 and 8. MATERIAL IS A POTENTIAL SENSITIZER.

Environmental precautions: Try to prevent the material from entering drains or water courses. Do not contaminate surface water.

Methods and materials for containment and cleaning up: Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up or vacuum up spillage and collect in suitable container for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes. For personal protection see section 8. May cause sensitisation of susceptible persons by skin contact. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all MSDS and label warnings even after container is emptied.

Conditions for safe storage: Keep container tightly closed in a dry and well-ventilated place.

Other data: This material is a potential skin sensitizer. See SECTION 8, Exposure Controls/Personal Protection, prior to handling.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Bisphenol A based epoxy	Rohm and Haas	TWA	10 mg/m ³

Exposure controls

Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Hygiene measures: Shower or bathe at the end of working.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Individual protection measures

Eye/face protection: Tightly fitting safety goggles.

Skin protection

Hand protection: Chemical-resistant gloves should be worn whenever this material is handled. Wear suitable gloves. Rubber gloves Nitrile rubber. Gloves should be removed and replaced immediately if there is any indication of degradation or chemical breakthrough. Rinse and remove gloves immediately after use. Wash hands with soap and water.

Other protection: Chemical resistant apron impervious clothing

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state liquid

Color	White opaque
Odor	no data available
Odor Threshold	no data available
pH	3.5
Melting point/range	no data available
Freezing point	no data available
Boiling point (760 mmHg)	no data available
Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	no data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	no data available
Upper explosion limit	no data available
Vapor Pressure	no data available
Relative Vapor Density (air = 1)	no data available
Relative Density (water = 1)	no data available
Water solubility	no data available
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	no data available
Decomposition temperature	no data available
Dynamic Viscosity	500 - 5,000 mPa.s
Kinematic Viscosity	no data available
Explosive properties	no data available
Oxidizing properties	no data available
Liquid Density	1.1 g/cm ³
Molecular weight	no data available
Percent volatility	38 - 40 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use. Product will not undergo polymerization.

Conditions to avoid: None known.

Incompatible materials: None known.

Hazardous decomposition products: no data available

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Product test data not available.

Acute dermal toxicity

Product test data not available.

Acute inhalation toxicity

Product test data not available.

Skin corrosion/irritation

Product test data not available.

Serious eye damage/eye irritation

Product test data not available.

Sensitization

Product test data not available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Carcinogenicity

Product test data not available.

Teratogenicity

Product test data not available.

Reproductive toxicity

Product test data not available.

Mutagenicity

Product test data not available.

Aspiration Hazard

Product test data not available.

Additional information

No toxicity data are available for this material.

COMPONENTS INFLUENCING TOXICOLOGY:

Bisphenol A based epoxy

Acute oral toxicity

LD50, Rat, 4,300 mg/kg

LD50, Rat, > 15,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 2,000 mg/kg

LD50, Rabbit, 23,000 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material may cause respiratory irritation. The LC50 has not been determined.

Skin corrosion/irritation

Irritating to skin.

Serious eye damage/eye irritation

Irritating to eyes.

Sensitization

Has caused allergic skin reactions in humans.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No relevant data found.

Carcinogenicity

No relevant data found.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro studies showed both positive and negative effects. In vivo tests did not show mutagenic effects.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

General Information

There is no data available for this product.

Toxicity**Bisphenol A based epoxy****Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 3.1 mg/l

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (fresh water algae), static test, 72 Hour, 11 mg/l

Toxicity to bacteria

no data available

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 0.3 mg/l

Persistence and degradability**Bisphenol A based epoxy****Biodegradability:**

10-day Window: Not applicable Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

Biodegradation: 12 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential**Bisphenol A based epoxy**

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 3.242 at 25 °C estimated

Mobility in soil**Bisphenol A based epoxy**

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient(Koc): 1800 - 4400 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: For disposal, incinerate this material at a facility that complies with local, state, and federal regulations. (See 40 CFR 268)

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Bisphenol-A-(epichlorhydrin) polymer)
UN number	UN 3082
Class	9
Packing group	III
Marine pollutant	Bisphenol-A-(epichlorhydrin) polymer
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.(Bisphenol-A-(epichlorhydrin) polymer)
UN number	UN 3082
Class	9
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

European Inventory of Existing Commercial Chemical Substances (EINECS)

The components of this product are on the EINECS inventory or are exempt from inventory requirements.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California (Proposition 65)

This product contains trace levels of a component or components known to the state of California to cause cancer:

Components**CASRN**

Phenyl glycidyl ether

122-60-1

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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16. OTHER INFORMATION

Hazard Rating System**HMIS**

Health	Flammability	Physical Hazard
2	1	0

Revision

Identification Number: 101114400 / 1001 / Issue Date: 03/18/2015 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Rohm and Haas	Rohm and Haas OEL's
TWA	Time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.