



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY*

Product name: LAMAL™ HSA

Issue Date: 03/17/2015

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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: LAMAL™ HSA

Recommended use of the chemical and restrictions on use

Identified uses: Packaging laminating adhesives

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY*

Agent for Rohm and Haas Chemicals LLC

100 INDEPENDENCE MALL WEST

PHILADELPHIA PA 19106-2399

UNITED STATES

Customer Information Number:

215-592-3000

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 989-636-4400

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Flammable liquids - Category 2

Eye irritation - Category 2A

Skin sensitisation - Category 1

Reproductive toxicity - Category 1B

Effects on or via lactation

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Highly flammable liquid and vapour.
May cause an allergic skin reaction.
Causes serious eye irritation.
May damage fertility or the unborn child.
May cause harm to breast-fed children.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Avoid contact during pregnancy/ while nursing.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves/ eye protection/ face protection.
Use personal protective equipment as required.

Response

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Wash contaminated clothing before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage

Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Polyurethane resin solvent based

This product is a mixture.

Component	CASRN	Concentration
Polyurethane resin	Not Hazardous	68.0 - 72.0 %
Ethanol	64-17-5	26.0 - 30.0 %
Isopropyl alcohol	67-63-0	1.0 - 2.0 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air. Give artificial respiration if breathing has stopped. Consult a physician.

Skin contact: IMMEDIATELY get under a safety shower. Remove contaminated clothing. Wash off with soap and plenty of water. Get prompt medical attention. Wash contaminated clothing before re-use. Do not take clothing home to be laundered.

Eye contact: Rinse immediately with plenty of water for at least 15 minutes. Get prompt medical attention.

Ingestion: Drink 1 or 2 glasses of water. IMMEDIATELY see a physician. If vomiting occurs spontaneously, keep airway clear. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Supportive care is required after significant ethanol ingestion.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Use the following extinguishing media when fighting fires involving this material: Water spray Foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture

Hazardous combustion products: no data available

Unusual Fire and Explosion Hazards: Vapors can travel to a source of ignition and flash back. Heated material can form flammable or explosive vapors with air. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat. During a fire, irritating and highly toxic gases and/or fumes may be generated during combustion or decomposition.

Advice for firefighters

Fire Fighting Procedures: EXPLOSION HAZARD. Fight advanced fires from a protected location. Cool closed containers exposed to fire with water spray. Remain upwind. Avoid breathing smoke.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Appropriate protective equipment must be worn when handling a spill of this material. See SECTION 8, Exposure Controls/Personal Protection, for recommendations. If exposed to material during clean-up operations, see SECTION 4, First Aid Measures, for actions to follow.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Eliminate all ignition sources. Evacuate personnel to safe areas. Ventilate the area. Floor may be slippery; use care to avoid falling. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up or vacuum up spillage and collect in suitable container for disposal. No sparking tools should be used. Avoid breathing vapor. NOTE: Spills on porous surfaces can contaminate groundwater.

7. HANDLING AND STORAGE

Precautions for safe handling: Vapors can be evolved when material is heated during processing operations. See SECTION 8, Exposure Controls/Personal Protection, for types of ventilation required. Use non-sparking tools and grounding cables when transferring. This material is a potential skin sensitizer. See SECTION 8, Exposure Controls/Personal Protection, prior to handling. Wash after handling and shower at end of work period. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all MSDS and label warnings even after container is emptied.

Conditions for safe storage: Avoid temperature extremes during storage; ambient temperature preferred. Store away from excessive heat (e.g. steampipes, radiators), from sources of ignition and from reactive materials. Material can burn; limit indoor storage to approved areas equipped with automatic sprinklers. Store out of direct sunlight in a cool place. Keep containers tightly closed in a cool, well-ventilated place. Avoid all ignition sources. Ground all metal containers during storage and handling.

Residual vapors in empty containers may explode on ignition. DO NOT cut, drill, grind or weld on or near container.

Other data: Vapors can be evolved when material is heated during processing operations. See SECTION 8, Exposure Controls/Personal Protection, for types of ventilation required. Use non-sparking tools and grounding cables when transferring. Wash after handling and shower at end of work period. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all MSDS and label warnings even after container is emptied. Improper

disposal or re-use of this container may be dangerous and illegal. Refer to applicable local, state and federal regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Ethanol	Rohm and Haas	TWA	1,000 ppm
	Rohm and Haas	STEL	1,250 ppm
	ACGIH	STEL	1,000 ppm
	OSHA Z-1	TWA	1,900 mg/m3 1,000 ppm
Isopropyl alcohol	Rohm and Haas	TWA	150 ppm
	Rohm and Haas	STEL	300 ppm
	ACGIH	TWA	200 ppm
	ACGIH	STEL	400 ppm
	OSHA Z-1	TWA	980 mg/m3 400 ppm
	ACGIH	TWA	BEI
	ACGIH	STEL	BEI

Exposure controls

Engineering controls: Use explosion-proof local exhaust ventilation with a minimum capture velocity of 100 ft/min (0.5 m/sec) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Individual protection measures

Eye/face protection: Use chemical splash goggles (ANSI Z87.1 or approved equivalent).

Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: Chemical-resistant gloves should be worn whenever this material is handled. The glove(s) listed below may provide protection against permeation.

(Gloves of other chemically resistant materials may not provide adequate protection):

Nitrile rubber. Gloves should be removed and replaced immediately if there is any indication of degradation or chemical breakthrough. Rinse and remove gloves immediately after use. Wash hands with soap and water.

Other protection: Use chemically resistant apron or other impervious clothing to avoid prolonged or repeated skin contact. Where splashing is possible, full chemically resistant protective clothing (e.g. acid suit) and boots are required.

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. Up to 1000 ppm organic vapor: Wear a properly fitted NIOSH approved (or equivalent) full-facepiece, air-purifying respirator, OR full facepiece, airline respirator in the pressure demand mode. Above 1000 ppm organic vapor or Unknown: Wear a properly fitted NIOSH approved (or equivalent) self-contained breathing apparatus in the pressure demand mode, OR full-facepiece, airline respirator in the pressure demand mode with emergency escape provision.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	colorless to pale yellow clear
Odor	Slight odor
Odor Threshold	no data available
pH	Not applicable
Melting point/range	no data available
Freezing point	no data available
Boiling point (760 mmHg)	78.00 °C (172.40 °F) Ethanol
Flash point	open cup 14.00 °C (57.20 °F) DIN 53213
Evaporation Rate (Butyl Acetate = 1)	2.7 Ethanol
Flammability (solid, gas)	Not Applicable
Lower explosion limit	3.40 % vol Ethanol
Upper explosion limit	15.00 % vol
Vapor Pressure	58 mmHg at 20 °C (68 °F) Ethanol
Relative Vapor Density (air = 1)	no data available
Relative Density (water = 1)	0.98 - 1.00
Water solubility	partly soluble
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	425.00 °C (797.00 °F)
Decomposition temperature	no data available
Dynamic Viscosity	7,000.000 - 12,000.000 mPa.s at 25.00 °C (77.00 °F)
Kinematic Viscosity	no data available
Explosive properties	no data available
Oxidizing properties	no data available
Molecular weight	no data available
Percent volatility	28 - 32 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: no data available

Possibility of hazardous reactions: This material is considered stable. However, avoid contact with ignition sources (e.g. sparks, open flame, heated surfaces).
Product will not undergo polymerization.

Conditions to avoid: no data available

Incompatible materials: Avoid contact with the following: Strong Oxidizers

Hazardous decomposition products: There are no known hazardous decomposition products for this material.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Product test data not available.

Acute dermal toxicity

Product test data not available.

Acute inhalation toxicity

Product test data not available.

Skin corrosion/irritation

Product test data not available.

Serious eye damage/eye irritation

Product test data not available.

Sensitization

Product test data not available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Carcinogenicity

Product test data not available.

Teratogenicity

Product test data not available.

Reproductive toxicity

Product test data not available.

Mutagenicity

Product test data not available.

Aspiration Hazard

Product test data not available.

COMPONENTS INFLUENCING TOXICOLOGY:**Ethanol****Acute oral toxicity**

LD50, Rat, 7,060 mg/kg

LDLo, human, 1,400 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 15,800 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 124.7 mg/l

Skin corrosion/irritation

Essentially nonirritating to skin.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.

May cause moderate corneal injury.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No data available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No specific, relevant data available for assessment.

Carcinogenicity

Ethanol when not consumed in an alcoholic beverage is not classifiable as a human carcinogen. Epidemiology studies provide evidence that drinking of alcoholic beverages (containing ethanol) is associated with cancer, and IARC has classified alcoholic beverages as carcinogenic to humans.

Teratogenicity

Has caused birth defects in lab animals at high doses.

Reproductive toxicity

No specific, relevant data available for assessment.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative in some cases and positive in other cases.

Aspiration Hazard

May be harmful if swallowed and enters airways.

Isopropyl alcohol**Acute oral toxicity**

May cause central nervous system depression. Signs and symptoms of excessive exposure may include: Facial flushing. Low blood pressure. Irregular heartbeats. May cause nausea and vomiting.

LD50, Rat, 5,840 mg/kg OECD 401 or equivalent

Lethal Dose, Humans, 100 ml Estimated.

Acute dermal toxicity

LD50, Rabbit, > 12,800 mg/kg

Acute inhalation toxicity

Observations in animals include middle ear lining damage upon exposure to vapors of isopropanol. However, the relevance of this to humans is unknown. Excessive exposure (400 ppm) to isopropanol may cause eye, nose and throat irritation. Incoordination, confusion, hypotension, hypothermia, circulatory collapse, respiratory arrest and death may follow a longer duration or higher levels.

LC50, Rat, male and female, 6 Hour, vapour, > 10000 ppm

Skin corrosion/irritation

Prolonged exposure not likely to cause significant skin irritation.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause pain disproportionate to the level of irritation to eye tissues.
May cause moderate eye irritation.
May cause moderate corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Sensitization

For skin sensitization:

Did not cause allergic skin reactions when tested in guinea pigs.
Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.
Route of Exposure: Ingestion
Target Organs: Central nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Kidney effects have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans.

Observations in animals include:

Lethargy.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Isopropanol has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive toxicity

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

May be harmful if swallowed and enters airways.

Carcinogenicity

Component

Ethanol

List

ACGIH

Classification

A3: Confirmed animal carcinogen with unknown relevance to humans.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Toxicity

Ethanol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, 11,200 - 13,000 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 5,414 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EbC50, Skeletonema costatum, 5 d, Biomass, 10,943 - 11,619 mg/l, OECD Test Guideline 201 or Equivalent

Isopropyl alcohol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 9,640 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

NOEC, alga Scenedesmus sp., static test, 7 d, Growth inhibition (cell density reduction), 1.800 mg/l
ErC50, alga Scenedesmus sp., static test, 72 Hour, Growth rate inhibition, > 1,000 mg/l

Toxicity to bacteria

EC50, activated sludge, > 1,000 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 30 mg/l

Persistence and degradability**Ethanol**

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: > 70 %

Exposure time: 5 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 2.08 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 2.99 d

Method: Estimated.

Isopropyl alcohol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 95 %

Exposure time: 21 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Pass

Biodegradation: 53 %

Exposure time: 5 d

Method: Other guidelines

Theoretical Oxygen Demand: 2.40 mg/mg Estimated.

Chemical Oxygen Demand: 2.09 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	20 - 72 %
20 d	78 - 86 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 1.472 d

Method: Estimated.

Bioaccumulative potential

Ethanol

Bioaccumulation: Bioaccumulation is unlikely. Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.31 Measured

Isopropyl alcohol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.05 Measured

Mobility in soil

Ethanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient(Koc): 1.0 Estimated.

Isopropyl alcohol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient(Koc): 1.1 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: For disposal, incinerate this material at a facility that complies with local, state, and federal regulations.
(See 40 CFR 268)

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

Proper shipping name
UN number

Resin solution
UN 1866

Class	3
Packing group	II

Classification for SEA transport (IMO-IMDG):

Proper shipping name	RESIN SOLUTION
UN number	UN 1866
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard
Chronic Health Hazard
Fire Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California (Proposition 65)

This product contains trace levels of a component or components known to the state of California to cause cancer and birthdefects or other reproductive harm:

Components**CASRN**

Benzene

71-43-2

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

:

16. OTHER INFORMATION

Hazard Rating System**HMIS**

Health	Flammability	Physical Hazard
3*	3	0

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: 101083618 / 1001 / Issue Date: 03/17/2015 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
BEI	Biological Exposure Indices
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
Rohm and Haas	Rohm and Haas OEL's
STEL	Short term exposure limit
TWA	Time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to

change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.