

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

Cascophen G-1260A

Section 1. Product and company identification

GHS product identifier : Cascophen G-1260A MSDS Number : 000000101600

Product type : Phenol Resorcinol Formaldehyde Resin

Recommended use and restrictions

Material uses : General Purpose Resin Applications

Manufacturer/Supplier/Impor

ter

Hexion Inc.

180 East Broad Street Columbus, Ohio 43215 USA

Contact person : 4information@hexion.com

Telephone : For additional health and safety or regulatory information, call

1 888 443 9466.

Emergency telephone number : For Emergency Medical Assistance

Call Health & Safety Information Services

1-866-303-6949

For Emergency Transportation Information CHEMTREC US Domestic (800) 424-9300 CHEMTREC International (703) 527-3887 CANUTEC CA Domestic (613) 996-6666

Part of the CASCO® Brand of Adhesives and Resins from Hexion Inc.

Section 2. Hazards identification

Classification of the substance or mixture (WHMIS 2015)

FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY:inhalation - Category 4

EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GERM CELL MUTAGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [blood system, central nervous system (CNS), eyes] - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)

[Respiratory tract irritation] - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED

EXPOSURE) [cardiovascular system, eyes, gastrointestinal tract, heart, kidneys, liver, lungs, skin, spleen, thyroid] - Category 1

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GHS label elements

Hazard pictograms

Signal word

Hazard statements

: Danger

H226 Flammable liquid and vapor.

H332 Harmful if inhaled.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H341 Suspected of causing genetic defects.

H370 Causes damage to organs: (blood system, central nervous system (CNS), eyes)

H335 May cause respiratory irritation.

H372 Causes damage to organs through prolonged or repeated exposure: (cardiovascular system, eyes, gastrointestinal tract, heart,

kidneys, liver, lungs, skin, spleen, thyroid)

Precautionary statements

General : Not applicable.

Prevention : Obtain special instructions before use.

Do not handle until all safety precautions have been read and

understood.

Wear protective gloves. Wear eye or face protection.

Wear protective clothing.

Keep away from heat, hot surfaces, sparks, open flames and other

ignition sources. No smoking.

Use only outdoors or in a well-ventilated area.

Do not breathe vapor.

Do not eat, drink or smoke when using this product.

Wash hands thoroughly after handling.

Contaminated work clothing should not be allowed out of the

workplace.

Response : Get medical attention if you feel unwell.

IF exposed or concerned:

Call a POISON CENTER or physician.

IF INHALED:

Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.

IF ON SKIN (or hair):

Take off immediately all contaminated clothing.

Rinse skin with water.

IF ON SKIN:

Wash with plenty of soap and water.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs:

Get medical attention.

IF IN EYES:

Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists:

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Get medical attention.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Other hazards which do not result

in classification

None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS
		number
Phenol	5 - 10	108-95-2
Resorcinol	5 - 10	108-46-3
Ethanol	3 - 5	64-17-5
Sodium Formate	1 - 3	141-53-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. If

necessary, call a poison center or physician.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact: Wash with plenty of soap and water. Remove contaminated clothing

and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician. In the event of any complaints or symptoms, avoid further exposure.

Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim

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> to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically. Contact poison treatment specialist Notes to physician immediately if large quantities have been ingested or inhaled.

Specific treatments No specific treatment.

> No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Most important symptoms and effects, both acute and delayed

See toxicological information (Section 11)

Protection of first aid personnel

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media Use dry chemical, CO2, water spray (fog) or foam.

Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal decomposition products Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fireexposed containers cool.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel No action shall be taken involving any personal risk or without

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suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material. kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Ethanol	OSHA PEL (1993-06-30) TWA 1,900 mg/m3 1,000 ppm ACGIH TLV (2008-11-24) STEL 1,000 ppm CA Saskatchewan Provincial (2007-08-10) TWA - TLV and PEL 1,000 ppm STEL 1,250 ppm
Phenol	OSHA PEL (1993-06-30) TWA 19 mg/m3 5 ppm Notes: Absorbed through skin. ACGIH TLV (1996-05-18) TWA 19 mg/m3 5 ppm Notes: Absorbed through skin.
Resorcinol	ACGIH TLV (1996-05-18) TWA 45 mg/m3 10 ppm STEL 90 mg/m3 20 ppm

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product., When there is a risk of ignition from static electricity, wear anti-static protective clothing., For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

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Appearance

Physical state : Liquid

Color : Reddish-brown

Odor : Phenolic.
Odor threshold : Not available

pH : 6.9 - 7.2

Melting point/ Freezing point : $0 \, ^{\circ}\text{C} \, (32 \, ^{\circ}\text{F})$

Boiling point : $100 \, ^{\circ}\text{C} \, (212 \, ^{\circ}\text{F})$

Flash point : Pensky-Martens Closed Cup: 56 °C (133 °F) (ASTM D 93)

Burning time : Not available **Burning rate** : Not available

Evaporation rate : 1 ((n-Butyl acetate=1))

Flammability (solid, gas) : Not available

Lower and upper explosive : Lower: Not available (flammable) limits : Upper: Not available

Vapor pressure : 20 - 50 mm Hg @ 25 °C (77 °F)

Vapor density : 1 [Air = 1]

Relative density : 1.1680 - 1.1780

Solubility : Not available Solubility in water : Complete

Partition coefficient: n- : Not available

octanol/water

Auto-ignition temperature : Not available

Decomposition temperature : Not available **SADT** : Not available

Viscosity : Dynamic: 750 - 950 cPs (Brookfield)

Kinematic: Not available

Other information

The SDS is not to be used as a specification sheet. For Specific technical information on the product listed above, a sales specification sheet should be obtained from your Hexion representative.

Section 10. Stability and reactivity

Reactivity : Stable under normal conditions.

Chemical stability : The product is stable.

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Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Reactive or incompatible with the following materials: oxidizing materials

acids

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
Ethanol	Ethanol					
	LD50 Oral	Rat	7,000 mg/kg	-		
	LD50 Oral	Rat	7,000 mg/kg	-		
	LC50 Inhalation	Rat	124.7 mg/l	4 h		
	LC50 Inhalation	Rat	5.9 mg/l	6 h		
Phenol						
	LD50 Oral	Rat	317 mg/kg	-		
	LC50 Inhalation	Rat	0.9 mg/l	8 h		
	LD50 Dermal	Rabbit	630 mg/kg	-		
Resorcinol						
	LD50 Oral	Rat	301 mg/kg	-		
	LD50 Oral	Rat	202 mg/kg	-		
	LD50 Dermal	Rabbit	3,360 mg/kg	-		
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	LD50 Oral	Rat	> 2,001 mg/kg	=		
	LC50 Inhalation	Rat		4 h		
_	LD50 Dermal	Rabbit	> 2,001 mg/kg	-		

Conclusion/Summary

Not available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Ethanol	Skin - Mild	Rabbit			-
	irritant				
	Skin -	Rabbit		24 hrs	-
	Moderate				
	irritant				
	eyes -	Rabbit			-
	Severe				
	irritant				
	eyes - Mild	Rabbit		24 hrs	-
	irritant				

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	eyes - Moderate irritant	Rabbit		0.001 hrs	-
	eyes - Moderate irritant	Rabbit			-
Phenol	Skin	Rat	> 4		-
	eyes - Cornea opacity	Rabbit	> 3		-
Resorcinol	Skin - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit			-
	eyes - Severe irritant	Rabbit			-

Conclusion/Summary

Skin: 16 CFR Part 1500.41Rabbit Rabbit Slight Skin Irritanteyes: 16 CFR Part 1500.42Rabbit Rabbit Severe Eye Irritant

Respiratory : Not available

Sensitization

Conclusion/Summary

Skin: Not availableRespiratory: Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Sodium Formate	Category 3		Respiratory tract irritation
Ethanol	Category 3		Respiratory tract irritation Narcotic effects
	Category 1		central nervous system (CNS)

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Phenol	Category 1	eyes
Resorcinol	Category 3 Category 1	Respiratory tract irritation central nervous system (CNS) blood system

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Ethanol	Category 1		liver
Phenol	Category 2		gastrointestinal tract kidneys eyes heart lungs liver skin
Resorcinol	Category 2 Category 1 Category 2		cardiovascular system thyroid spleen liver kidneys

Aspiration hazard

Not available

Information on likely routes of

exposure

Not available

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

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Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not available

General : Causes damage to organs through prolonged or repeated exposure:

Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity : Suspected of causing genetic defects.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
sodium formate			
	Acute LC50 2,300 mg/l Fresh water	Fish - Fathead minnow	96 h
ethanol			
	Acute LC50 42,000 µg/l Fresh water	Fish - Fish	96 h
	Acute LC50 100 mg/l Fresh water	Fish - Fathead minnow	96 h
	Acute EC50 2,000 μg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
	Acute EC50 100 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 20,000 mg/l Fresh water	Aquatic plants - Green Flagellate	96 h
	Acute EC50 10,000 mg/l Fresh water	Aquatic plants - Algae	96 h
	Acute EC50 10,000 mg/l Fresh water	Aquatic plants - Diatom	96 h
	Acute No-observable-effect-concentration 4.995 mg/l Marine water	Aquatic plants - Algae	4 d
	Acute No-observable-effect- concentration 50 mg/l Marine water	Aquatic plants - Algae	3 d
_	Chronic No-observable-effect-	Fish - Fish	84 d

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	concentration 0.375 mg/l Fresh water		
	Chronic No observable effect	Aquatic invertebrates.	48 h
	concentration < 6,300 mg/l Fresh water	Water flea	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 100 mg/l Fresh water	Daphnia	
Phenol			
	Acute LC50 8.9 mg/l Fresh water	Fish - Rainbow trout,donaldson trout	96 h
	Acute No-observable-effect- concentration 0.077 mg/l Fresh water	Fish - Carp	60 d
	Acute EC50 3.1 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute No-observable-effect- concentration 0.16 mg/l Fresh water	Aquatic invertebrates. Water flea	16 d
	Acute EC50 61.1 mg/l Fresh water	Aquatic plants - Microalgae	96 h
	Acute EC50 21 mg/l Fresh water	Micro-organism - Soil organisms	24 h
	Chronic No-observable-effect- concentration 2.2 mg/l Fresh water	Aquatic invertebrates. Water flea	2 d
resorcinol	•		•
	Acute LC50 > 100 mg/l Fresh water	Fish - Rainbow trout,donaldson trout	96 h
	Acute LC50 40,000 μg/l Fresh water	Fish - Fathead minnow	96 h
	Acute LC50 100,000 μg/l Fresh water	Aquatic invertebrates. Water flea	48 h

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Ethanol	-0.35	-	low
Phenol	1.5	17.5	low
Resorcinol	0.8	-	low

Mobility in soil

Soil/water partition coefficient

: Not available

(KOC)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local

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authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory information	UN/NA number	Proper shipping name	Classes/*PG	Reportable Quantity (RQ)
CFR	1866	RESIN SOLUTION, flammable	Class 3 III	
TDG	1866	RESIN SOLUTION, flammable	Class 3 III	
IMO/IMDG	1866	RESIN SOLUTION, flammable	Class 3 III	
IATA (Cargo)	1866	RESIN SOLUTION, flammable	Class 3 III	

*PG: Packing group

Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

Canada

Canadian NPRI: The following components are listed: Phenol Ethanol

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CEPA Toxic substances : None required.

Canada inventory : All components are listed or exempted.

International regulations

International lists : Australia inventory (AICS): Not determined.

Canada inventory: All components are listed or exempted.

Japan inventory: Not determined.

China inventory (IECSC): Not determined.

Korea inventory: Not determined.

New Zealand Inventory (NZIoC): Not determined. Philippines inventory (PICCS): Not determined.

United States inventory (TSCA 8b): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Section 16. Other information

Hazardous Material Information System III (U.S.A.):

Health	*	3
Flammability		2
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

Full text of abbreviated H : Not applicable.

statements

History

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Version : 6.0

Prepared by

Key to abbreviations

: Product Safety Stewardship

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

 $GHS = Globally \ Harmonized \ System \ of \ Classification \ and \ Labelling \ of \ Chemicals$

IATA = International Air Transport Association

 $IBC = Intermediate\ Bulk\ Container$

IMDG = International Maritime Dangerous Goods

 $LogPow = logarithm\ of\ the\ octanol/water\ partition\ coefficient$

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods by

Rail

UN = United Nations

References : Not available

Notice to reader

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The information provided herein was believed by Hexion Inc. ("Hexion") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion's terms and conditions of sale. HEXION MAKES NO WARRANTY, EXPRESSED OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION, except that the product shall conform to Hexion's specifications. Nothing contained herein constitutes an offer for the sale of any product.

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