

Hazard Alert Code: MODERATE

Chemwatch GHS Safety Data Sheet Mar-18-2011 C614LP

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

ERAPOL 1K50A

PRODUCT USE

■ Used according to manufacturer's directions. Polyurethane elastomer single component system.

SUPPLIER

Company: Era Polymers Pty Ltd Address:

25- 27 Green Street Banksmeadow NSW, 2019 Australia

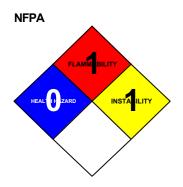
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Section 2 - HAZARDS IDENTIFICATION



GHS Classification

Acute Aquatic Hazard Category 3 Chronic Aquatic Hazard Category 3

EMERGENCY OVERVIEW

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HAZARD

Determined by Chemwatch using GHS criteria

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention

P273 Avoid release to the environment.

Disposal

P501 Dispose of contents/container to ...

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN %
blocked polyurethane prepolymer >60
diethyltoluenediamine 68479-98-1 <2.5

Section 4 - FIRST AID MEASURES

SWALLOWED

- If poisoning occurs, contact a doctor or Poisons Information Centre.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- · Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

EYE

- If this product comes in contact with the eyes:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- · Seek medical attention without delay; if pain persists or recurs seek medical attention.
- · Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

INHALED

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- · Other measures are usually unnecessary.

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NOTES TO PHYSICIAN

■ Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- · Non combustible.
- Not considered a significant fire risk, however containers may burn.

May emit poisonous fumes.

FIRE INCOMPATIBILITY

■ None known.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- · Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

- Moderate hazard.
- · Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- · Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- · Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing

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and re-using.

• If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- · Wear protective clothing when risk of exposure occurs.
- · Use in a well-ventilated area.
- · Avoid contact with moisture.
- · Avoid contact with incompatible materials.
- · When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- · Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- · Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER

- Polyethylene or polypropylene container.
- · Packing as recommended by manufacturer.
- · Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

- Segregate from alcohol, water.
- NOTE: May develop pressure in containers; open carefully. Vent periodically.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS













- +: May be stored together
- O: May be stored together with specific preventions
- X: Must not be stored together

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

diethyltoluenediamine:

CAS:68479-98-1

MATERIAL DATA

ERAPOL 1K50A:

Not available

DIETHYLTOLUENEDIAMINE:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- · cause increased susceptibility to other irritants and infectious agents
- · lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

CEL TWA: 0.02 ppm, 0.145 mg/m3

[BAYER]

PERSONAL PROTECTION







EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A
 written policy document, describing the wearing of lens or restrictions on use, should be created for each
 workplace or task. This should include a review of lens absorption and adsorption for the class of

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- · Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

RESPIRATOR

•Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the

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particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Amber liquid; reacts with water liberating carbon dioxide.

PHYSICAL PROPERTIES

Liquid.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°F)	Not Available	Viscosity	Not Available
Boiling Range (°F)	>572	Solubility in water (g/L)	Reacts
Flash Point (°F)	>392	pH (1% solution)	Not Available
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°F)	Not Available	Vapour Pressure (mmHG)	Not Available
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	1.22- 1.29
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density	Not Available

(air=1)

Volatile Component (%vol) Not Available Evaporation Rate Not Available

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- · Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant

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quantities is not thought to be cause for concern.

EYE

■ Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

SKIN

- There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Blistering, with weeping of serous fluid, and crusting and scaling may also occur. Individuals exhibiting "amine dermatitis" may experience a dramatic reaction upon re-exposure to minute quantities. Highly sensitive persons may even react to cured resins containing trace amounts of unreacted amine hardener. Minute quantities of air-borne amine may precipitate intense dermatological symptoms in sensitive individuals. Prolonged or repeated exposure may produce tissue necrosis.

INHALED

- There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
- Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.

CHRONIC HEALTH EFFECTS

■ There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

As with any chemical product, contact with unprotected bare skin; inhalation of vapour, mist or dust in work place atmosphere; or ingestion in any form, should be avoided by observing good occupational work practice.

TOXICITY AND IRRITATION

ERAPOL 1K50A:

■ Not available. Refer to individual constituents.

DIETHYLTOLUENEDIAMINE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY IRRITATION
Oral (rat) LD50: 470- 540 mg/kg Skin (rabbit): slight
Dermal (rabbit) LD50: >700 mg/kg Eye (rabbit): moderate- SEVERE

Inhalation (rats) LD50: >2.45 mg/l [Manufacturer]

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

p-Phenylenediamine is oxidised by the liver microsomal enzymes (S9). Pure p-phenylenediamine does not cause mutations, but after it is oxidized, it does. In certain tests, azo dyes containing phenylenediamine cause mutations, most likely due to the formation of oxidized p-phenylenediamine. Changing the moieties that can be metabolized to p-phenylenediamine by sulfonation, carboxylation or copper complexation eliminated the

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mutation-causing responses.

Section 12 - ECOLOGICAL INFORMATION

DIETHYLTOLUENEDIAMINE:

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters. Wastes resulting from use of the product must be disposed of on site or at approved waste sites. Phenylenediamines are not readily biodegradable via CO2 evolution, but they are susceptible to both hydrolysis and photodegradation. These materials have been shown not to partition to water or air if released into the environment due to their low water solubility and low vapor pressure. It is unclear how phenylenediamines are eliminated from water bodies, but it is assumed that this is through processes such as oxidation reactions, adsorption, and stripping effects. It is assumed that any phenylenediamines released into the atmosphere are destroyed by photodegradation. The calculated half-life is less than 2 hours. Bioaccumulation is unlikely to occur to any significant degree. Only one study has dealt with the behaviour of phenylenediamines in soil, in respect to their soil sorption and geoaccumulation. Adsorption in soil is relatively strong at low concentrations and expandable clay minerals but weak at higher concentrations. No information is available on the sorption behaviour against organic material. The substituted pphenylenediamines and presumably the other isomers, in general, are very toxic to aquatic organisms. For Arylamines (Aromatic Amines):

Aquatic Fate - Arylamines, particularly aromatic amines, irreversibly bind with humic substances present in most natural waters. The estimated half-life of aromatic amines in water is approximetly 100 days. Ecotoxicity: Anilines, benzidines and toluidines are of environmental concern. Anilines and benzidines are both acutely toxic and toxic depending on the specific aquatic species (except algae). Toluidines represent a similar concern, It has been speculated that aqueous solutions of aromatic amines can be oxidized by organic radicals. The estimated half-life of aromatic amines in water is approximately 100 days. DO NOT discharge into sewer or waterways.

Ecotoxicity

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility

Water/Soil

diethyltoluenediamine No Data No Data Available Available

Section 13 - DISPOSAL CONSIDERATIONS

- Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common the user should investigate:
- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of

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this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first
- Where in doubt contact the responsible authority.
- · Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

Section 15 - REGULATORY INFORMATION

REGULATIONS

Regulations for ingredients

ERACURE 100 (CAS: 68479-98-1) is found on the following regulatory lists;

"OECD List of High Production Volume (HPV) Chemicals", "US EPA High Production Volume Program Chemical List", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US TSCA Section 4/12 (b) - Sunset Date/Status"

>No data for ERAPOL 1K50A (CW: 25-4391)

Section 16 - OTHER INFORMATION

EXPOSURE STANDARD FOR MIXTURES

- "Worst Case" computer-aided prediction of vapour components/concentrations:
- Composite Exposure Standard for Mixture (TWA) (mg/m3): 0.145 mg/m³
- If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component Breathing Zone ppm Breathing Zone mg/m3 Mixture Conc: (%).

Component Breathing zone (ppm) Breathing zone (mg/m3) Mixture Conc (%) diethyltoluenediamine 0.02 0.1450 2.5

- Operations which produce a spray/mist or fume/dust, introduce particulates to the breathing zone. If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.
- At the "Composite Exposure Standard for Mixture" (TWA) (mg/m3): 0.145 mg/m³

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■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
- For detailed advice on Personal Protective Equipment, refer to the following U.S. Regulations and Standards: OSHA Standards 29 CFR:

1910.132 - Personal Protective Equipment - General requirements

1910.133 - Eye and face protection

1910.134 - Respiratory Protection

1910.136 - Occupational foot protection

1910.138 - Hand Protection

Eye and face protection - ANSI Z87.1

Foot protection - ANSI Z41

Respirators must be NIOSH approved.

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