1. IDENTIFICATION

Product name: UCON™ HYDROLUBE HP-5046D

Recommended use of the chemical and restrictions on use
Identified uses: Selection of the appropriate polyglycol product for a specific application requires knowledge of the fluid requirements of the application, awareness of the most important of these requirements, and a match-up with the properties of the various polyglycol materials. Polyglycol products can be formulated for use in numerous industry applications such as hydraulic fluids, quenchants, compressor and refrigeration lubricants, heat transfer fluids, machinery lubricants, solder assist fluids, metalworking lubricants, textile finishing, etc. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Acute toxicity - Category 4 - Oral
Reproductive toxicity - Category 2
Specific target organ toxicity - repeated exposure - Category 2 - Oral

Label elements
Hazard pictograms
Signal word: **WARNING!**

**Hazards**
- Harmful if swallowed.
- Suspected of damaging fertility or the unborn child.
- May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

**Precautionary statements**

**Prevention**
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
- Wash skin thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response**
- IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
- IF exposed or concerned: Get medical advice/ attention.

**Storage**
- Store locked up.

**Disposal**
- Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**
- no data available

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Chemical nature:** Glycol

This product is a mixture.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>&gt; 45.0 - &lt; 55.0 %</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt; 30.0 - &lt; 40.0 %</td>
</tr>
<tr>
<td>Polyalkylene glycol</td>
<td>Trade secret</td>
<td>&gt; 10.0 - &lt; 15.0 %</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Safety shower should be located in immediate work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 ½ tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Due to structural analogy and clinical data, this material may have a mechanism of intoxication similar to ethylene glycol. On that basis, treatment similar to ethylene glycol intoxication may be of benefit. In cases where several ounces (60 - 100 ml) have been ingested, consider the use of ethanol and hemodialysis in the treatment. Consult standard literature for details of treatment. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Maintain adequate ventilation and oxygenation of the patient. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. If burn is present, treat as any thermal burn,
after decontamination. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture
Hazardous combustion products: Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Combustion products may include trace amounts of: Nitrogen oxides.

Unusual Fire and Explosion Hazards: This material will not burn until the water has evaporated. Residue can burn.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep personnel out of low areas. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to section 7, Handling, for additional precautionary measures.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.
7. HANDLING AND STORAGE

Precautions for safe handling: Do not swallow. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION. Do not use sodium nitrite or other nitrosating agents in formulations containing this product. Suspected cancer-causing nitrosamines could be formed.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in the following material(s): 316 stainless steel. Carbon steel. Glass-lined container. Polypropylene. Polyethylene-lined container. Stainless steel. Teflon. This material may soften and lift certain paint and surface coatings. Use product promptly after opening. Store in original unopened container. Unopened containers of material stored beyond the recommended shelf life should be retested against the sales specifications before use. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol</td>
<td>US WEEL</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures
Eye/face protection: Use safety glasses (with side shields).
Skin protection
Hand protection: Use gloves chemically resistant to this material. Use gloves with insulation for thermal protection, when needed. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene. Ethyl vinyl alcohol laminate (“EVAL”). Examples of acceptable glove barrier materials include: Viton. Neoprene. Natural rubber (“latex”). Polyvinyl chloride (“PVC” or “vinyl”). Nitrile/butadiene rubber (“nitrile” or “NBR”). Avoid gloves made of: Polyvinyl alcohol (“PVA”). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.
Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will
depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance**
- **Physical state**: Liquid.
- **Color**: Red
- **Odor**: Ammoniacal
- **Odor Threshold**: No test data available
- **pH**: 8.8 - 9.4 ASTM E70
- **Melting point/range**: Not applicable to liquids
- **Freezing point**: See Pour Point
- **Boiling point (760 mmHg)**: 106.4 °C (223.5 °F) *Measured*
- **Flash point**
  - *Closed cup* ASTM D 93 None
  - *Open cup* ASTM D92 None
- **Evaporation Rate (Butyl Acetate = 1)**: No test data available
- **Flammability (solid, gas)**: No
- **Lower explosion limit**: No test data available
- **Upper explosion limit**: No test data available
- **Vapor Pressure**: 14 mmHg at 20 °C (68 °F) ASTM E1719
- **Relative Vapor Density (air = 1)**: 1.3 *Calculated.*
- **Relative Density (water = 1)**: 1.090 at 20 °C (68 °F) / 20 °C *Calculated.*
- **Water solubility**: 100% at 20 °C (68 °F) *Visual*
- **Partition coefficient: n-octanol/water**: no data available
- **Auto-ignition temperature**: No test data available
- **Decomposition temperature**: No test data available
- **Kinematic Viscosity**: 42 - 50 cSt at 40 °C (104 °F) ASTM D 445
- **Explosive properties**: no data available
- **Oxidizing properties**: no data available
- **Liquid Density**: 9.076 lb/gln at 20 °C (68 °F) *Calculated.*
- **Molecular weight**: No test data available
- **Molecular formula**: Not available
- **Pour point**: -63 °C (-81 °F) ASTM D97
- **Volatile Organic Compounds**: 10 g/L EPA Method No. 24
NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Some components of this product can decompose at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.


11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity
Oral toxicity is expected to be moderate in humans due to diethylene glycol even though tests with animals show a lower degree of toxicity. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea.

LD50, Rat, > 16,000 mg/kg
Based on information for component(s): Diethylene glycol.
LD50, Human, adult, 2 Ounces Estimated.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin contact may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

LD50, Rabbit, male and female, > 16,000 mg/kg

Acute inhalation toxicity
With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea. Typical for this family of materials.
**Skin corrosion/irritation**  
Brief contact is essentially nonirritating to skin.

**Serious eye damage/eye irritation**  
May cause slight temporary eye irritation.  
Corneal injury is unlikely.

**Sensitization**  
No relevant data found.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**  
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**  
For the major component(s):  
Diethylene glycol.  
In humans, effects have been reported on the following organs:  
Kidney.  
Gastrointestinal tract.  
In humans, symptoms may include:  
Headache.  
Nausea and/or vomiting.  
Abdominal discomfort.  
In animals, effects have been reported on the following organs:  
Liver.

**Carcinogenicity**  
For the major component(s): Diethylene glycol has been tested for carcinogenicity in animal studies and is not believed to pose a carcinogenic risk to man.

**Teratogenicity**  
For the major component(s): Diethylene glycol has caused toxicity to the fetus and some birth defects at maternally toxic, high doses in animals. Other animal studies have not reproduced birth defects even at much higher doses that caused severe maternal toxicity.

**Reproductive toxicity**  
For the major component(s): Diethylene glycol did not interfere with reproduction in animal studies except at very high doses. Contains component(s) which have been shown to interfere with reproduction in animal studies. Contains component(s) which have interfered with fertility in animal studies.

**Mutagenicity**  
Genetic toxicity studies on tested components were predominantly negative. Genetic toxicity studies in animals were negative for component(s) tested.

**Aspiration Hazard**  
Based on physical properties, not likely to be an aspiration hazard.
COMPONENTS INFLUENCING TOXICOLOGY:

**Diethylene glycol**

*Acute inhalation toxicity*

LC50, Rat, 4 Hour, dust/mist, > 4.6 mg/l The LC50 value is greater than the Maximum Attainable Concentration. No deaths occurred at this concentration.

**Polyalkylene glycol**

*Acute inhalation toxicity*

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found.

As product: The LC50 has not been determined.

**Decanoic acid**

*Acute inhalation toxicity*

No adverse effects are anticipated from inhalation. For respiratory irritation and narcotic effects: No specific, relevant data available for assessment.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

**Toxicity**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 4,500 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 4,800 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

IC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth inhibition (cell density reduction), 467 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**

IC50, Bacteria, static test, 16 Hour, 22,000 mg/l

**Toxicity to soil-dwelling organisms**

LC50, Eisenia fetida (earthworms), 14 d, survival, 26,574 mg/kg

**Persistence and degradability**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass
Biodegradation: 71 - 80%
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent

**Bioaccumulative potential**

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

**Mobility in soil**

No data available.

### 13. DISPOSAL CONSIDERATIONS

**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

### 14. TRANSPORT INFORMATION

**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Not regulated for transport

Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.
15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard
Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:
The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

<table>
<thead>
<tr>
<th>Components</th>
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<tbody>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
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</table>

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Other information
This product is FM Approved. Any further blending or handling (re-packaging and/or re-labeling) by the purchaser of this material requires an additional agreement with FM Approvals. Contact Dow for further information.

Hazard Rating System
NFPA

<table>
<thead>
<tr>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
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</tr>
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Revision
Identification Number: 101234352 / A001 / Issue Date: 04/21/2015 / Version: 6.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.
Legend

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<thead>
<tr>
<th>TWA</th>
<th>8-hr TWA</th>
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</thead>
<tbody>
<tr>
<td>US WEEL</td>
<td>USA, Workplace Environmental Exposure Levels (WEEL)</td>
</tr>
</tbody>
</table>

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.