SAFETY DATA SHEET

DDP SPECIALTY PRODUCTS GERMANY GMBH & CO. KG

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: METHOCEL™ F4M Hydroxypropyl Methylcellulose

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DDP SPECIALTY PRODUCTS GERMANY GMBH & CO. KG encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier
Product name: METHOCEL™ F4M Hydroxypropyl Methylcellulose

Chemical name of the substance: Hydroxypropyl methyl cellulose
CASRN: 9004-65-3

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Thickener. Binder. Film former. Processing aid.

1.3 Details of the supplier of the safety data sheet
COMPANY IDENTIFICATION
DDP SPECIALTY PRODUCTS GERMANY
GMBH & CO. KG
AUGUST-WOLFF-STR. 13
29699 WALSRODE
GERMANY

Customer Information Number: 800-3876-6838
SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: +(49)- 69643508409
Local Emergency Contact: +(49)- 69643508409

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:
Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

®™ Trademark of The Dow Chemical Company or an affiliate. DuPont Oval Logo trademark of affiliates of DuPont de Nemours,Inc

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards
May form combustible dust concentrations in air.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

This product is a substance.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 9004-65-3 **EC-No.** Polymer **Index-No.** –	–	>= 85,0 - <= 99,0 %	Hydroxypropyl methyl cellulose	Not classified
CASRN 7647-14-5 **EC-No.** 231-598-3 **Index-No.** –	–	>= 0,5 - <= 5,0 %	Sodium chloride	Not classified

If present in this product, any not classified components disclosed above for which no country specific OEL value(s) is(are) indicated under Section 8, are being disclosed as voluntarily disclosed components.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures
General advice:
If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media: Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

Unsuitable extinguishing media: No data available

5.2 Special hazards arising from the substance or mixture
Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

5.3 Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Sweep up. Use care to minimize generation of airborne dust. Do not use water for cleanup. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections: References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically ground and bond all equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

7.2 Conditions for safe storage, including any incompatibilities: Keep in a dry place. Store indoors. Store in a closed container. Store away from sources of heat or ignition. See Section 10 for more specific information.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Hydroxypropyl methyl cellulose	Dow IHG	TWA Total dust	10 mg/m3

8.2 Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, in dusty atmospheres, use an approved particulate respirator.
Use the following CE approved air-purifying respirator: Particulate filter, type P2.

Environmental exposure controls
See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	Powder
Color	White to off-white
Odor	Odorless
Odor Threshold	Odorless
pH	5 - 8 Aqueous solution
Melting point/range	*Thermal analysis* Decomposes before melting.
Freezing point	Solid.
Boiling point (760 mmHg)	Not applicable to solids
Flash point	**closed cup** No test data available
Evaporation Rate (Butyl Acetate = 1)	Not applicable to solids
Flammability (solid, gas)	May form combustible dust concentrations in air.
Lower explosion limit	Not applicable to solids
Upper explosion limit	Not applicable to solids
Vapor Pressure	Solid.
Relative Vapor Density (air = 1)	Not applicable to solids
Relative Density (water = 1)	1,3 *Volume Displacement*
Water solubility	Appreciable
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	*Other guidelines* Does not ignite before melting.
Decomposition temperature	140 °C *Differential Scanning Calorimetry (DSC)* Decomposes on heating.
Kinematic Viscosity	Solid.
Explosive properties	Not impact sensitive.
Oxidizing properties	No

9.2 Other information

Molecular weight No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No data available

10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

10.3 Possibility of hazardous reactions: Polymerization will not occur.

10.4 Conditions to avoid: Avoid temperatures above 130 °C
Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

10.5 Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects
Acute toxicity

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

For similar material(s):
LD50, Rat, > 10 000 mg/kg

Acute dermal toxicity
No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.,

Acute inhalation toxicity
No adverse effects are anticipated from single exposure to dust. For respiratory irritation and narcotic effects: No relevant data found.

The LC50 has not been determined.,

Skin corrosion/irritation
Essentially nonirritating to skin.

Serious eye damage/eye irritation

Solid or dust may cause irritation or corneal injury due to mechanical action.

Sensitization
A similar material did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Repeated ingestion of similar cellulosics by humans has not resulted in known significant adverse effects.

Carcinogenicity
Similar cellulosics did not cause cancer in long-term animal studies.

Teratogenicity
Similar cellulosics did not cause birth defects or other toxic effects to the fetus in laboratory animal studies.

Reproductive toxicity
In animal studies, a similar cellulosic has been shown not to interfere with reproduction.

Mutagenicity
Similar cellulosics were negative in both in vitro and animal genetic toxicity studies.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

12.2 Persistence and degradability

Biodegradability: For this family of materials: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

12.3 Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No data available

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Any disposal practice must be in compliance with all local and national laws and regulations. Do not dump into any sewers, on the ground, or into any body of water.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport
14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not considered environmentally hazardous based on available data.
14.6	**Special precautions for user**	No data available.

Classification for SEA transport (IMO-IMDG):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport
14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not considered as marine pollutant based on available data.
14.6	**Special precautions for user**	No data available.
14.7	**Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code**	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport

14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not applicable
14.6	**Special precautions for user**	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006
Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either pre-registered, registered, or are exempt from registration to Regulation (EC) No. 1907/2006 (REACH).,The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer´s/user´s responsibility to ensure thathis/her understanding of the regulatory status of this product is correct.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Listed in Regulation: Not applicable

Wassergefährdungsklasse (Deutschland)
WGK 1: slightly water endangering

15.2 Chemical safety assessment
Not applicable

SECTION 16: OTHER INFORMATION

Product Literature
Additional information on this and other products we offer may be obtained by contacting us. Ask for a product information brochure or data on how to access our website.

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Dow IHG	Dow Industrial Hygiene Guideline
TWA	Time Weighted Average (TWA):

Full text of other abbreviations
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP SPECIALTY PRODUCTS GERMANY GMBH & CO. KG urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the

product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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