



CASCOREZ® IB-S10A

Description

This medium viscosity wood adhesive is very fast setting making it ideally suited for dowelling and case goods assembly where fast setting speed is desired and sand ability is of secondary concern.

Typical Physical Properties (at time of manufacture):

Property	Specification	Units
Emulsion Type	PVAc	
Color – Wet	White	
Dry	Clear	
Viscosity	5,000	cps (LV #3/12/25°C)
pH	4.5	(@ 25°C)
Solids	51	%
Minimal Use Temperature	44	°F
Weight/Gallon	9.1	Lbs.
Freeze/Thaw Stable	Yes	Five (5) Cycles
Storage Life	12 months	@ 50°F - 90°F

Performance Properties:

Property	Specification
ASTM D 5751-99	Dry Use
ASTM D 5572-95 (99)	Dry Use
ASTM D 4317-98	Type III

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Before using any Momentive Specialty Chemicals Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.

For more information contact your local Momentive Sales Representative or Customer Service Center (866) 443-9466.

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