



## CASCOREZ® IB-S20

### Description

This emulsion adhesive is specially designed for the web laminating of decorative papers and foils to composite wood panels. The high solids and fast setting speed of this product provides for excellent bond quality with minimal grain raise. This product is not recommended for vinyl laminating.

### Typical Physical Properties

Property	Specification	Unit	Method
Type	PVAc		
Color - Wet	White		
Dry	Clear		
Viscosity	1,700	cps	LV #3/12/25C
pH	4.5		@ 25C
Solids	55.5	%	
Minimum Use Temp.	35	°F	
Weight/Gallon	8.9	lbs.	
Freeze/Thaw Stable	No	5 cycles	
Storage Life	12	months	between 50F-90F

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Before using any Momentive Specialty Chemicals Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.

**For more information contact your local Momentive Sales Representative or Customer Service Center (866) 443-9466.**



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