SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY

Product name: ETHOCEL™ Standard 45 Industrial Ethylcellulose

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: ETHOCEL™ Standard 45 Industrial Ethylcellulose

Recommended use of the chemical and restrictions on use

Identified uses: Processing aid. Coating agent. Filler. Binder. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI  48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Combustible dust

Label elements

Signal word: WARNING!

Hazards
May form combustible dust concentrations in air

Precautionary statements
Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Take precautionary measures against static discharge.

Other hazards
no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

**Synonyms:** Ethylcellulose
This product is a substance.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cellulose, ethyl ether</td>
<td>9004-57-3</td>
<td>&gt;= 98.0 - &lt;= 100.0 %</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&lt;= 2.0 %</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

**Description of first aid measures**
**General advice:** If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** No emergency medical treatment necessary.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

**Indication of any immediate medical attention and special treatment needed**
**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

**Suitable extinguishing media:** Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

**Unsuitable extinguishing media:** no data available
Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

**Advice for firefighters
Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** Material becomes slippery when wet. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Sweep up. Use care to minimize generation of airborne dust. Do not use water for cleanup. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information. Contain spilled material if possible.

### 7. HANDLING AND STORAGE

**Precautions for safe handling:** No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Keep away from heat, sparks and flame. Keep container closed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Store in a dry place.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cellulose, ethyl ether</td>
<td>Dow IHG</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, in dusty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Particulate filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Color</th>
<th>Odor</th>
<th>Odor Threshold</th>
<th>pH</th>
<th>Melting point/range</th>
<th>Freezing point</th>
<th>Boiling point (760 mmHg)</th>
<th>Flash point</th>
<th>Evaporation Rate (Butyl Acetate = 1)</th>
<th>Flammability (solid, gas)</th>
<th>Lower explosion limit</th>
<th>Upper explosion limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Powder</td>
<td>White to tan</td>
<td>Odorless to mild</td>
<td>No test data available</td>
<td>Not applicable</td>
<td>No test data available</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>closed cup</td>
<td>No test data available</td>
<td>May form combustible dust concentrations in air</td>
<td>No test data available</td>
<td>No test data available</td>
</tr>
</tbody>
</table>

Vapor Pressure

Not applicable
Relative Vapor Density (air = 1)  Not applicable
Relative Density (water = 1)  No test data available
Water solubility  Insoluble in water
Partition coefficient: n-octanol/water  no data available
Auto-ignition temperature  No test data available
Decomposition temperature  No test data available
Kinematic Viscosity  No test data available
Explosive properties  no data available
Oxidizing properties  no data available
Molecular weight  No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Avoid temperatures above 160°C (320°F) Exposure to elevated temperatures can cause product to decompose. Avoid static discharge. Avoid moisture.

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity
As product:
The LC50 has not been determined.
Vapors are unlikely due to physical properties. No adverse effects are anticipated from single exposure to dust. For respiratory irritation and narcotic effects: No relevant data found.

**Skin corrosion/irritation**
Prolonged exposure not likely to cause significant skin irritation.

**Serious eye damage/eye irritation**
Mechanical injury only.

**Sensitization**
For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**
evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**
Repeated ingestion of similar cellulosics by humans has not resulted in known significant adverse effects.

**Carcinogenicity**
For the major component(s): Did not cause cancer in laboratory animals.

**Teratogenicity**
No relevant data found.

**Reproductive toxicity**
No relevant data found.

**Mutagenicity**
No relevant data found.

**Aspiration Hazard**
Based on physical properties, not likely to be an aspiration hazard.

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**12. ECOLOGICAL INFORMATION**

*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity**
- **Acute toxicity to fish**
  Not expected to be acutely toxic to aquatic organisms.

**Persistence and degradability**
Biodegradability: No appreciable biodegradation is expected.

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Not regulated for transport

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.
15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103
This material does not contain any components with a CERCLA RQ.

Pennsylvania Worker and Community Right-To-Know Act:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Product Literature
Additional information on this and other products may be obtained by visiting our web page.

Revision
Identification Number: 101198877 / A001 / Issue Date: 04/28/2015 / Version: 4.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

<table>
<thead>
<tr>
<th>Dow IHG</th>
<th>Dow Industrial Hygiene Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWA</td>
<td>Time Weighted Average (TWA):</td>
</tr>
</tbody>
</table>

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.
THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer’s/user’s responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer’s/user’s duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.