

CASCOREZ® IB-S33

Description

CASCOREZ® IB-S33 is a Vinyl Acetate Ethylene (VAE) copolymer emulsion adhesive specially formulated for the cold press bonding of wood to various difficult to bond materials. This product has shown particular success in bonding wood to materials such as film vinyl (PVC), polystyrene-furniture components, polyester-edge bonding, finished wood surfaces, and highly impregnated papers.

Typical Physical Properties (at time of manufacture):

Property	Specification	Units
Emulsion Type	VAE	
Color – Wet	White	
Color – Dry	Clear	
Viscosity	5,000	cps (LV #3/12/25°C)
pH	4.5	(@ 25°C)
Solids	57	%
Minimal Use Temperature	35	°F
Weight/Gallon	9.0	Lbs.
Freeze/Thaw Stable	No	
Storage Life	12 months	@ 50°F - 90°F

CASCOREZ® is a registered trademark of Momentive Specialty Chemicals Inc.

Before using any Momentive Specialty Chemicals Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.

For more information contact your local Momentive Sales Representative or Customer Service Center (866) 443-9466.

Momentive Specialty Chemicals Inc.
180 East Broad Street
Columbus, OH 43215
+ 1 614 225 4000

For worldwide locations visit
Momentive.com

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