# **Product Bulletin**



# CASCOMEL® MF-2LM

# Description

CASCOMEL® MF-2LM is a liquid, partially mentholated melamine resin.

### **Applications**

Cascomel MF-2LM readily self-condenses to provide excellent film hardness and solvent resistance. This waterborne resin can be used to crosslink hydroxyl-functional polymers in formulations used for coating and adhesive applications. To promote cure at lower temperatures, the use of an acid catalyst is recommended.

#### **Benefits**

Cascomel MF-2LM can provide improved solvent resistance and hardness to coatings and adhesives.

# Typical Physical Properties (at time of manufacture):

Property	Specification	Unit	Method
Solids	76±2	%	ADCH0407
Viscosity	400±200	cps	(Brookfield 1) ADCH0650
Solvent	Water	•	
Free Formaldehyde	~0.3	%	ADCH0188
Specific Gravity	1.24±0.1		ADCH0362
Weight per Gallon	~10.3	lbs.	ADCH0444
Estimated Storage Life	16	weeks	(@21°C) ADCH0473-H

# **Material Handling**

Handle in accordance with good industrial hygiene and safety practices. Refer to the Material Safety Data Sheet for specific handling instructions.

CASCOMEL® is a registered trademark of Hexion Specialty Chemicals, Inc.

Before using any Hexion Specialty Chemicals, Inc. product, please be sure to read the Material Safety Data Sheet which was included with the shipment.

For more information contact your local Hexion Sales Representative or Customer Service Center (800) 441-9637.

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