



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY*

Product name: PARALOID™ EXL-5137 ENGINEERING RESIN

Issue Date: 03/25/2015

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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: PARALOID™ EXL-5137 ENGINEERING RESIN

Recommended use of the chemical and restrictions on use

Identified uses: Plastics Additive

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY*

Agent for Rohm and Haas Chemicals LLC

100 INDEPENDENCE MALL WEST

PHILADELPHIA PA 19106-2399

UNITED STATES

Customer Information Number:

215-592-3000

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component

CASRN

Concentration

Acrylic copolymer(s)	Not Hazardous	>= 99.0 - <= 100.0 %
Individual residual monomers	Not Required	>= 0.0 - < 0.1 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air.

Skin contact: Wash off immediately with soap and plenty of water. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide (CO2) Dry chemical Water spray

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture

Hazardous combustion products: Combustion generates toxic fumes of the following: Carbon oxides

Unusual Fire and Explosion Hazards: Material as sold is combustible; burns vigorously with intense heat.

Advice for firefighters

Fire Fighting Procedures: Cool containers/tanks with water spray.

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Material can create slippery conditions. Wear compatible, chemically resistant gloves. Ventilate the area.

Environmental precautions: WARNING: KEEP SPILLS OF PRODUCT AS SUPPLIED OUT OF MUNICIPAL SEWERS AND OPEN BODIES OF WATER. DO NOT DISCHARGE CLEANING RUNOFFS DIRECTLY TO OPEN BODIES OF WATER. Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Static charges can accumulate: use bonding and grounding between transfer equipment and receiving containers and for any other operations capable of generating static electricity. Avoid inhalation of vapour or mist. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container closed.

Conditions for safe storage: Store at room temperature in the original container. Material can burn; limit indoor storage to approved areas equipped with automatic sprinklers. Avoid all ignition sources. Keep away from heat and sources of ignition. This material is not hazardous under normal storage conditions. However, all materials of this type release some monomer vapors or gases when stored for prolonged periods at elevated temperatures.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Exposure controls

Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields. Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: For prolonged or repeated contact use protective gloves.

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. Up to 10 times the exposure limit: Wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Up to 50 times the exposure limit: Wear a properly fitted NIOSH approved (or equivalent) full-facepiece, air-purifying respirator, OR full-facepiece, airline respirator in the pressure demand mode. Above 50 times the exposure limit or Unknown: Wear a properly fitted NIOSH approved (or equivalent) self-contained breathing apparatus in the pressure demand mode, OR full-facepiece, airline respirator in the pressure demand mode with emergency escape provision.

Air-purifying respirators should be equipped with NIOSH approved (or equivalent) organic vapor cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	pellets
Color	white
Odor	Pungent, sweet odor
Odor Threshold	no data available
pH	no data available
Melting point/range	132.00 - 149.00 °C (269.60 - 300.20 °F)
Freezing point	no data available
Boiling point (760 mmHg)	Not applicable
Flash point	no data available
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	no data available
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	no data available
Water solubility	insoluble
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	Not applicable
Decomposition temperature	no data available
Dynamic Viscosity	Not applicable
Kinematic Viscosity	no data available
Explosive properties	no data available
Oxidizing properties	no data available
Liquid Density	1.1000 g/cm ³
Molecular weight	no data available
Percent volatility	<1 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: no data available

Possibility of hazardous reactions: None known.

Product will not undergo polymerization.

Stable

Conditions to avoid: no data available

Incompatible materials: Prolonged contact with acids, alkalies and strong oxidizing agents may attack or dissolve the polymer.

Hazardous decomposition products: Heating above the decomposition temperature will release acrylic monomers.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

Dust generated at a maximum concentration of 3.4 mg/L for 4 hours was not fatal to any of 24 test animals (12 male and 12 female).

Skin corrosion/irritation

slight irritation

Serious eye damage/eye irritation

slight irritation

Sensitization

Product test data not available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Carcinogenicity

Product test data not available.

Teratogenicity

Product test data not available.

Reproductive toxicity

Product test data not available.

Mutagenicity

Product test data not available.

Aspiration Hazard

Product test data not available.

Additional information

Information given is based on data obtained from similar substances.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

General Information

no data available

Toxicity

No data available.

Persistence and degradability

No data available.

Bioaccumulative potential

No data available.

Mobility in soil

No data available.

13. DISPOSAL CONSIDERATIONS

Disposal methods: For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Not regulated for transport
Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is considered non-hazardous under the OSHA Hazard Communication Standard (29CFR1910.1200).

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components

Ethyl acrylate

CASRN

140-88-5

California (Proposition 65)

This product contains trace levels of a component or components known to the state of California to cause cancer:

Components

Ethyl acrylate

CASRN

140-88-5

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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16. OTHER INFORMATION

Hazard Rating System**HMIS**

Health	Flammability	Physical Hazard
0	1	0

Revision

Identification Number: 101080438 / 1001 / Issue Date: 03/25/2015 / Version: 3.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.