



# Technical Data Sheet Eastman™ Hydroquinone, Photographic Grade

## **Applications**

- · Agriculture intermediates
- Case and carton closures
- Dyes / pigments / paints
- Flame retardants
- Graphic arts
- · Herbicides intermediate for other
- Intermediates
- Kitchen & bath
- Methyl methyl acrylate (mma)
- Molding & trim interior
- · Paints & coatings
- Peek (polyether ether ketone)
- Photographic chemicals
- · Photographic supplies
- Polymer modification
- Polymer processing
- · Process solvents
- Resins
- Rubber modification
- Specialty chemicals
- · Water treatment industrial

## **Product Description**

Eastman™ Hydroquinone, Photographic Grade, is a white crystalline solid. HQ is used as a good general-purpose inhibitor, stabilizer, antioxidant, and intermediate. Hydroquinone is offered in both photographic and USP grades for use in many applications.

## **Typical Properties**

Property	Typical Value, Units
General	
Molecular Weight	110.11
Empirical Formula	$C_6H_6O_2$
Form	White crystals
Assay	99.4 wt % min.
pH	4.1-4.7
Bulk Density <sup>a</sup>	0.66 g/mL
Density, Solid Phase	
@ 4°C	1.34 g/mL
Absorptivity	
(5% HQ in 0.1N HCI) @ 455 nm	0.19 max.
(5% HQ in 0.1N HCI) @ 520 nm	0.12 max.
(5% HQ in 0.1N HCl) @ 700 nm	0.07 max.
Water	0.6 wt % max.
Iron	10 ppm
Boiling Point	286 °C (547 °F)
Sublimation Temperature	
@ 1 mm Hg	132 °C
@ 1 x 10 <sup>-2</sup> mm Hg	85 °C

@ $1 \times 10^{-4}$ mm Hg @ $1 \times 10^{6}$ mm Hg	48 °C 20 °C
Yellowness Index	35 max.
Flash Point Cleveland Open Cup	177 °C (350 °F)
Fire Point Cleveland Open Cup	191 °C (375 °F)
Autoignition Temperature	499 °C (930 °F)

<sup>&</sup>lt;sup>a</sup>Untapped

#### **Comments**

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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