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SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Product name: Eastman(TM) Hydroquinone, USP

Product No.: EAN 900356, P08992N9

Synonyms, Trade Names: 08992-0N

Additional identification

Chemical name: hydroquinone **CAS-No.:** 123-31-9

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Chemical Intermediate, Inhibitor, Photographic processing chemical.

Uses advised against: None known.

Details of the supplier of the safety data sheet

Manufacturer / Supplier

Eastman Chemical Company 200 South Wilcox Drive Kingsport, TN 37660-5280 US +14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

Emergency telephone number:

For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

Hazard Classification:

Health Hazards

Acute toxicity (Oral)

Serious eye damage

Skin sensitizer

Germ Cell Mutagenicity

Specific Target Organ Toxicity Single Exposure (Dermal)

Category 1

Category 2

Category 2

OSHA Specified Hazards:

Combustible dust If converted to small particles during further

processing, handling or by other means may form combustible dust concentrations in air.

Warning label items including precautionary statement:



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Pictogram:



Signal Words: DANGER!

Hazard Statement(s): H302: Harmful if swallowed.

H318: Causes serious eye damage. H317: May cause an allergic skin reaction. H341: Suspected of causing genetic defects.

H371: May cause damage to organs.

If converted to small particles during further processing, handling or by

other means may form combustible dust concentrations in air.

Precautionary Statement:

Prevention: P201: Obtain special instructions before use.

P202: Do not handle until all safety precautions have been read and

understood.

P281: Use personal protective equipment as required.

P264: Wash hands thoroughly after handling.

P270: Do not eat, drink or smoke when using this product. P260: Do not breathe dust/fume/gas/mist/vapors/spray. P243: Take precautionary measures against static discharge.

P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking. P280: Wear protective gloves/protective clothing/eye protection/face

protection.

P272: Contaminated work clothing should not be allowed out of the

workplace.

Response: P309+P311: IF exposed or if you feel unwell: Call a POISON CENTER or

doctor/physician.

P301+P312: IF SWALLOWED: Call a POISON CENTER or

doctor/physician if you feel unwell.

P330: Rinse mouth.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention.

P363: Wash contaminated clothing before reuse.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing

P310: Immediately call a POISON CENTER or doctor/physician.

Storage: P405: Store locked up.

Disposal: P501: Dispose of contents/container to an appropriate treatment and

disposal facility in accordance with applicable laws and regulations, and

product characteristics at time of disposal.



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Hazard(s) not otherwise classified (HNOC):

None known.

SECTION 3: Composition/information on ingredients

Substances / Mixtures

General information:

Chemical name	Concentration	Additional identification	Notes
hydroquinone	100%	CAS-No.: 123-31-9	#

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

Description of first aid measures

Inhalation: Move to fresh air. Treat symptomatically. Get medical attention if symptoms

persist.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do,

remove contact lenses. Call a physician or poison control center

immediately. In case of irritation from airborne exposure, move to fresh air.

Get medical attention if symptoms persist.

Skin contact: Immediately remove contaminated clothing and shoes and wash skin with

soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention. Wash contaminated clothing before reuse.

Destroy or thoroughly clean contaminated shoes.

Ingestion: Call a physician or poison control center immediately. Only induce vomiting

at the instruction of medical personnel. Never give anything by mouth to an

unconscious person.

Most important symptoms and

effects, both acute and

delayed:

May irritate and cause redness and pain. Symptoms may be delayed.

Indication of any immediate medical attention and special treatment needed

Hazards: None known.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Material can accumulate static charges which may cause an electrical

spark (ignition source). Use proper bonding and/or grounding procedures.

Extinguishing media

Suitable extinguishing

media:

Water spray. Dry chemical. Carbon Dioxide.

Unsuitable extinguishing

media:

None known.

[#] This substance has workplace exposure limit(s).



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Special hazards arising from

the substance or mixture:

Powdered material may form explosive dust-air mixtures.

Advice for firefighters

Special fire fighting

procedures:

Minimize dust generation and accumulation.

Special protective

equipment for fire-fighters:

Self-contained breathing apparatus and full protective clothing must be

worn in case of fire.

SECTION 6: Accidental release measures

Personal precautions,

protective equipment and emergency procedures:

Wear appropriate personal protective equipment.

Environmental Precautions: Do not release into the environment.

Methods and material for

containment and cleaning

up:

Sweep up and place in a clearly labeled container for chemical waste. Large Spillages: Flush spill area with water spray. Prevent runoff from

entering drains, sewers, or streams. Dike for later disposal.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in

accordance with all applicable regulations.

SECTION 7: Handling and storage:

Precautions for safe handling: Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Do not

taste or swallow. Use only with adequate ventilation. Wash thoroughly after

handling.

Conditions for safe storage,

including any incompatibilities:

Keep container closed. Keep away from food, drink and animal feeding

stuffs.

Specific end use(s): Chemical Intermediate Inhibitor Photographic processing chemical.

SECTION 8: Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Country specific exposure limits have not been established or are not applicable unless listed below.

Chemical name	type	Exposure Limit Values	Source
hydroquinone	TWA	1 mg/m3	US. ACGIH Threshold Limit Values (01 2010)
	PEL	2 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)

Exposure controls



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Appropriate engineering

controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Eye bath. Washing facilities. Safety shower.

Eye/face protection: Chemical goggles and face shield are recommended. Wear a full-face

respirator, if needed.

Skin protection

Hand Protection: Wear chemical-resistant gloves, footwear, and protective clothing

appropriate for the risk of exposure. Contact health and safety professional

or manufacturer for specific information. Wash hands after contact.

Other: No data available.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below

recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Airpurifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and

safety professional or manufacturer for specific information.

Hygiene measures: Observe good industrial hygiene practices.

Environmental Controls: No data available.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: solid

Form: solid (crystal)

Color: White Odor: Odorless

Odor Threshold: No data available.

 pH:
 4.1 - 4.7

 Melting Point
 172.3 °C

 Boiling Point:
 287 °C

Flash Point:

Evaporation Rate:

Flammability (solid, gas):

Flammability Limit - Upper (%)—:

Flammability Limit - Lower (%)—:

No data available.



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Vapor pressure: 0.000032 hPa (25 °C)

Vapor density (air=1): 3.8

Specific Gravity: 1.33 (15 °C)

Solubility(ies)

Solubility in Water:72 g/l (25 °C)Solubility (other):No data available.Partition coefficient (n-octanol/water):log Pow: 0.59

Autoignition Temperature: 515 °C

Decomposition Temperature: Thermal stability not tested. Low stability hazard

expected at normal operating temperatures.

Dynamic viscosity:not applicableKinematic viscosity:not applicableExplosive properties:Not classified.Oxidizing properties:Not classified.

SECTION 10: Stability and reactivity

Reactivity: None known.

Chemical Stability: Stable

Possibility of Hazardous

None known.

Reactions:

Conditions to Avoid: Heat, sparks, flames.

Incompatible Materials: Strong oxidizing agents. Strong alkalis.

Hazardous Decomposition

Products:

Carbon Dioxide. Carbon Monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure Inhalation: None known.

Ingestion: Harmful if swallowed.

Skin contact: May cause an allergic skin reaction. May cause skin depigmentation.

Eye contact: Causes serious eye damage.

Information on toxicological effects

Oral

Product: No data available.

Specified substance(s):

hydroquinone Oral LD-50: (Rat): > 375 mg/kg

Dermal

Product: No data available.



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Specified substance(s):

hydroquinone Dermal LD-50: (Rabbit): > 2,000 mg/kg

Inhalation

Product: No data available.

Repeated dose toxicity

Product: No data available.

Specified substance(s):

hydroquinone NOAEL (Rat, Oral Study, 90 d): 20 mg/kg

NOAEL (Rat, Dermal Study, 90 d): 73.9 mg/kg (highest dose tested)

Skin Corrosion/Irritation

Product: No data available.

Specified substance(s):

hydroquinone (Rabbit, 24 h): none

Serious Eye Damage/Eye Irritation

Product: No data available.

Specified substance(s):

hydroquinone (Human): corneal opacity

Respiratory or Skin Sensitization

Product: No data available.

Specified substance(s):

hydroquinone Skin Sensitization: (Mouse): sensitizing

Skin Sensitization: (Guinea Pig): Not a skin sensitizer.

Carcinogenicity

Product: No data available.

Toxicity to reproduction

Product: No data available.

Developmental toxicity

Product: No data available.

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):

hydroquinone Mutagenicity - Bacterial: negative

Chromosomal aberration: negative Chromosomal aberration: positive Chromosomal aberration: negative Mutagenicity - Mammalian: positive



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In vivo

Product: No data available.

Specified substance(s):

hydroquinone Chromosomal aberration intraperitoneal injection (Mouse): positive

Chromosomal aberration oral: gavage (Rat): negative

Specific Target Organ Toxicity - Single Exposure
Product:
No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

SECTION 12: Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Specified substance(s):

hydroquinone LC-50 (Fish, 96 h): 0.638 mg/l

Aquatic Invertebrates

Product: No data available.

Specified substance(s):

hydroquinone EC-50 (daphnid, 48 h): 0.134 mg/l

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Specified substance(s):

hydroquinone NOEC: (daphnid, 21 d): 0.0057 mg/l

Toxicity to Aquatic Plants

Product: No data available.

Specified substance(s):

hydroquinone EC-50 (Alga, 72 h): 0.33 mg/l NOEC: (Alga, 72 h): 0.019 mg/l

Persistence and Degradability

Biodegradation



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Product: No data available.

Specified substance(s):

hydroquinone 70 % (14 d, Ready Biodegradability: Modified MITI Test (I)) Readily biodegradable

BOD/COD Ratio

Product: No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: Log Kow: 0.59 20 °C

Mobility in Soil: No data available.

Known or predicted distribution to environmental compartments

hydroquinone Log Koc: 0.97 - 1.7 (QSAR model)

Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

Waste treatment methods

General information: No data available.

Disposal methods: Dispose of waste and residues in accordance with local authority

requirements. Incinerate. Since emptied containers retain product residue.

follow label warnings even after container is emptied.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

DOT

Class 9, Packing Group III when material is shipped in quantities in one package at or above the Reportable Quantity and when no other hazard class applies; otherwise, not regulated.

Reportable Quantity: 45.4 kg (hydroquinone)

Marine pollutant.: hydroquinone Possible Shipping Description(s):

UN 3077 Environmentally hazardous substances, solid, n.o.s. (hydroquinone) 9 III

IMDG - International Maritime Dangerous Goods Code

Marine pollutant.: (hydroquinone)



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Possible Shipping Description(s):

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (hydroquinone) 9 III

IATA

Possible Shipping Description(s):

UN 3077 Environmentally hazardous substance, solid, n.o.s. (hydroquinone) 9 III

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture.:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

WHMIS (Canada) Status: controlled

WHMIS (Canada) Hazard Classification: D/1/B, D/2/B

SARA 311-312 Hazard Classification(s):

immediate (acute) health hazard delayed (chronic) health hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List

HYDROQUINONE

OSHA: hazardous

TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL or otherwise complies with CEPA new substance notification requirements.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.KE-35112

SECTION 16: Other information



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HMIS® **Hazard Ratings:** Health - 2*, Flammability - 1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Revision Information: New SDS

Key literature references and

sources for data:

No data available.

Training information: No data available.

Issue Date: 05/22/2015

SDS No.:

Disclaimer: This information is provided without warranty. The information is believed to

be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.