



TECHNICAL DATA SHEET

SuperTak™ Foam & Fabric

Product Description

Bostik® SuperTak™ Foam and Fabric Aerosol Adhesive is formulated for use in the foam and fabric trade. It offers quick tack, strong bond strength with a soft glue line. It has a precisely controlled lace spray pattern which offers low "soak-in" and minimal overspray.

SuperTak™ Foam and Fabric Aerosol Adhesive bonds urethane foam, latex foam, polyethylene foam, polyethelyne film, fabric and paper to themselves or to metal and wood, etc.

Features and Benefits

- Lace spray pattern offers low "soak-in" with minimal overspray
- Orange color helps determine proper coverage
- Offers soft bond line
- Good resistance to oxidation and moisture
- Does not contain ozone-depleting chemicals, methylene chloride or chlorofluorocarbons
- **Meets or exceeds all Federal and Local VOC limits**

Applications

- Adheres to urethane foam, polyethylene foam or film, fabric, paper, wood and metal
- General upholstery foam bonding, forming foam shapes by knife edge bonding
- Bonds fabric for speakers, office partitions (metal and wood)
- Bonding fabric to latex, urethane and foam

Available Sizes

23.8 FL. OZ. (17 OZ. Net Weight)

Storage and Handling

Shelf Life: One year from ship date
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

Typical Physical Properties* (Not for Specification Use)

Color:	Light Orange Tint
Base:	Synthetic resin(s) and styrene butadiene copolymer mixture
Solvent System:	Aliphatic (Hexane) and Ketone (Acetone)
Solids:	20% ± 1.5%
Heat Resistance:	Constant exposure—130°F (54°C) Intermittant exposure—210°F (99°C) (Maximum service temperature of cured adhesive)
Physical/Chemical Resistance:	Good resistance to oxidation, moisture and UV
Bonding Time:	1-surface bond—1-5 mins. 2-surface bonds—1-10 mins.
Odor:	Strong mint-like when wet, none when dry
Spray Pattern:	Lace
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

* Values given above are not intended to be used in specification preparation.

Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, Invert can and spray.
3. It is recommended that when bonding foam-to-foam or fabric-to-foam, that both surfaces be sprayed to offer optimum bond strength.
4. Read precautions on label before using.
5. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

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