



TECHNICAL DATA SHEET

SuperTak™ Trim

Product Description

Bostik® SuperTak™ Trim Aerosol Adhesive is a transparent adhesive which offers a soft bond line, high heat resistance, and excellent green strength. It can be used for PERMANENT or TEMPORARY bonds on porous or non-porous materials.

SuperTak™ Trim Adhesive is suitable for bonding polyurethane or latex foam, carpets or fabric. It also bonds well to insulation, wood, paper, leather, carpet, drywall, masonry, painted surfaces and FRP or other plastics.

Note: For non-metallic substrates, testing of production parts in typical operating environments for compatibility is recommended.

Features and Benefits

- Creates permanent or temporary bonds between porous or non-porous surfaces
- Excellent green strength and high heat resistance
- Adheres to painted surfaces, FRP, plastics
- Offers soft bond line
- Does not contain ozone-depleting chemicals, methylene chloride or chlorofluorocarbons
- Meets or exceeds all Federal and Local VOC limits

Applications

- Bonds polyurethane or latex foam
- Installation of insulation, carpets, drywall or masonry
- Adheres to wood, paper, leather and fabric

Available Sizes

22 FL. OZ. (16 OZ. Net Wt.) MTO: 5 Gal. Pail
MTO: 52 Gal. Drum

Storage and Handling

Shelf Life: One year from ship date
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

Typical Physical Properties* (Not for Specification Use)

Color:	Translucent
Base:	Synthetic resins and synthetic polymer
Solvent System:	Aliphatic (Hexane) and Ketone (Acetone)
Solids:	24% ± 0.5%
Heat Resistance:	Constant exposure—130°F (54°C) Intermittant exposure—231°F (111°C) (Maximum service temperature of cured adhesive)
Physical/Chemical Resistance:	Good resistance to oxidation
Bonding Time:	1-surface bond—1-5 mins. 2-surface bonds—1-10 mins.
Odor:	Strong mint-like when wet, none when dry
Spray Pattern:	Lace
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

* Values given above are not intended to be used in specification preparation.

Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, invert can and spray.
3. For porous substrates, spraying a second coat at right angles to the first coat (in a “cross-hatch” pattern) provides better bond strength.
4. For permanent bonding applications, apply a heavy coat to both surfaces.
5. For temporary bonds, apply a light coat to one surface only and bond.
6. Read precautions on label before using.
7. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

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