



HiTEC® 672 Performance Additive

Safety Data Sheet

SDS no. H672

Section 1. Identification

GHS product identifier : HiTEC® 672 Performance Additive
Product use : Petrochemical industry: Dispersant

In case of emergency - Chemical

+1-703-527-3887 (International)
+1-703-741-5979 (Spanish language)
+1-800-424-9300 (US & Canada)

Manufacturer / Supplier

Afton Chemical Corporation
500 Spring St.
Richmond, VA 23219
USA

Afton Chemical Corporation
7201 W. 65th Street
Bedford Park, IL 60638, USA

Afton Chemical Canada Corporation
5045 South Service Road
Suite 101
Burlington, ON L7L 5Y7
905-631-5470

Non-Emergency Telephone: +1-804-788-5800

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Store in well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Additional hazards : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Section 3. Composition/information on ingredients

Ingredient name	CAS number	Conc. (% w/w)	US GHS Classification
Mineral oil	Mixture	60 - 100	Not classified.
Poly alkylenearyl long-chain alkyl ester alkylamide	Proprietary	30 - 60	SKIN IRRITATION - Category 2
Long-chain alkyl alcohol	Proprietary	1 - 4.9	EYE IRRITATION - Category 2A

Any concentration shown as a range is to protect confidentiality or is due to batch variation. If specific chemical identity is withheld, it is to protect confidentiality.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : If inhaled, remove to fresh air. Get medical attention if symptoms occur. If not breathing, give artificial respiration. If breathing is difficult, administer oxygen.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if irritation occurs.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation.
- Skin contact** : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media** : Do not use water jet.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : No specific data.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Mineral Oil	ACGIH (United States). TWA: 5 mg/m ³ OSHA (United States). TWA: 5 mg/m ³

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state

: Liquid.

Color

: Clear. Brown. [Dark]

Odor

: Pungent. [Slight]

Odor threshold

: Not available.

pH

: Not available.

Melting point

: Not available.

Boiling point

: Not available.

Flash point

: Closed cup: 94°C (201.2°F) [Minimum Pensky-Martens.]

Section 9. Physical and chemical properties

Evaporation rate	: Not available.
Flammability (solid, gas)	: Not applicable.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Density	: 0.901 g/cm ³
Relative density	: 0.903
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: 750 cSt at 40°C 110 cSt at 100°C.

Aerosol product

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Under recommended handling and storage conditions the product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: High temperatures, sparks and open flames.
Incompatible materials	: Strong oxidizing and reducing agents.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product / ingredient name	Result	Species	Dose	Exposure
Mineral oil	LC50 Inhalation Vapor	Rat	>5000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary

Skin	: Non-irritating to the skin. Based on test data for this or similar products.
Eyes	: Not available.
Respiratory	: Not available.

Sensitization

Conclusion/Summary

Skin	: Not available.
Respiratory	: Not available.

Mutagenicity

Section 11. Toxicological information

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product / ingredient name	OSHA	IARC	NTP
Long-chain alkyl alcohol	None.	-	-

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Information on the likely routes of exposure : Skin, Eyes, Ingestion, and Inhalation

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation.

Skin contact : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Inhalation of oil mist or vapors at elevated temperatures may cause respiratory irritation. Ingestion may cause gastrointestinal irritation and diarrhea.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not determined.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA-DGR Class	Not regulated.	-	-	-		-

Notice to reader

The above transport information is provided to assist in the proper classification of this product and may not be suitable for all shipping conditions.

Section 15. Regulatory information

US regulations

SARA 313 toxic chemical notification and release reporting (w/w%) : No SARA 313 chemicals are present above the reporting threshold.

SARA 311/312 Hazardous Categorization : SARA 311/312 Nuisance Mist/Dust Only

RQ (Reportable quantity) : CERCLA: Hazardous substances.: No products were found.

Section 15. Regulatory information

State - California Prop. 65 : No products were found.

Canadian regulations

HMIRA Registry Number : Not available.

International Inventory Status

United States inventory (TSCA 8b)	: All components are listed or exempted.
Canada inventory	: All components are listed or exempted.
Europe inventory	: All components are listed or exempted.
Japan inventory	: All components are listed or exempted.
Australia inventory (AICS)	: All components are listed or exempted.
Korea inventory (KECI)	: All components are listed or exempted.
China inventory (IECSC)	: All components are listed or exempted.
Philippines inventory (PICCS)	: All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC)	: All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	: All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	0
Flammability	1
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

History

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Prepared by : EHS Department (Tel: +1 804 788 5800)

Key to abbreviations

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

This information and these recommendations are offered in good faith and believed to be correct as of the date hereof. Information and recommendations are supplied upon the condition that the recipients will make their own decision as to safety and suitability for their purposes. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose, or of any other nature, are made with respect to the product or the information and recommendations. Afton makes no representation as to completeness or accuracy. In no event will Afton be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.