

SAFETY DATA SHEET

RETARDER ESEN®



Version	Revision Date:	SDS Number:	Country : US
1.1	2019/03/31	400000002880	Language: Z8

SECTION 1. IDENTIFICATION

Recommended use of the chemical and restrictions on use

Recommended use : Polymer additive

Restrictions on use : For professional and industrial installation and use only.

Manufacturer or supplier's details

Company:	<u>Supplier</u> SI Group USA (USAA), LLC 4 Mountainview Terrace Suite 200 Danbury, CT United States of America (USA) 06810
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Emergency telephone

Emergency telephone: +1 703-741-5970(CHEMTREC/US)
+44 (0) 1235 239 670(NCEC/EU)
0 512 8090 3042(NRCC/CHINA)
For additional emergency telephone numbers see section 16 of the Safety Data Sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation	: Category 2
Eye irritation	: Category 2A
Respiratory sensitization	: Category 1
Skin sensitization	: Category 1
Specific target organ systemic toxicity - single exposure	: Category 3 (Respiratory system)
Short-term (acute) aquatic hazard	: Category 3

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Long-term (chronic) aquatic hazard : Category 3

Combustible dust

GHS label elements

Hazard pictograms :



Signal Word : Danger
Warning

Hazard Statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.
May form combustible dust concentrations in air.

Precautionary Statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
P285 In case of inadequate ventilation wear respiratory protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P362 Take off contaminated clothing and wash before reuse.

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Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Polymer stabilizer

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
phthalic anhydride	85-44-9	≥ 90 - ≤ 100
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	≥ 1 - < 5
2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol	95-38-5	< 0.1

The exact percentage concentrations of components are being withheld as a trade secret in accordance with paragraph (i) of §1910.120

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

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Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : Product dust may be irritating to eyes, skin and respiratory system.
Allergic reactions
Eye irritation
Skin irritation
Respiratory disorders

Notes to physician : The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards during fire fighting : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Do not allow run-off from fire fighting to enter drains or water courses.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Non-sparking tools should be used.
Use personal protective equipment.
Avoid dust formation.
Avoid breathing dust.
Ensure adequate ventilation.
Evacuate personnel to safe areas.
Keep in properly labeled containers.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform

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respective authorities.

Methods and materials for containment and cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations.

Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.

Advice on safe handling : Avoid formation of respirable particles.
Avoid exposure - obtain special instructions before use.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Prevent unauthorized access.
Keep container tightly closed in a dry and well-ventilated place.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
phthalic anhydride	85-44-9	TWA	1 ppm	ACGIH
		TWA	2 ppm 12 mg/m ³	OSHA Z-1
		TWA	1 ppm 6 mg/m ³	OSHA P0
		TWA	1 ppm 6 mg/m ³	NIOSH REL
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	TWA (Mist)	5 mg/m ³	OSHA Z-1

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		TWA (Inhalable fraction)	5 mg/m3	ACGIH
		TWA (Mist)	5 mg/m3	NIOSH REL
		ST (Mist)	10 mg/m3	NIOSH REL

Hazardous components without workplace control parameters

Components	CAS-No.
2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol	95-38-5

Exposure controls

- Engineering measures** :
- It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment.
 - Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).
 - Use mechanical ventilation for general area control.
 - Ensure that extracted air cannot be returned to the workplace through the ventilation system.
 - Maintain air concentrations below occupational exposure standards.
 - Dust must be extracted directly at the point of origin.
 - Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protective equipment

- Respiratory protection** : In the case of dust or aerosol formation use respirator with an approved filter.
- Hand protection**
- Remarks** : Polyvinyl alcohol or nitrile- butyl-rubber gloves Before removing gloves clean them with soap and water.
- Eye protection** : Eye wash bottle with pure water
Tightly fitting safety goggles
- Skin and body protection** : Dust impervious protective suit
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures** : Avoid contact with skin, eyes and clothing.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and immediately after handling

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the product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Color	:	white
Odor	:	characteristic, irritating
Odor Threshold	:	No data available
pH	:	No data available
Melting point/range	:	260 - 269 °F
Boiling point/boiling range	:	543.2 °F sublimes
Flash point	:	132 °C Method: Tag closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	10.4 %(V)
Lower explosion limit	:	1.7 %(V)
Vapor pressure	:	0.067 hPa (20 °C)
Relative vapor density	:	No data available
Relative density	:	1.52
Density	:	No data available
Solubility(ies)		
Water solubility	:	soluble, hydrolyzes
Solubility in other solvents	:	soluble Solvent: Organic solvents
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	650 °C
Decomposition temperature	:	No data available

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Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Surface tension	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Stable under recommended storage conditions.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. No decomposition if used as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong acids and strong bases, Oxidizing agents, Reducing agents
Hazardous decomposition products	:	Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Eye contact
Skin contact

Acute toxicity

Product:

Acute oral toxicity	:	LD50 Oral (Rat): 4,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 210 mg/m3 Exposure time: 1 h Test atmosphere: vapor Symptoms: Inhalation may provoke the following symptoms:, Asthma, Shortness of breath, Severe irritation, Nose bleeding
Acute dermal toxicity	:	LD50 Dermal (Rabbit):> 10 g/kg

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Components:

phthalic anhydride:

Acute oral toxicity : LD50 Oral (Rat): 1,530 mg/kg

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Acute oral toxicity : LD50 (Rat): 500 - 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit):> 2,000 mg/kg

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation and/or dermatitis.

Components:

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Species: Rabbit

Exposure time: 4 h

Method: Draize Test

Result: Corrosive

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Components:

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Species: Rabbit

Result: Corrosive

Method: Draize Test

Respiratory or skin sensitization

Product:

Remarks: Causes sensitization.

Components:

phthalic anhydride:

Species: Guinea pig

Assessment: May cause sensitization by skin contact.

Method: OECD Test Guideline 406

Result: Causes sensitization.

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2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Result: Did not cause sensitization on laboratory animals.

Carcinogenicity

Components:

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Carcinogenicity - : Animal testing did not show any carcinogenic effects.
Assessment

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to microorganisms : Remarks: No data available

Components:

phthalic anhydride:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 500 mg/l
Exposure time: 48 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 140 mg/l
aquatic invertebrates Exposure time: 24 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): ca. 100
mg/l
Exposure time: 72 h

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 0.030 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

Persistence and degradability

No data available

Bioaccumulative potential

Components:

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2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol:

Partition coefficient: n-octanol/water : log Pow: > 6

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological information : There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Offer surplus and non-recyclable solutions to a licensed
disposal company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

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Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
phthalic anhydride	85-44-9	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

phthalic anhydride	85-44-9	96.8917 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

phthalic anhydride	85-44-9	96.8917 %
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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

phthalic anhydride	85-44-9	96.8917 %
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Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Not listed

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New Jersey Right To Know

phthalic anhydride	85-44-9
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5
paraffin oils	8012-95-1

California Prop 65 : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

REACH	: Not in compliance with the inventory
TSCA	: On TSCA Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
ISHL	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: Not in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and

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Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

NFPA:

Flammability

1	0
2	
Health	Instability

HMIS® IV:

Special hazard.

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

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<** Phrase language not available: [Z8] CUST - 100000000012264 **>

US / Z8

Carechem24 International Worldwide Coverage

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Emergency Phone Numbers:

<u>Europe:</u>	All European Countries	+44 (0) 1235 239 670
<u>Asia Pacific:</u>	East / South East Asia	Regional Number : +65 3158 1074
	Australia	+61 2801 44558
	New Zealand	+64 9929 1483
	China Taiwan	+86 10 5100 3039
	Japan	+81 345 789 341
	Indonesia	00780 3011 0293
	:Malaysia	+60 3 6207 4347
	Thailand	001800 1 2066 6751
	Korea	+65 3158 1285
	Vietnam	+65 3158 1255
	India	+65 3158 1198
	Pakistan	+65 3158 1329
	Philippines	+65 31581203
	Sri Lanka	+65 3158 1195
	Bangladesh	+65 3158 1200
<u>Middle East / Africa:</u>	Arabic speaking countries	+44 (0) 1235 239 671
	All other countries	+44 (0) 1235 239 670
<u>America</u>	United States / Canada	001866 928 0789
<u>Latin America:</u>	Brazil	+55 113 711 9144
	All other countries	+44 (0) 1235 239 670
	Mexico	+52 555 004 8763